

OWNER'S OPERATIONAL MANUAL

INSTALLATION 🐾 MAINTENANCE 🐾 SAFETY



 **GYMS FOR DOGS™**
Natural Dog Park Products

THANK YOU FOR CHOOSING OUR PRODUCTS – THE BEST FOR MAN'S BEST FRIEND.

The Dog Park Amenity

Operating or managing a dog park is like many other popular amenities, it requires a significant commitment of daily upkeep, maintenance and cleaning. The most important aspect when putting together a dog park is that it is safe and that you are hopefully minimizing the dogs to any health or safety risk at the park.

It is vital to have a diligent pet waste management system. Set an expectation goal for your park visitor's such as; 'please pick up your pets waste completely and promptly' – using the 15-30 second rule.

It is important that you have the rules posted and it is best to give the visitors a goal or expectation of picking up their dog's waste and disposing of it properly. For Rules Signage and Pet Waste and Sanitation products, visit **www.ThePetWasteStation.com**.

Providing a fresh water source for the dogs to drink from is recommended. It is best to have a fresh water supply dog drinking fountain that drains so the dogs are not sharing the same water and that they have fresh clean water. For Water Fountains, visit **www.CoolDogWaterFountains.com**.

In the middle of summer, it is a great fun to put a small shallow splash pool for the dogs to play in and cool off. For Doggie Splash Pools, visit **www.CoolDogSplashPool.com**.

Providing some shade in the park makes for a nice addition for the dogs and people to stay cool during hot months. If you use natural trees, use a tree that has a great canopy shade format.

Gyms For Dogs equipment is designed to provide challenging and fun play and agility movements for dogs to increase their cardiovascular performance as well as balance, agility and strength conditioning – all while strengthening the bond with their owners and trainers. This guide will help you design, maintain and safely operate your dog park to provide enjoyment and enrichment – for you and your four-legged friends.



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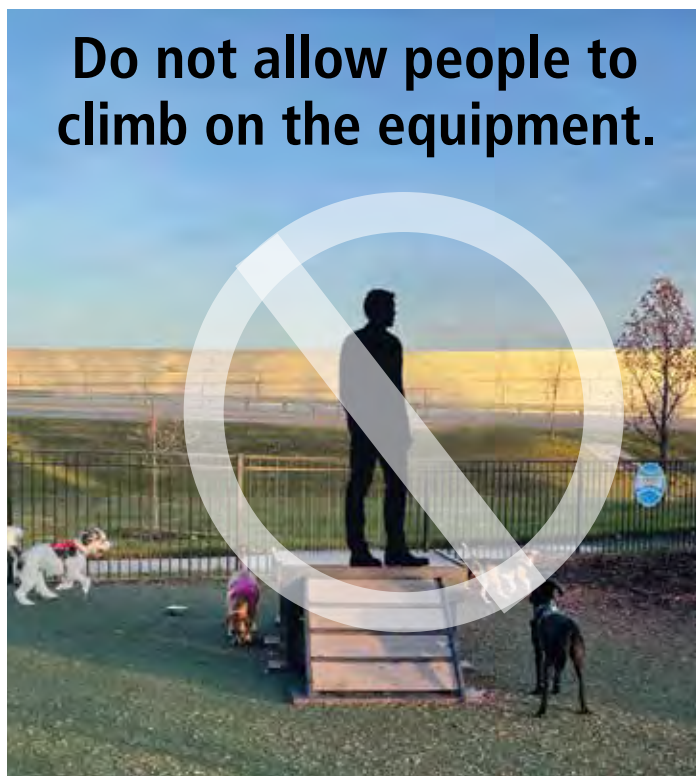
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DEVELOPING AND OPERATING A PARK



General Operations

- Dog play and agility products are specifically designed to be used exclusively by **DOGS ONLY**. Social media posts show people climbing and standing on dog park equipment. The products are marked 'Dogs Only' so people should not be sitting, standing, jumping or climbing up the ramps and platforms on the equipment.
- Post in a highly visible location a sign with rules pertaining to the use of your dog park and play equipment.
- The dog park or play area should be closed to dogs and their handlers during equipment assembly and when the area is being serviced.
- Persons employed to service the park or play area and its equipment should follow OSHA safety standards and should be considered a "competent person" by OSHA standards. A "competent person" is by way of training and/or experience capable of identifying existing and predictable hazards in



the surroundings or working conditions which are unsanitary, hazardous or dangerous, and who has authorization to take prompt corrective measures to eliminate them.

- All services, including installation, assembly, equipment inspections and maintenance on the equipment and site amenities should be conducted by a 'competent person' within the spectrum or scope of work needed.
- In the event of a pandemic, please follow the guidelines of your state, local and federal authorities.
- Dog park operators should implement a system to verify that all dogs entering the park are healthy and not harboring a communicable disease that could be transmitted to other dogs.
- Dog waste should be picked up promptly by the dog owners. Any dog owners not picking up their waste should not be allowed into the park.
- If possible, supply a fresh water drinking source that is preferably not shared by other dogs.
- Parks are community, it is important that all park attendees understand the utmost importance of keeping the park clean and practicing health and safety for the dogs and their owners.

Safety

- Call 911 in the event of an emergency.
- Call 811 before digging or beginning any project that involves digging.
- For the safety of dogs and their handlers, dog parks and play areas should be closed during inclement weather. Extreme heat, extreme cold, icy conditions, lightning, high winds, and any other extreme or inappropriate natural weather conditions should cause the park to close.
- If your facility is providing drinking water for dogs, the water should be fresh and potable. Only water that you know to be clean, safe and unpolluted should be offered to dogs. The water should be from a fresh water supply and not standing or shared water.
- Dog parks or play areas should provide proper security for all users. This may include lighting, secured gate access, and located in a public area visible to other people.

DEVELOPING AND OPERATING A PARK



- Sharing play toys that dogs carry in mouth such as tennis balls and other types of toys may contribute to the transmittal of communicable disease within dogs.
- It is recommended to not allow certain toys or play items that may trigger aggressive or competitive behavior between the dogs. Toys such as squeaky balls, tug of rope, Frisbees can create a competitive environment that may trigger aggressive and / or extreme aggressive behavior between dogs.
- Remember the park is designed to be used by 'all' and one dog might not have aggressive behaviors, however, tempting another dog with trigger toys is not fair to the other dogs, so it is recommended to keep the dog park more about playing and running with each other or if you do permit toys, the rules should state to immediately remove the toys if another dog is triggered by them

Equipment and Park Maintenance

Keeping your dog park and play equipment properly maintained is essential to the safety of the dogs and handlers who use the equipment. Properly maintained grounds and equipment minimize the risk of injuries and provide an enjoyable experience for those who use them.

- All dog park and play equipment and other site amenities

should be inspected daily to determine if any product is in need of service or repair. Check connection points and hardware, including screws, bolts and other fasteners. Any product that is found to be in need of repair must be taken out of service to keep dogs and handlers safe. If the equipment cannot be removed from the area, the area must be closed until all repairs are completed and the area is deemed safe for dogs and handlers.

- All park furnishings and equipment should be inspected and cleaned daily
- The parks should be cleaned daily for the removal of all trash, broken glass, unsafe elements and dog waste.
- Dog owners should be instructed that they are responsible to clean up after their pets.
- Water fountains should be properly winterized before subjected to freezing temperatures.
- Any chemicals used to maintain grounds and landscaping including fertilizer and pest control products should be specifically labeled as dog friendly.
- If the park has artificial turf, the turf should be cleaned and serviced regularly in accordance with the manufacturer's recommendations.
- The park should be closed during inclement weather conditions, such as extreme heat, lightning storms, extreme cold weather or icy conditions, etc.



CLEANING AND INSPECTION OF EQUIPMENT DAILY



Keep your park clean

Dog park and play equipment should be cleaned on a regular daily basis using pet friendly cleaning agents that properly sanitize and disinfect but that are also safe for the environment. Do not use unapproved (not pet friendly) harsh chemicals to clean the equipment as they may be toxic to the pets. Harsh chemicals may cause injury to the dogs and may cause finishes to fade prematurely.

Poop Patrol Notes

Gyms For Dogs recommends practicing a "15-30 Second Rule." 15-30 seconds is a fair goal to pick up waste to eliminate spreading germs, worms, bacteria and to help keep the park clean.

Several common diseases of dogs are transmitted through feces and feces-contaminated food, water, or environments. Some intestinal parasites present a health threat to both dogs and people.

To prevent exposure to intestinal infections and parasites, strict and prompt dog feces '15-30 second pick-up' removal and disposal should be encouraged to prevent eating of feces by dogs. It is best to not expose them to the risk even if they don't currently eat feces, they can start thru boredom or watching others. It is best to adopt and enforce a strict pick-up policy with an expectation goal, such as the '15-30 second rule'.

Prompt removal of feces also aids in eliminating flies and other insects, further reducing the spread of certain infectious agents.

*Some Information from:
"Infectious Disease in Dogs in Group Settings" – The Ohio State University, College of Veterinary Medicine & College of Public Health



**A SUCCESSFUL PARK IS
CLEAN WITH CLEAR,
INCLUSIVE RULES THAT
ARE ENFORCED.**



CONSIDERATIONS FOR COMMUNITY DOG PARKS



Communities should establish, and post in a highly visible location, rules to ensure the safety of all dog park users.

Rules to consider include:

- Use park at your own risk
- In the event of an emergency, call 911
- Children must be accompanied by an adult and stay within close proximity of the adult at all times
- Keep gates closed at all times
- People or dogs who are experiencing symptoms of illness are prohibited from using the park
- Firearms are not permitted inside the park
- Do not leave your dog unattended
- Pick up your pet's waste products and dispose in proper receptacles
- The use of chew toys, treats, balls, Frisbees, etc. are prohibited. These items can incite aggression among dogs. Additionally, these items may serve as a vehicle for transmitting diseases
- Do not bring food into the park as it may trigger overly competitive or aggressive behavior in dogs
- Do not tempt dogs in the park with food or toys. Dogs can become overly competitive which can lead to aggressive behavior when tempted
- Remove dog harnesses with handles, unique dog clothing and any other unusual apparel from your dog before entering the park. These items can trigger curiosity in other dogs that can lead to unwanted behavior
- Direct dogs to jump, run and play on soft and safe surfaces
- Stay next to your dogs while they are using the play products and guide them to use the products properly
- Do not allow your dog to jump from high areas or on hard surfaces
- Keep your dog in close proximity at all times
- Train your dogs to properly use climbing ramps. Dogs are meant to go up and down the ramps; not to jump from the top or side of ramps
- Leash should be readily available in case of emergency
- It is important to keep your dog cool with shade and fresh drinking water
- Female dogs in heat are not permitted in the park

- Unneutered male dogs should be removed from the park if they display dominant behavior
- Owners must bring up-to-date vaccine tags for their pets at each visit
- Please keep sick dogs away from the park
- Owners are liable for any injury or damage caused by their dog and are responsible for their dog's actions
- Play and agility equipment is designed only for the use of dogs. Do not allow humans on the equipment
- On hot days, please check the surface of benches, play equipment, artificial turf, and asphalt that is in direct sunlight to make sure they are safe temperature to the touch
- Please keep dogs off play equipment during slippery or icy conditions
- Please obey any other dog park community requirements
- The park should be closed during inclement conditions such as severe storms, extreme heat, extreme cold and any other appropriate matters local to the community
- Provide fresh drinking water for your dog
- Immediately remove any toy or any other play device that triggers aggressive or competitive behavior by another dog. The park is for community and some toys may trigger dogs to be overly competitive or aggressive and it is not fair to the dog to have these toys tempt the dog
- Please follow all local, state and federal guidelines for public health safety



PLANNING FOR ADA COMPLIANCE



When planning a dog park, operators must consider the Americans with Disabilities Act.

- Equipment, and the placement of equipment, should follow accessibility standards and reach zone recommendations
- Park design should allow for gated entry that will permit wheelchair access without impeding the egress of other park users.
- The wheelchair user should have an open area inside of the park to serve as their 'companion zone' where they can sit with their dog.
- Park should provide a wheelchair-accessible companion zone within the fence that does not interfere with egress of traffic
- For more information, please refer to ADA's website: **www.ADA.gov**



IMPORTANT PREPARATIONS FOR ASSEMBLY AND INSTALLATION

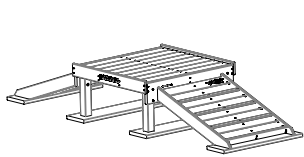


PLEASE READ BEFORE INSTALLING

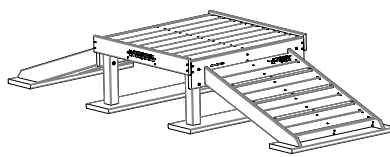
DO NOT tighten the bolts down until the product is fully assembled and adjusted to fit properly and level, then tightened all of the bolts down. This applies to all products listed below:

In this manual you will find:

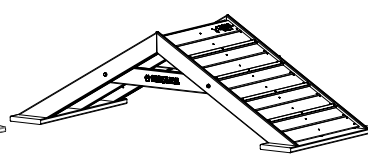
- Proper layout/placement of equipment
- Product placement and usage
- Surfaces and shade
- Safe zones
- Tools and materials



Bridge Climb S/M



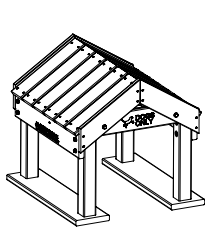
Bridge Climb L/X



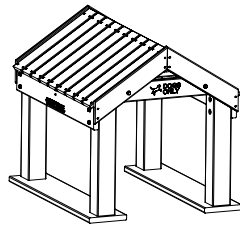
Hill Climb



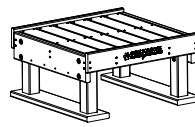
Mini Hill Climb



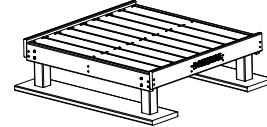
Tunnel House S/M



Tunnel House L/X



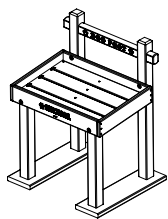
Training Platform S/M



Training Platform L/X



Jump Balance Beam



The Dog Post



Jump Hurdles



Ellie's Boulder Bridge



Trail Bench –
with or without back



Natural
Park Bench



Pet Waste
Stations



Agility
Bone



Hammie's
Tunnel House



Ellie's Jump
Balance Beam

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LAYING OUT EQUIPMENT PLAN PRIOR TO ASSEMBLY

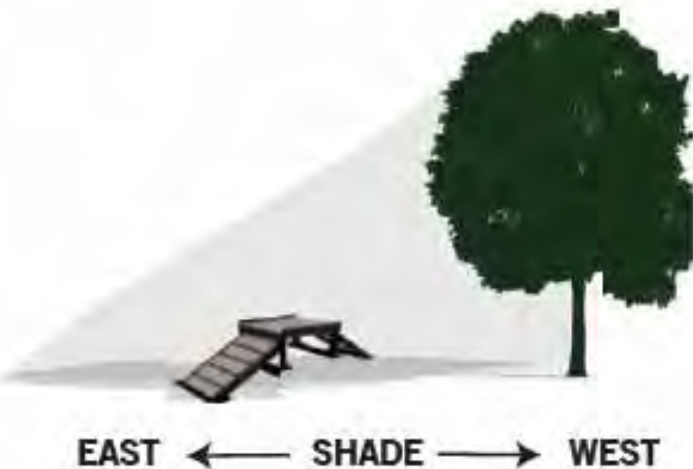


Play Safe

We recommend all parks are designed to have all of the following key safety considerations.

Outdoor: Recommended Placement

- Place products with ramps, platforms and walking surfaces in the shade when possible (Hill Climbs, Bridge Climb, Balance Beam). If possible, it is recommended that these products are placed in a shady environment during summer months or afternoon shade.



- Clear debris with rake and level ground before placing equipment.
- Keep the center of the park open for an area where dogs can run and open play.
- Post rules that explain proper use of equipment. We DO NOT recommend letting dogs use the play equipment or climbing, walking equipment during inclement weather periods – rainy weather, cold days with ice or snow, lightning storms and hot days.

- **IMPORTANT:** inspect the mulch area for freshness. Some areas may require refreshing and replacing mulch that may be dirty. Keep the area around each piece of equipment clean. We recommend minimum 6-4" of mulch around the equipment. We do not recommend placing equipment on concrete without providing a cushion landing option.
- **IMPORTANT:** provide adequate drinking water and a cooling source for dogs as they can overheat during summer months. It is recommended a water fountain be supplied at a close proximity to the play area. During the summer months it is recommended to have a cooling source for the dogs to keep cool during play times in hot periods.
- The equipment base feet can be attached to concrete footers if you prefer a surface mount installation. The hurdles are designed to tip if a dog hits them while jumping over them, as a safety feature so the hurdles are not recommended to be anchored for safety reasons. If you want to surface mount any products, please contact the company.

INDOOR: Recommended Placement

- Provide a soft, shock absorbing, landing pad on hard surfaces beneath and around equipment to provide a safe landing zone. Please refer to our Safe Zone (page 13) recommendation for more information.
- **A safe shock absorbing landing surface for dogs is always recommended.**
- Make sure all areas surrounding your equipment are clear of any obstructions that may lead to injury or hinder dogs ability to run, jump, climb and play.
- Generally cypress or cedar shredded wood mulch provides good cushioning play surface. Dogs may chew or eat mulch. Mulch is optional.

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PROPER PLACEMENT OF EQUIPMENT

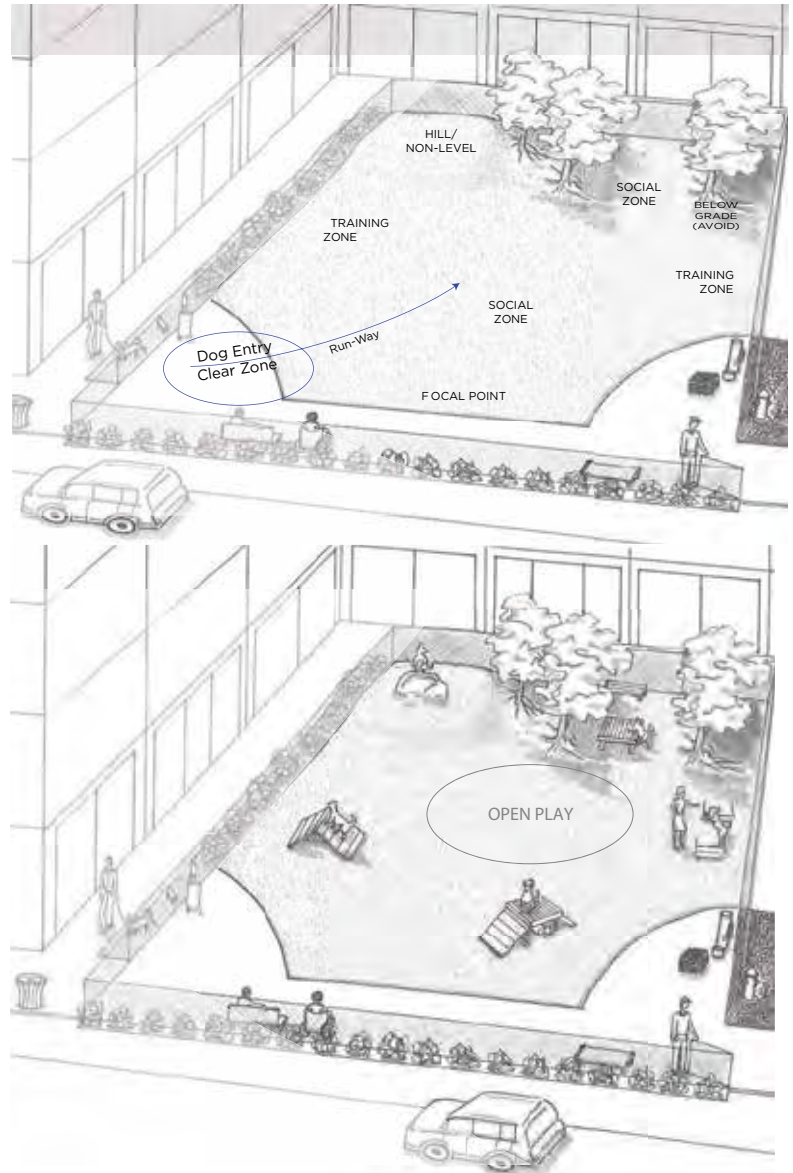


What to look for

1. **Separate your park in to "social zones" and "training zones"**
2. **Look for level ground areas**
3. **Look for Shade**
4. **Look for below grade areas that collect water (to avoid)**
5. **Find the Focal Point** and place your centerpiece item here – where you want to be, and the ideal spot for a dog to "hang out"
 - **Centerpiece Item:** The Bridge Climb/Training Platform tend to be most used by dogs to watch people/dogs in & outside of the park
6. **Keep Entryways clear of obstacles**
7. **Give dogs a run-way in to the park**
 - They will be excited and dash to the social zone
8. **Try to leave an open area** in the center of your park for 'Open Play'

Where to place equipment

1. **Bridge Climb: "Social Zone"**
 - Place near entrance or high traffic area
 - Needs level ground.
2. **Training Platform: "Social Zone"**
 - Place under shade or near bench, for older dogs to lounge near owner
 - Needs level ground.
3. **Tunnel House: "Social Zone"**
 - Place in open area to provide shade
 - Needs level ground.
4. **Mini Hill/Hill Climb: "Training Zone"**
 - Place in open or shaded areas and keep obstacles clear in entry/exit pathway
 - Needs level ground.
5. **Jump Hurdles: "Training Zone"**
 - Place in open area (requires space to run and jump), can place close to fence line
 - Each hurdle needs 6' in front and back.
6. **Balance Beam: "Training Zone"**
 - Can place close to fence line
 - Needs level ground.
7. **Climbing Boulder: "Social (or) Training Zone"**
 - Place almost anywhere -can be used for play or training.
8. **Dog Post (Leash Post/Toy Box): "Entry Zone"**
 - Place near entryway



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PROJECT PLANNING PARK LAYOUT PAGE



Draw Facility Plan Prior to Assembly or Placement of Equipment

OUTDOOR: Fencing Entry Gates Trees		
Gates Sidewalks Drains		
Other Below Grade Area (Avoid) Hill/Non-Level Area (Avoid)		
INDOOR: Doors Windows Other		

Approval signature from property manager

Date

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SAFE ZONES, TOOLS AND MATERIALS NEEDED



Tools and Materials

NOTE – Equipment is heavy and is recommended that you have enough people to properly move and install equipment.



Socket set



Hammer



Wrenches



Level



Cordless drill



4-wheel dolly



Rake



Shovel and Quikrete for in-ground installations of Pet Stations and Benches

Soft Landing Zone

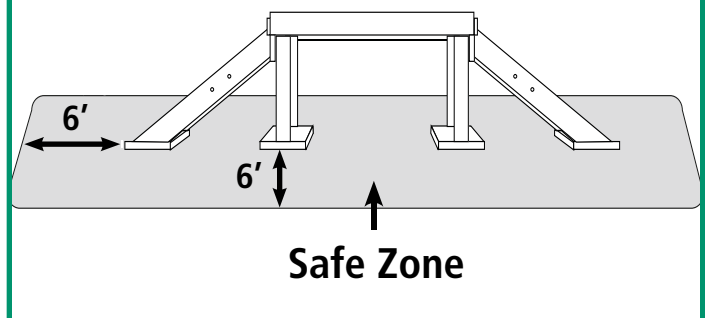
When placing equipment, we recommend a minimum of 4-6 inches of shock absorbing surface beneath and 4-6 feet surrounding your equipment

- Shredded cypress or cedar wood mulch
- Sand or soft aggregate
- Shock absorbing mats (Indoor)
- Grass or other type of surface

We **DO NOT** recommend putting any play products on concrete without providing a safe soft absorbing landing surface. We **DO NOT** suggest using rubber mulch or chunk style mulch because it is not safe for dogs if indigested.

Very Important

Safe Zone: place equipment with a recommended 4-6 inches of shock absorbing surface beneath and 4-6 feet surrounding your equipment



Make sure ground is level and clean of debris.

If using mulch, upon completion add shredded style mulch around and under equipment

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GETTING STARTED



Planning

- Locate a good space for your dog park. It is best to put your park in an open area that is easily visible and would give park users a sense of security. The key to having a nice park amenity is putting the amenity in a good location that might be central to all users and provide the use of various utilities such as; restrooms, fresh water supply, easy parking availability, concrete paths of egress where possible, proper drainage and other environmental elements such as shade, level ground, etc. It is always best to put dog parks on higher ground so they don't get muddy in the inclement weather.
- Once you locate the proper spot for the dog park, walk the area and look for anything that might need addressing; for example like metal utility covers, sharp objects, old tree stumps, low muddy areas, drainage issues, etc. Develop a plan of action to make the whole park area appropriate for dog play.
- Design your park and fence and entrance outline. Please keep in mind to have your entrance clear so people and their dogs can easily enter and exit the park. It is best to put benches and other amenities out in the park and not near the entrance. Keep an area in your entrance open so it is easily accessible for someone in wheelchair to be able to access front of park area and be able to rest in front area without impeding the gate swing of people entering or exiting the park. Please check with your local design and building codes and other codes and/or regulations or recommendations on proper accessibility of the park entrance and front areas.
- Make sure your fence is safe and does not have any areas where dogs may escape. Any gap space that is of concern should be filled or addressed to fix. In areas where dogs like to dig under fence, you can use gravel or additional fencing materials to help secure. Make sure the gates close and latch securely and if you have a service gate, make sure the middle gap between the two gates is tight and safe so dogs cannot get out in between the two service gates.

Furniture, Fixtures & Equipment (FF&E)

- Prior to installing any FF&E, do a walk thru the park and pre-determine where items will go based on topography of the land and accessibility of various items such as; pet waste stations, waste cans, water fountains, benches, shading, etc.
- Use the layout design plan and draw out the park and the placement of the FFE, review the drawing plan with the manager of the park area to get their approval on the layout of the FF&E.
- Do not crowd the entrance/exit area of the dog park with FF&E, this area should be free and clear so dogs and their owners can easily enter and/or exit park without any distractions.
- As the FF&E products arrive, it is best to take the products to the location where you want them installed and then assemble them in the location where you want them installed. This will ensure the products work for that area, look proper and fit the topography properly.
- Use proper equipment to take the products off of their pallets and take the products into the park where they are going to be placed. Sort out the products and review the assembly instructions.
- Make sure you properly clean up any and all scraps from the install, things such as metal or plastic shavings or any other items that may come off of the products as you unpack and or assemble them. Any fence installations that require drilling holes in post, you should put a catch skirt around each post when drilling the holes in the post or drill the holes in the post away from the job site so no metal shavings fall into the dog park.
- Once all of the items are assembled and completed walk the park and inspect everything to make sure everything is ready for opening.
- Resolve any items that need resolving; sharp or potentially items of concern in the park, trim tree limbs or bushes that may be of concern and resolve any openings or gaps that may be too big to secure the pets in the park.
- It is best to close the park while you are working in the park.

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MAINTAINING THE PARK



Operating & Maintaining the Park

- It is very important to have proper Dog Park Rules signage and also Pet Waste Management expectation signage. Maintaining a clean and safe park is one of the most important aspects of having a quality park amenity.
- Opening the park in the morning, the opening staff member should walk the park and inspect and clean/disinfect all FF&E products as well as inspect the complete grounds looking for anything that should not be in the park; trash, feces, bottles, cans, shredded toys, etc. Remove anything that could be dangerous for dogs.
- Closing the park in the evening should be a lot like opening the park in the morning, Clean and inspect all grounds and FF&E and clean and remove anything of concern. Reports any items that may need repair.
- Maintain all pet waste management products are full of waste bags and cleaned properly. It is important to be diligent on keeping your pet waste stations clean and full of waste bags and that the waste receptacles are emptied in a timely manner.
- It is very important to have Rules posted prominently and enforced.
- It is a good practice to stay in touch with the park users as they can have viable input on ideas, changes, and revisions that may help improve the park amenity.
- Close the park during inclement weather or at times when you are servicing or cleaning the equipment.
- Let the park community know that it is important that all park users have to contribute to keeping the dog park amenity a quality, clean and safe amenity for all people and their pets and that everyone must work together. If there is a certain dog that doesn't like competing for toys or such, then the other park users must understand to not have those while that dog is in park. It is a community and everyone has to cooperate and help things run smooth and understand dog's specific niches that everyone can help with.



HARDWARE PACK SORT LIST



Lay out hardware packages first, unload equipment and place equipment in place in park and assemble in place. Use the below table to sort hardware according to product.

Received (check to record receipt of hardware)	SKU	Product	Hardware Kit #	Description	Tools Needed	Minimum Mulch Needed (if using)
	DL-BC1	Bridge Climb S/M	81-011-40000	Ramp Connection (2) Leg Connection	• level • rake to level ground • 5/16" wrench/socket	16-18 bags
	DL-BC2	Bridge Climb L/X	81-011-40002 81-011-40011	Ramp Connection (2) Leg Connection	• level • rake to level ground • 5/16" wrench/socket	24-26 bags
	DL-HC	Hill Climb	81-011-40000 81-001-40001	Ramp Connection Gusset Connection	• level • rake to level ground • 1/2" wrench/socket	16-18 bags
	DL-MH1	Mini Hill Climb 1	81-011-40000 81-011-40001	Ramp Connection Gusset Connection	• level • rake to level ground • 5/16" wrench/socket • 1/2" wrench/socket	12 bags
	DL-MH2	Mini Hill Climb 2	81-011-40000 81-011-40001	Ramp Connection Gusset Connection	• level • rake to level ground • 5/16" wrench/socket • 1/2" wrench/sockets	12 bags
	DL-TH1	Tunnel House S/M	81-011-40005 81-011-40006 81-011-40009	Roof Connection Roof Gusset Hardware Kit	• level • rake to level ground • 1/2" wrench/socket	16 bags
	DL-TH2	Tunnel House L/X	81-011-40005 81-011-40006 81-011-40007	Roof Connection Roof Gusset Leg Connection	• level • rake to level ground • 1/2" wrench/socket	18 bags
	DL-TP1	Training Platform S/M	Bag of screws	Bag of screws	• level • rake to level ground • #10 square drive bit	10 bags
	DL-TP2	Training Platform L/X	Bag of screws	Bag of screws	• level • rake to level ground • #10 square drive bit and power drill of driver	12 bags
	DL-JBB	Jump Balance Beam	81-011-40012	Beam Connection Hardware Kit	• level • rake to level ground • 1/2" wrench/socket	16 bags

HARDWARE PACK LIST



Received (check to record receipt of hardware)	SKU	Product	Hardware Kit #	Description	Tools Needed	Minimum Mulch Needed (if using)
	DL-LP	The Dog Post – Leash Post, Sanitation, Storage Bin	81-011-40008	Leash Stand Hardware Kit	• level • rake to level ground • #10 square drive bit and driver • 1/2" wrench/socket	8 bags
	DL-JHS	Jump Hurdles S/M/L	Bag of screws	Bag of screws	• level • rake to level ground	24 bags (run)
	DL-AJHG	Adjustable Jump Hurdle in Ground	71-82SSFH-TG	Screw #8 x 2 SS FH Tan Gray Head, Torque	• level • rake to level ground	8 bags
	DL-EBB	Ellie's Boulder Bridge	71-10212SSFH 71-102SS-FH-TG ships fully assembled	#10 X 2 1/2" Deck Screw, SS, SQ. Drive Black Oxide Coated #10 X 2" Deck Screw, SS, SQ. Drive	• level • rake to level ground • 5/16" wrench/socket • 1/2" wrench/socket	40 bags
	DL-TB-4	Trail Bench with back	71-0014	see page 59	see page 59	8 bags
	DL-TBS-4	Trail Bench with seat	71-0016	see page 64	see page 64	8 bags
	DL-NPS-4	Natural Trail Bench	71-0001	see page 66	see page 66	8 bags
	DL-PWS 100	Pet Waste Stations in ground/surface mount	Bag	bag of bolts box and waste can box	• level • 9/16" wrench/socket	4 bags
	DL-LTH	Hammie's Tunnel House	N/A	N/A	• Heavy equipment	14 bags
		Agility Bone	N/A	N/A	• Heavy equipment	
	DL-EJBB	Ellie's Jump Balance Beam – standard/pro	N/A	N/A	see page 73	24 bags
		Climbing Boulders	N/A	N/A	N/A	12-14 bags

Finding Hardware



Identifying Hardware Kit #



Cypress or Cedar Shredded Mulch

BRIDGE CLIMB (S/M)



Assembly Notes

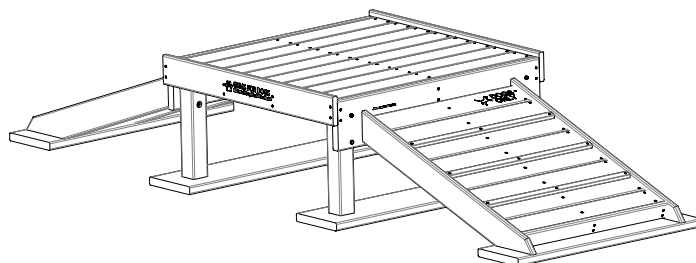
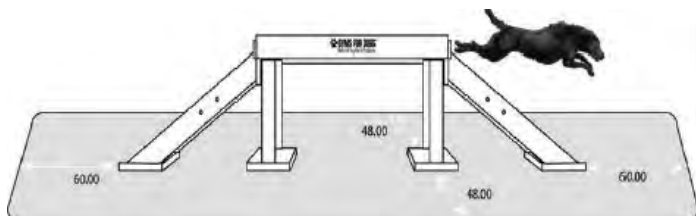
- Step 1: Remove shrink wrap and product pieces from the pallet to make it easier to wheelbarrow individual pieces to final destination within the park.
- Step 2: Find level ground. Place legs on ground.
- Step 3: Place platform on support legs.
- Step 4: Ensure product is level.
- Step 5: Assemble platform to legs – bolt, washer, nut and Item 1 (platform) to Item 2 (legs).
- Step 6: Assemble ramps to platform – bolt, washer, nut, nut.
- Step 7: Place on level surface and check product with a level – check all connections.

Important

- **ALWAYS remove ramps prior to moving or sliding this product so you do not damage the connection of the ramp to the platform.**
- Make sure this product is on level ground and install this product on level surface.
- DO NOT tighten the bolts down until the product is fully assembled and adjusted to fit properly and level, then tightened all of the bolts down. This applies to all products listed in this manual.
- Upon completion, add mulch (if using) around and under equipment.

Safe Landing Zone

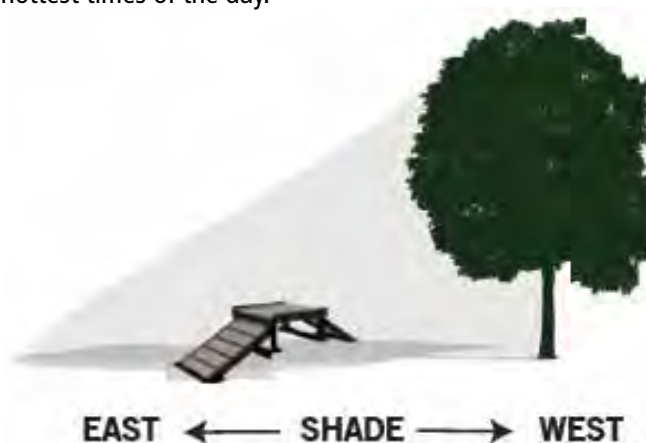
Provide a 6" absorption layer of cypress or cedar mulch or some form of absorption in the defined landing zone (see below) around the equipment to provide a safe landing zone. For indoor installations we recommend using soft cushion jumping mats.



Item	Part #	QTY	Description
1	81-011-20017	1	BRIDGE PLATFORM
2	81-011-20025	2	RAMP, S/M BRIDGE
3	81-011-20026	2	LEG, BRIDGE CLIMB S/M
Hardware Kit Packs			
4	81-011-40002	1	HARDWARE KIT, LEG CONNECTION
5	81-011-40011	2	HARDWARE KIT, BRIDGE RAMP

Shade Recommended

Equipment should be placed in an area that is shaded during the hottest times of the day.

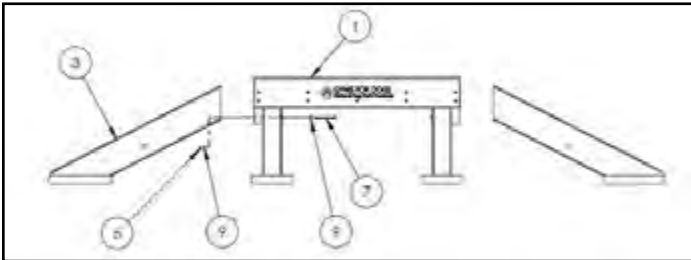


Warranty

1 year craftsmanship, 5 years hardware, 50 years materials against rotting, insect manifestation, splitting or materials failure.

IMPORTANT – This play equipment is intended to be used by dogs only and please do not let people play on the equipment. The equipment should be inspected and maintained on a regular basis. Some of these products offered may have special unique design features or specifications that may be reserved and should not be duplicated, copied, simulated in any manner without written consent or agreement.

BRIDGE CLIMB (S/M)



Place platform legs on level ground.



Sort parts.



Place platform on legs.



Place ramps on platform.

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BRIDGE CLIMB (L/X)



Assembly Notes

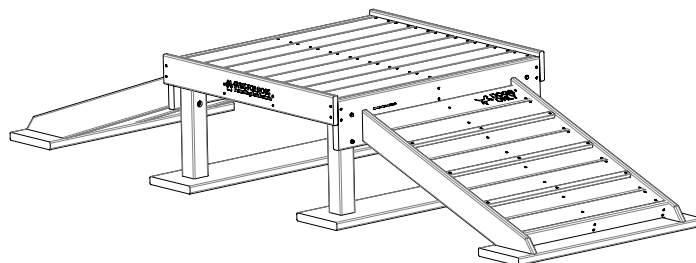
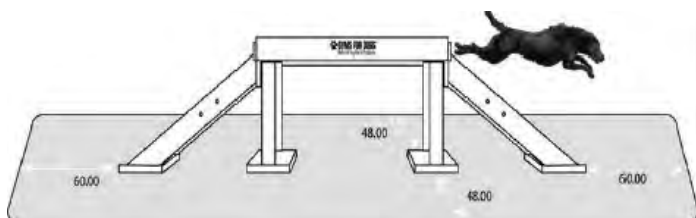
- Step 1: Remove shrink wrap and product pieces from the pallet to make it easier to wheelbarrow individual pieces to final destination within the park.
- Step 2: Find level ground. Place legs on ground.
- Step 3: Place platform on support legs.
- Step 4: Ensure product is level.
- Step 5: Assemble platform to legs – bolt, washer, nut and Item 1 (platform) to Item 2 (legs).
- Step 6: Assemble ramps to platform – bolt, washer, nut, nut.
- Step 7: Place on level surface and check product with a level – check all connections.

Important

- ALWAYS remove ramps prior to moving or sliding this product so you do not damage the connection of the ramp to the platform.
- Make sure this product is on level ground and install this product on level surface.
- DO NOT tighten the bolts down until the product is fully assembled and adjusted to fit properly and level, then tightened all of the bolts down. This applies to all products listed in this manual.
- Upon completion, add mulch (if using) around and under equipment.

Safe Landing Zone

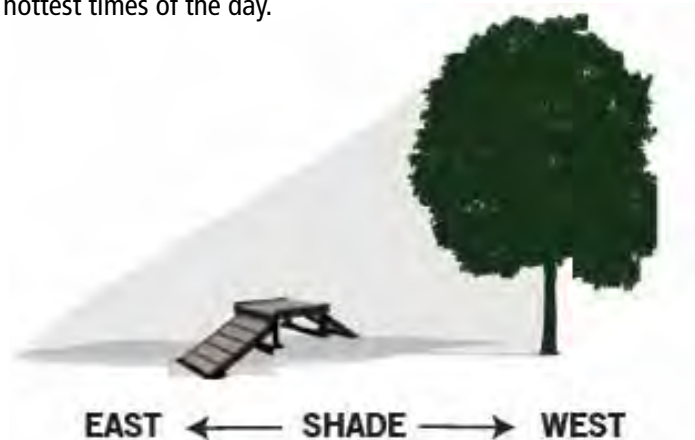
Provide a 6" absorption layer of cypress or cedar mulch or some form of absorption in the defined landing zone (see below) around the equipment to provide a safe landing zone. For indoor installations we recommend using soft cushion jumping mats.



Item	Part #	QTY	Description
1	81-011-10013	1	PLAY SERIES TRAINING PLATFORM
2	81-011-20012	2	PLAY SERIES RAMP
Hardware Kit Packs			
3	81-011-40000	2	RAMP CONNECTION HARDWARE PACK
4	Reg FW 0.3125	2	FLAT WASHER
5	5/16-18 x 3-1/2	1	HEX BOLT
6	5/16-18 nut	1	HEX NUT

Shade Recommended

Equipment should be placed in an area that is shaded during the hottest times of the day.



Warranty

1 year craftsmanship, 5 years hardware, 50 years materials against rotting, insect manifestation, splitting or materials failure.

IMPORTANT – This play equipment is intended to be used by dogs only and please do not let people play on the equipment. The equipment should be inspected and maintained on a regular basis. Some of these products offered may have special unique design features or specifications that may be reserved and should not be duplicated, copied, simulated in any manner without written consent or agreement.

BRIDGE CLIMB (L/X)

PLAN VIEW

PROVIDE ADEQUATE PLAY CLEARANCE AREA

5/16" FLAT WASHER

5/16" X 3-1/2" HEX BOLT

HARDWARE KIT 5

USE A SMOOTH LEVEL SURFACE FOR ASSEMBLY

5/16" FLAT WASHER

5/16" X 3-1/2" HEX BOLT

HARDWARE KIT 5

STEP 1 OF 2: LEG ASSEMBLY

WITH THE PLATFORM ASSEMBLY (ITEM 1) LYING FACE DOWN AS SHOWN, ATTACH ONE LEG ASSEMBLY (ITEM 3) TO THE INSIDE OF THE PLATFORM ASSEMBLY USING ITEM NO. 4 LEG HARDWARE KIT: (4) 5/16" X 4-3/4" HEX BOLTS, (4) 5/16" HEX NUTS & (8) 5/16" FLAT WASHERS. DO NOT FULLY TIGHTEN THE HARDWARE, HAND TIGHTEN ONLY. REPEAT THIS PROCEDURE WITH THE SECOND LEG ASSEMBLY ON THE OPPOSITE SIDE OF THE PLATFORM.

STEP 2 OF 2: RAMP ASSEMBLY

WITH THE PLATFORM & LEG ASSEMBLIES STANDING UPRIGHT, ATTACH ONE RAMP ASSEMBLY (ITEM 2) TO THE OUTER FACE OF THE PLATFORM USING ITEM NO. 5 RAMP HARDWARE: (6) 5/16" X 3-1/2" HEX BOLTS, (6) 5/16" HEX NUTS & (12) 5/16" FLAT WASHERS. DO NOT FULLY TIGHTEN THE HARDWARE, HAND TIGHTEN ONLY. REPEAT THIS PROCEDURE WITH THE SECOND RAMP ASSEMBLY ON THE OPPOSITE SIDE OF THE PLATFORM.

AFTER THIS STEP IS COMPLETE, MAKE SURE THE ASSEMBLY IS ON A FLAT LEVEL SURFACE & FULLY TIGHTEN ALL HARDWARE.

SEE PAGE 20

GYMS FOR DOGS™
Natural Dog Park Products

TITLE: **BRIDGE CLIMB ASSY BC2 (L/X)**

ITEM: **81-011-10020**

81-011-10020 A, 7/15/2021

800-931-1562

Product Features, Dimensions, Specifications & Product Drawings are all part of Gyms For Dogs™ features of these products. This product shall not be copied or simulated in any fashion, in part or in whole without a formal written request to Gyms For Dogs™. All product specifications, dimensions, and other product specs are subject to change and these drawings are a general representation of how to assemble this product. This product is designed for use as a dog play structure and is not intended for use as a human play structure for any other purpose.

BRIDGE CLIMB RELOCATION

MUST DISASSEMBLE PRODUCTS BEFORE MOVING



Relocating, moving and sliding dog park and play equipment can damage your products if they are not properly handled. Just like moving a child's playset, moving a structure without first properly disassembling it can damage connections.

Before you relocate, move or slide dog park and play equipment, you must disassemble all ramps, stairs, steps and slides.

Attention Owners of Bridge Climb Products

If you move or slide the Bridge Climb without first removing the ramps or had people climbing on the equipment, it can potentially damage the structural integrity of the connections between the ramps and the platform. So please remember to remove the ramps if you need to relocate the product.

If you have moved or slid your Bridge Climb without disassembling it, have had people climbing on the equipment, have an older unit or if you would like to reinforce your product, please contact Gyms For Dogs for a reinforcement kit.



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HILL CLIMB



Assembly Notes

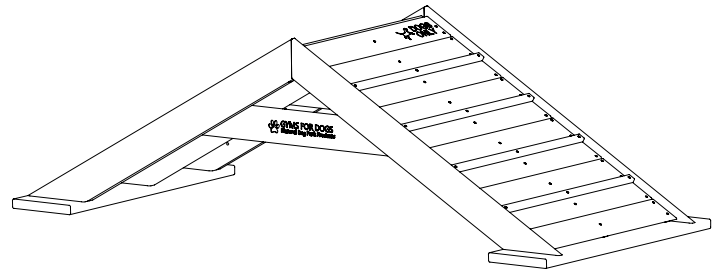
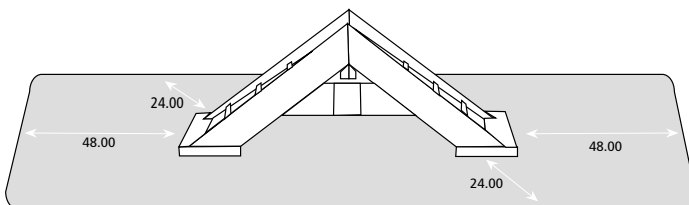
- Step 1: Remove shrink wrap and product pieces from the pallet to make it easier to wheelbarrow individual pieces to final destination within the park.
- Step 2: Find level ground.
- Step 3: Assemble ramps together- Bolt, washer, nut and Item 1 (ramp) to Item 1 (ramp)
- Step 4: Assemble – Bolt (#6), washer (#7), nut (#8) and Item 2 (gussets) to ramp assembly. Holes on ramps where gussets are attached may need to be drilled out.
- Step 5: Place on level soft landing surface – check all connections.

Important

- Holes may require a drill to clear out the hole so the bolt will fit.
- Make sure this product is on level ground and install this product on level surface.
- DO NOT tighten the bolts down until the product is fully assembled and adjusted to fit properly and level, then tightened all of the bolts down. This applies to all products listed in this manual.
- Upon completion, add mulch (if using) around and under equipment.

Safe Landing Zone

Provide a 6" absorption layer of cypress or cedar mulch or some form of absorption in the defined landing zone (see below) around the equipment to provide a safe landing zone. For indoor installations we recommend using soft cushion jumping mats.



Item	Part #	QTY	Description
1	81-011-20000	2	RAMP, HILL CLIMB
2	81-011-30082	2	GUSSET, UNDER FRAME
Hardware Kit Packs			
3	81-011-40000	1	RAMP CONNECTION HARDWARE
4	81-011-40001	1	GUSSET CONNECTION HARDWARE

Shade Recommended

Equipment should be placed in an area that is shaded during the hottest times of the day.



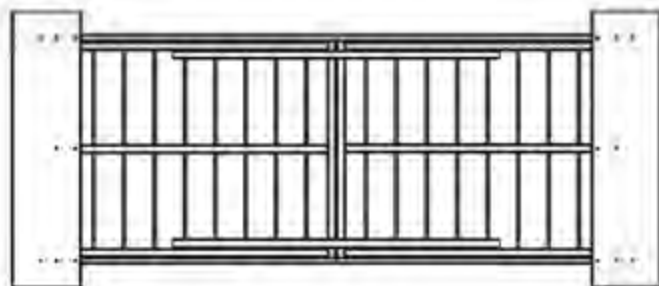
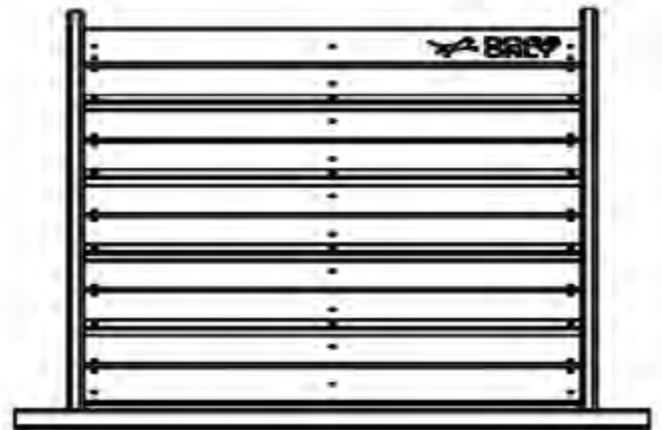
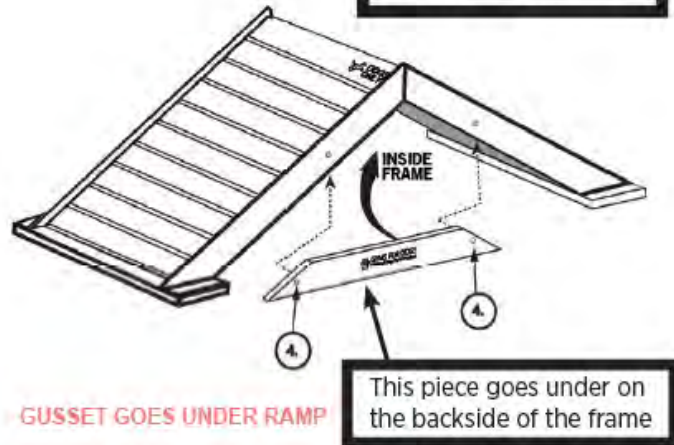
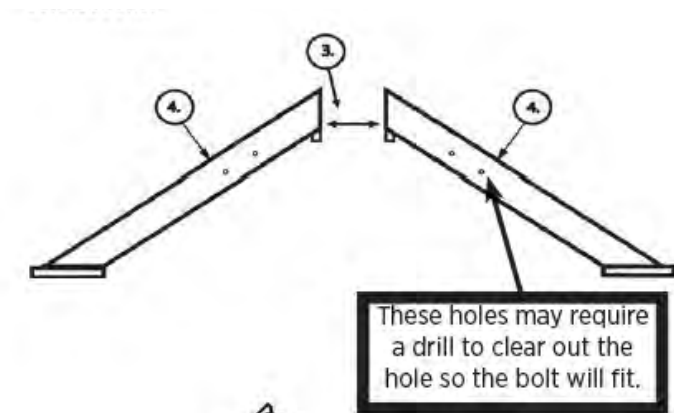
EAST ← SHADE → WEST

Warranty

1 year craftsmanship, 5 years hardware, 50 years materials against rotting, insect manifestation, splitting or materials failure.

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HILL CLIMB

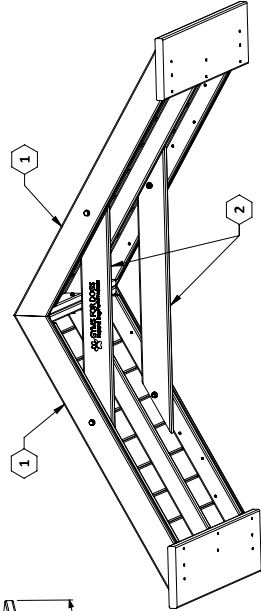
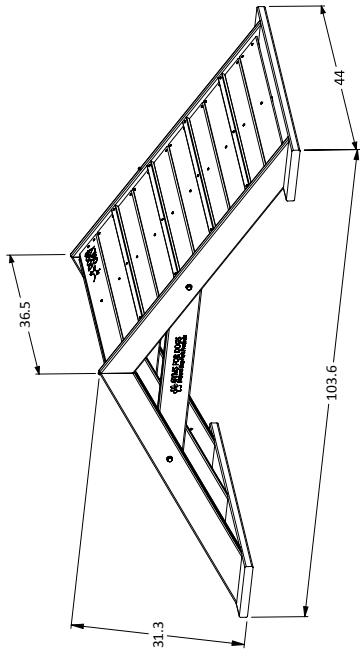


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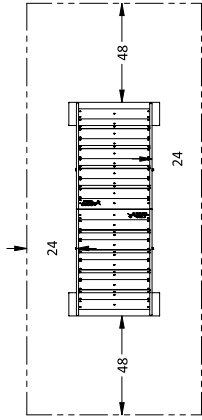
HILL CLIMB

ITEM	PART	QTY.	DESCRIPTION
1	81-011-20000	2	RAMP, HILL CLIMB
2	81-011-30082	2	GUSSET, UNDERFRAME
3	81-011-40000	1	HARDWARE KIT, RAMP CONNECTION
4	81-011-40001	1	HARDWARE KIT, GUSSET CONNECTION

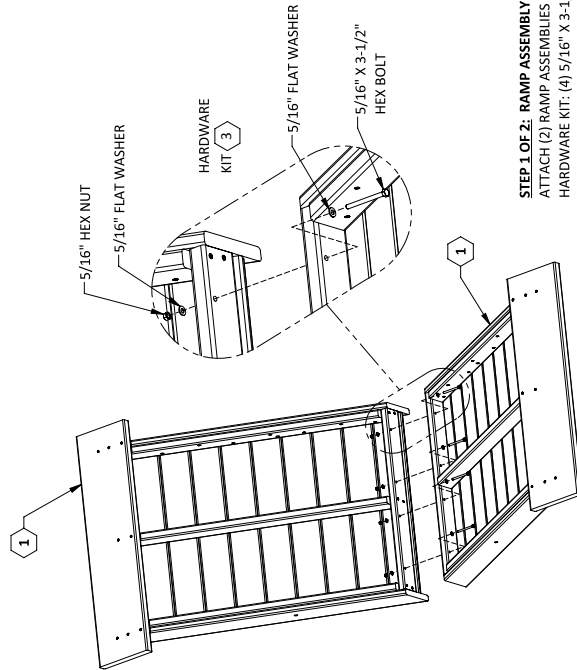
USE A SMOOTH LEVEL SURFACE FOR ASSEMBLY



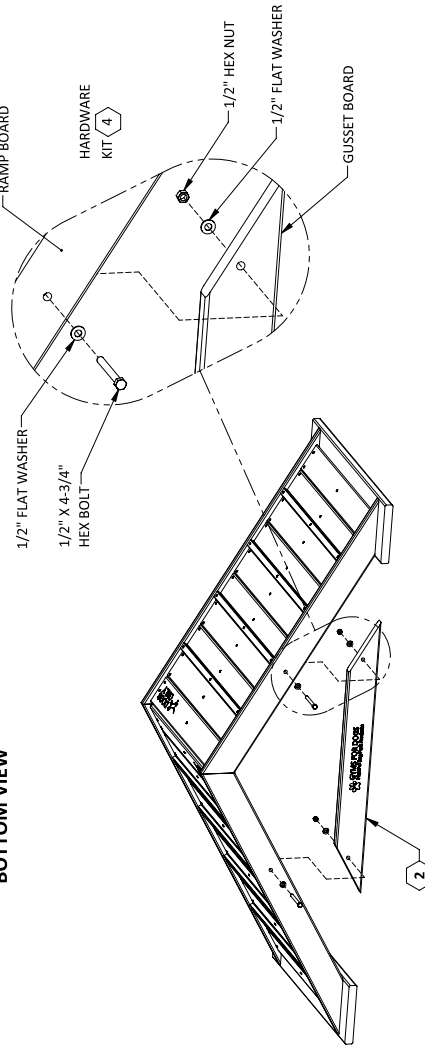
BOTTOM VIEW



PLAN VIEW
PROVIDE ADEQUATE PLAY CLEARANCE AREA



STEP 1 OF 2: RAMP ASSEMBLY
ATTACH (2) RAMP ASSEMBLIES USING ITEM NO. 3
HARDWARE KIT: (4) 5/16" X 3-1/2" HEX BOLTS,
(4) 5/16" HEX NUTS & (8) 5/16" FLAT WASHERS.
DO NOT FULLY TIGHTEN HARDWARE, HAND TIGHTEN ONLY.



STEP 2 OF 2: GUSSET BOARD ATTACHMENT
ATTACH (2) GUSSET BOARDS (1 EACH SIDE)
USING ITEM NO. 4 HARDWARE KIT: (4) 1/2" X 4-3/4" HEX BOLTS,
(4) 1/2" HEX NUTS & (8) 1/2" FLAT WASHERS.

AFTER STEP 2 IS COMPLETE MAKE SURE THE ENTIRE ASSEMBLY
IS ON A FLAT LEVEL SURFACE & FULLY TIGHTEN ALL HARDWARE
STARTING WITH THE RAMP CONNECTION HARDWARE.



TITLE: HILL CLIMB DL-HC

DL-HC-RPW SHEET 1 OF 1
ITEM: 81-011-10000

Product Features, Dimensions, Proportions & Product Dies are all part of the overall design and are not to be reproduced or used in any form without the express written permission from Gyms for Dogs™. All dimensions, construction details and materials are provided for informational purposes only and do not constitute a contract. This product is designed for dog's only to use for dog agility, exercise, shade and play and not intended for any other purpose.

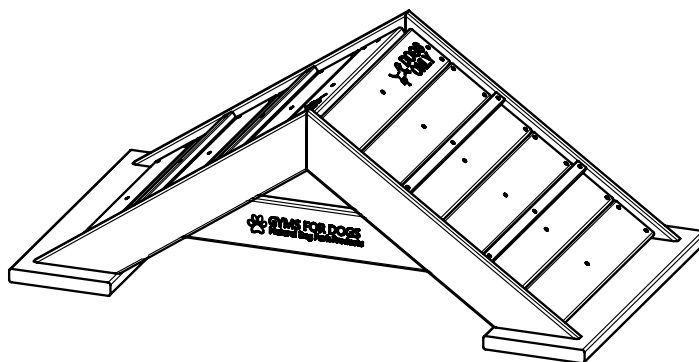
81-011-10000 A, 10/8/2019

MINI HILL CLIMB



Assembly Notes

- Step 1: Remove shrink wrap and product pieces from the pallet to make it easier to wheelbarrow individual pieces to final destination within the park.
- Step 2: Find level ground.
- Step 3: Assemble ramps together – Bolt, washer, nut and Item 1 (ramp) to Item 1 (ramp).
- Step 4: Assemble – Bolt (#6), washer (#7), nut (#8) and Item 2 (gussets) to ramp assembly. Holes on ramps where gussets are attached may need to be drilled out.
- Step 5: Place on level soft landing surface – check all connections.



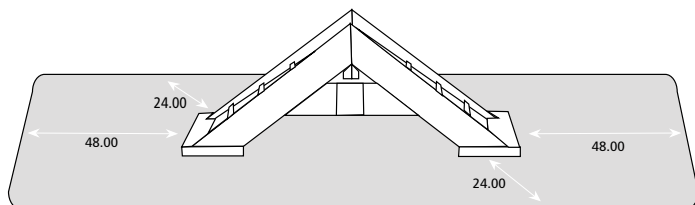
Item	Part #	QTY	Description
1	81-011-20004	2	RAMP, HILL CLIMB
2	81-011-30058	2	GUSSET, UNDER FRAME
Hardware Kit Packs			
3	81-011-40000	1	RAMP CONNECTION HARDWARE
4	81-011-40001	1	GUSSET CONNECTION HARDWARE

Important

- Holes may require a drill to clear out the hole so the bolt will fit.
- Make sure this product is on level ground and install this product on level surface.
- DO NOT tighten the bolts down until the product is fully assembled and adjusted to fit properly and level, then tightened all of the bolts down. This applies to all products listed in this manual.
- Upon completion, add mulch (if using) around and under equipment.

Safe Landing Zone

Provide a 6" absorption layer of cypress or cedar mulch or some form of absorption in the defined landing zone (see below) around the equipment to provide a safe landing zone. For indoor installations we recommend using soft cushion jumping mats.



Shade Recommended

Equipment should be placed in an area that is shaded during the hottest times of the day.



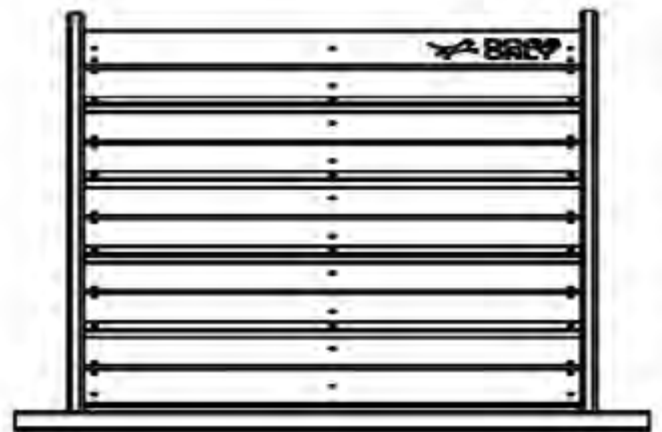
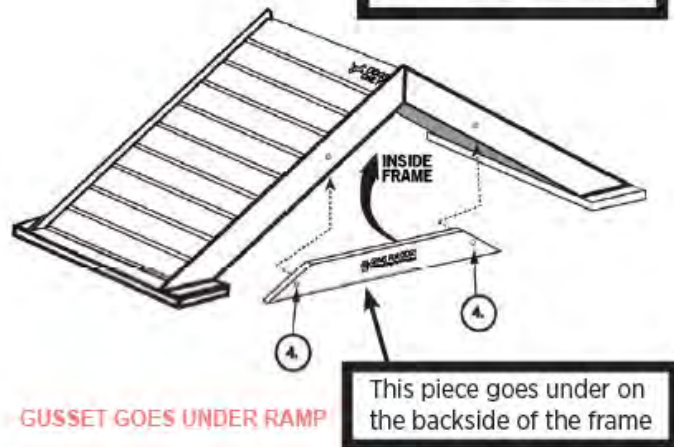
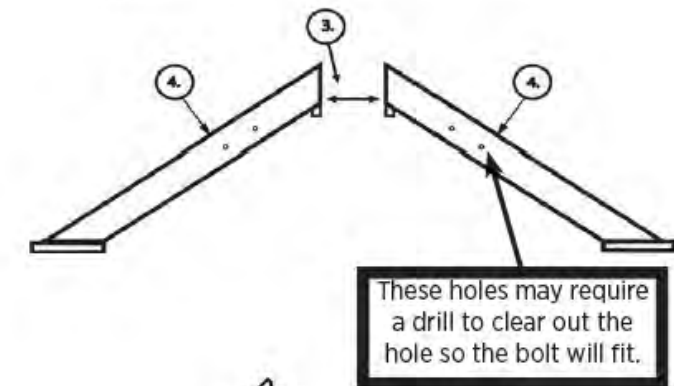
EAST ← SHADE → WEST

Warranty

1 year craftsmanship, 5 years hardware, 50 years materials against rotting, insect manifestation, splitting or materials failure.

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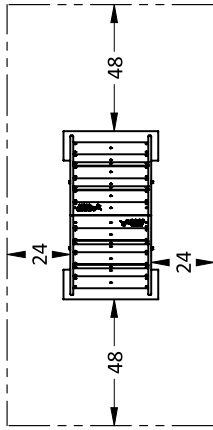
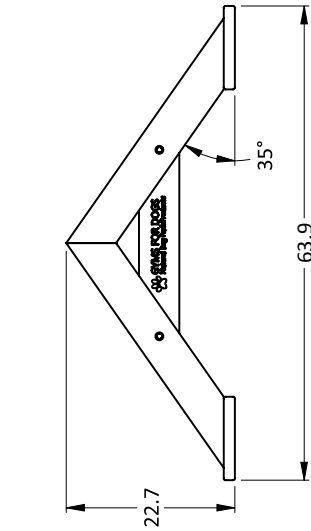
MINI HILL CLIMB



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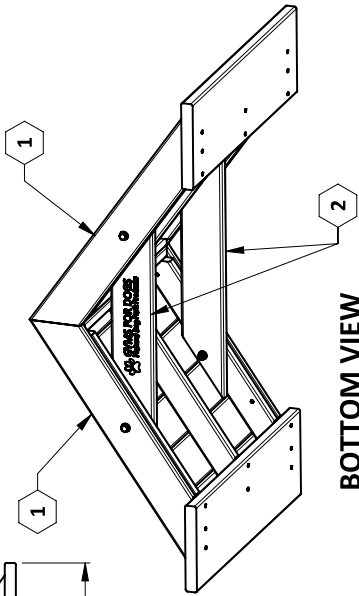
MINI HILL CLIMB

ITEM	PART	QTY.	DESCRIPTION
1	81-011-20004	2	RAMP, HILL CLIMB
2	81-011-30058	2	UNDERFRAME GUSSET
3	81-011-40000	1	HARDWARE KIT, RAMP CONNECTION
4	81-011-40001	1	HARDWARE KIT, GUSSET CONNECTION

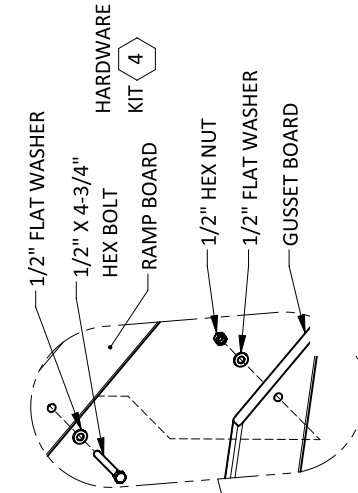
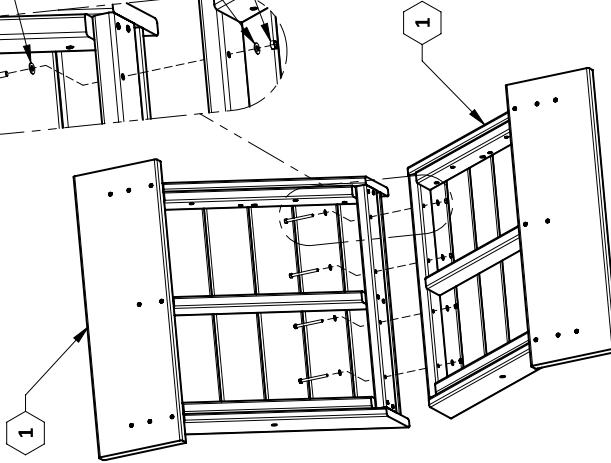
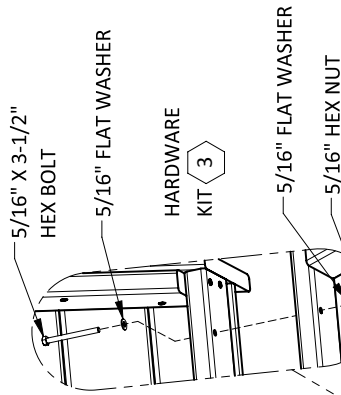


PLAN VIEW

PROVIDE ADEQUATE PLAY CLEARANCE AREA



BOTTOM VIEW



SEE PAGE 20

STEP 2 OF 2: GUSSET BOARD ATTACHMENT

ATTACH (2) GUSSET BOARDS (1 EACH SIDE)

USING ITEM NO. 4 HARDWARE KIT: (4) 1/2" X 4-3/4" HEX BOLTS,
(4) 1/2" HEX NUTS & (8) 1/2" FLAT WASHERS.

STEP 1 OF 2: RAMP ASSEMBLY

ATTACH (2) RAMP ASSEMBLIES USING ITEM NO. 3 HARDWARE KIT: (4) 5/16" X 3-1/2" HEX BOLTS, (4) 5/16" HEX NUTS & (8) 5/16" FLAT WASHERS. DO NOT FULLY TIGHTEN HARDWARE, HAND TIGHTEN.



TITLE: MINI HILL CLIMB, L/X

DL-MH2-RPW SHEET 1 of 1

ITEM: 81-011-10004

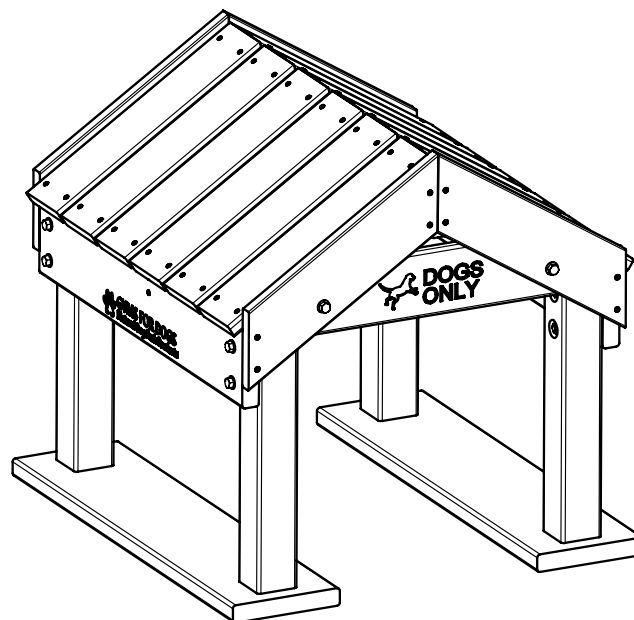
Product, Product Features, Dimensions, Proportions & Product Dress are all part of Gyms For Dogs™ features of these products. This product shall not be copied or simulated in any fashion, in part or in whole without a formal written permission from Gyms For Dogs™. All dimensions, construction details and other product specs are subject to change and these drawings are a general representation of how to assemble this product. This product is designed for 'Dog's Only' to use for; dog agility, exercise, shade and play and not intended for any other purpose.

TUNNEL HOUSE (S/M)



Assembly Notes

- Step 1: Remove shrink wrap and product pieces from the pallet to make it easier to wheelbarrow individual pieces to final destination within the park.
- Step 2: Assemble roof: Take left & right roof pieces and stand them up on their sides. Bolt together, connecting the hip seam.
- Step 3: Assemble gussets: Bolt Gussets on underneath side of roof assembly.
- Step 4: Assemble roof: Place assembled roof on feet and connect with hardware.
- Step 4: Place on level surface and check all connections.

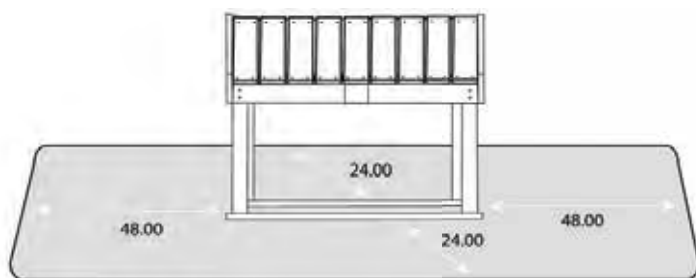


Important

- Make sure this product is on level ground and install this product on level surface.
- DO NOT tighten the bolts down until the product is fully assembled and adjusted to fit properly and level, then tightened all of the bolts down. This applies to all products listed in this manual.
- Upon completion, add mulch (if using) around and under equipment.

Safe Landing Zone

Provide a 6" absorption layer of cypress or cedar mulch or some form of absorption in the defined landing zone (see below) around the equipment to provide a safe landing zone. For indoor installations we recommend using soft cushion jumping mats.



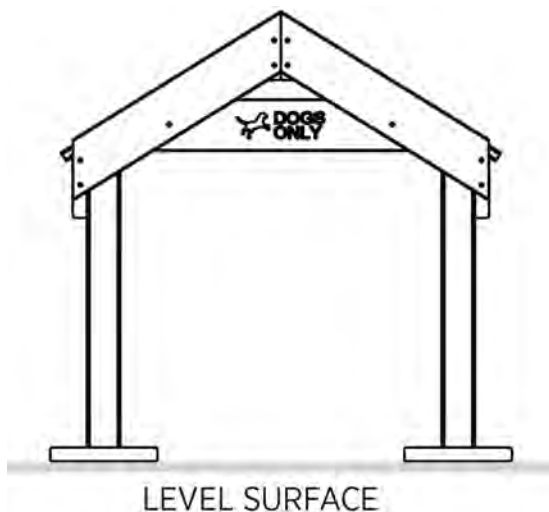
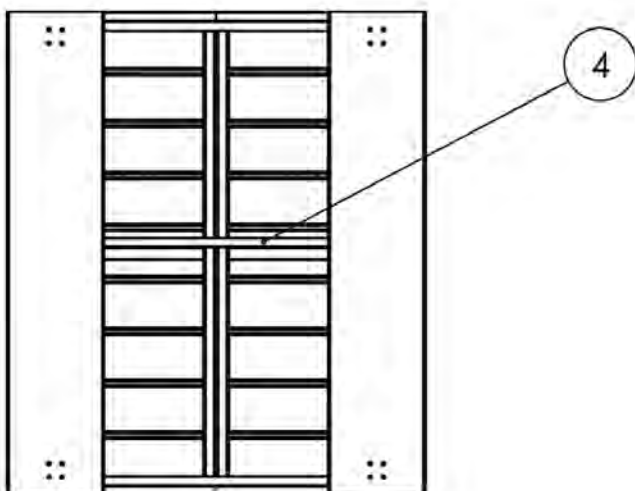
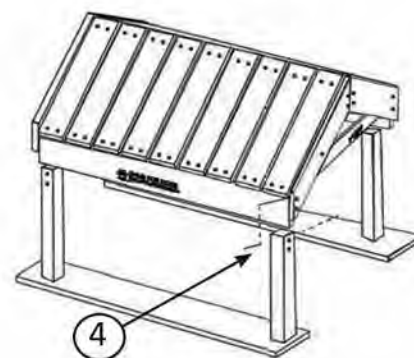
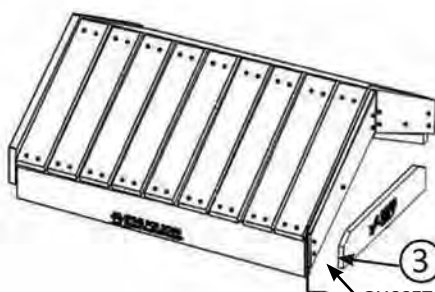
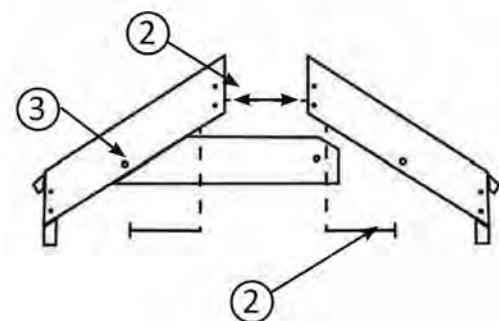
Item	Part #	QTY	Description
1	81-011-20013	2	LEG ASSEMBLY, S/M TUNNEL
2	81-011-20014	2	ROOF ASSEMBLY, S/M TUNNEL
3	81-011-30129	2	BOARD, END GUSSET
4	81-011-30130	1	BOARD, CENTER GUSSET
Hardware Kit Packs			
5	81-110-40005	1	HARDWARE KIT, ROOF CONNECT
6	81-110-40006	1	HARDWARE KIT, ROOF GUSSET
7	81-110-40009	1	HARDWARE KIT

Warranty

1 year craftsmanship, 5 years hardware, 50 years materials against rotting, insect manifestation, splitting or materials failure.

IMPORTANT – This play equipment is intended to be used by dogs only and please do not let people play on the equipment. The equipment should be inspected and maintained on a regular basis. Some of these products offered may have special unique design features or specifications that may be reserved and should not be duplicated, copied, simulated in any manner without written consent or agreement.

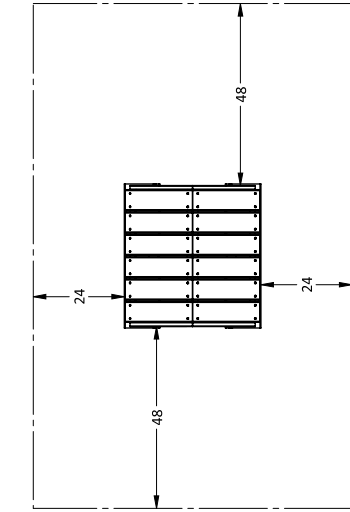
TUNNEL HOUSE (S/M)



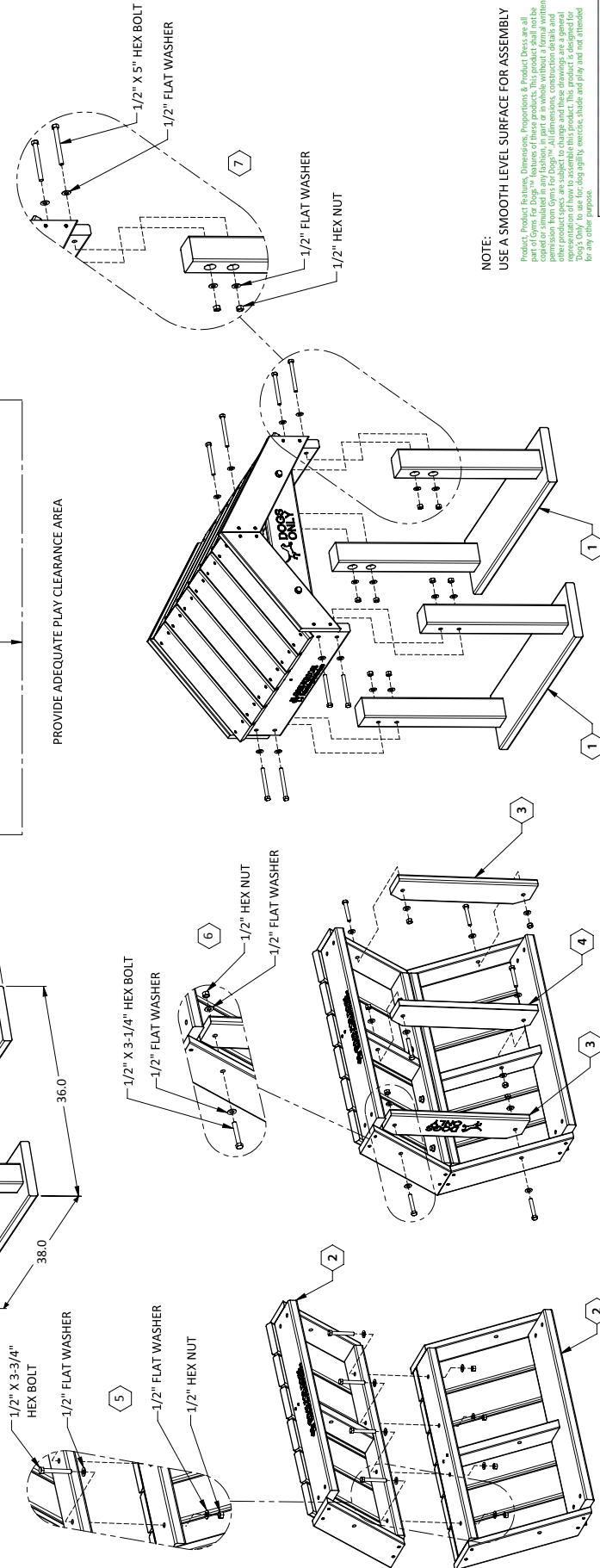
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TUNNEL HOUSE (S/M)

ITEM	PART	QTY.	DESCRIPTION
1	81-011-20013	2	LEG ASSEMBLY, S/M TUNNEL
2	81-011-20014	2	ROOF ASSEMBLY, S/M TUNNEL
3	81-011-30129	2	BOARD, END GUSSET
4	81-011-30130	1	BOARD, GUSSET CENTER
5	81-011-40005	1	HARDWARE KIT, ROOF CONNECT
6	81-011-40006	1	HARDWARE KIT, ROOF GUSSET
7	81-011-40009	1	HARDWARE KIT



PROVIDE ADEQUATE PLAY CLEARANCE AREA



NOTE:

USE A SMOOTH LEVEL SURFACE FOR ASSEMBLY

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GYMS FOR DOGS™ Natural Dog Park Products
TITLE: TUNNEL HOUSE ASSEMBLY
SMALL/MEDIUM
WEIGHT: 194 LBS
8/7/2019
ITEM: DL-TH1-RPW
REV

STEP 2 OF 3: GUSSET BOARD ATTACHMENT

ATTACH (2) GUSSET END BOARDS & (1) GUSSET CENTER BOARD TO ROOF USING ITEM NO. 6 HARDWARE KIT: (6) 1/2" X 3-1/4" HEX BOLTS, (6) 1/2" HEX NUTS & (12) 1/2" FLAT WASHERS. ORIENT THE BOLTS AS SHOWN. DO NOT FULLY TIGHTEN HARDWARE, HAND TIGHTEN ONLY.

STEP 1 OF 3: ROOF ASSEMBLY

ATTACH (2) ROOF ASSEMBLIES USING ITEM NO. 5 HARDWARE KIT: (4) 1/2" X 3-3/4" HEX BOLTS, (4) 1/2" HEX NUTS & (8) 1/2" FLAT WASHERS. DO NOT FULLY TIGHTEN HARDWARE, HAND TIGHTEN ONLY.

STEP 3 OF 3: FINAL ASSEMBLY

ATTACH ROOF ASSEMBLY TO (2) LEG ASSEMBLIES USING ITEM NO. 7 HARDWARE KIT: (8) 1/2" X 5" HEX BOLTS, (8) 1/2" HEX NUTS & (16) 1/2" FLAT WASHERS. HAND TIGHTEN ONLY. AFTER THIS STEP IS COMPLETE, FULLY TIGHTEN ALL HARDWARE.

1: CNC Router/Customer parts 81-xxx(011 - Living The Dogs Life) 81-011-10016

TUNNEL HOUSE (L/X)



Assembly Notes

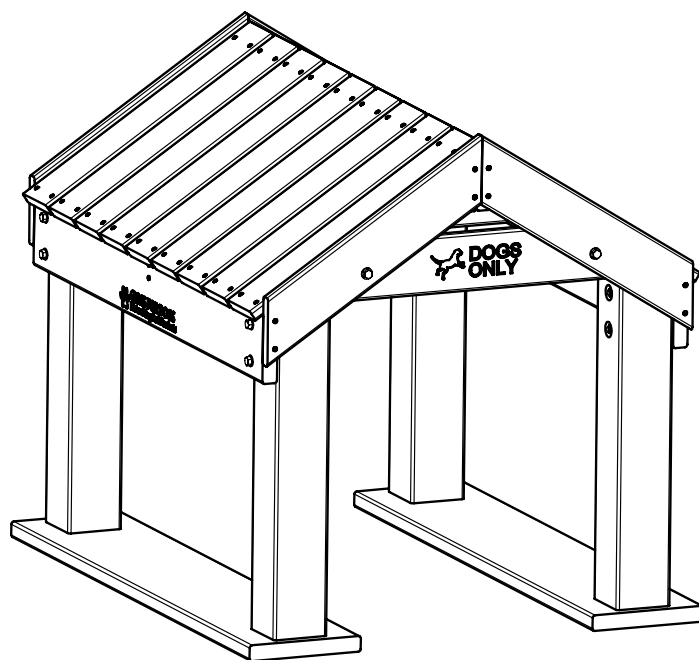
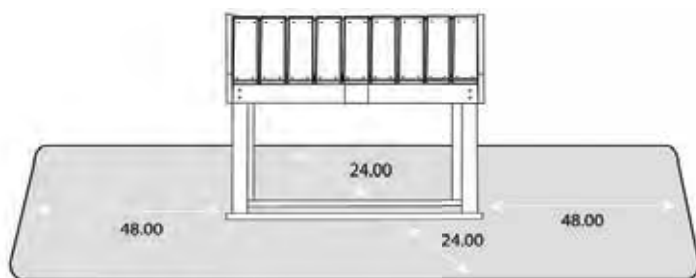
- Step 1: Remove shrink wrap and product pieces from the pallet to make it easier to wheelbarrow individual pieces to final destination within the park.
- Step 2: Assemble roof: Take left & right roof pieces and stand them up on their sides. Bolt together, connecting the hip seam.
- Step 3: Assemble gussets: Bolt gussets on underneath side of roof assembly.
- Step 4: Assemble roof: Place assembled roof on feet and connect with hardware.
- Step 4: Place on level surface and check all connections.

Important

- Make sure this product is on level ground and install this product on level surface.
- DO NOT tighten the bolts down until the product is fully assembled and adjusted to fit properly and level, then tightened all of the bolts down. This applies to all products listed in this manual.
- Upon completion, add mulch (if using) around and under equipment.

Safe Landing Zone

Provide a 6" absorption layer of cypress or cedar mulch or some form of absorption in the defined landing zone (see below) around the equipment to provide a safe landing zone. For indoor installations we recommend using soft cushion jumping mats.



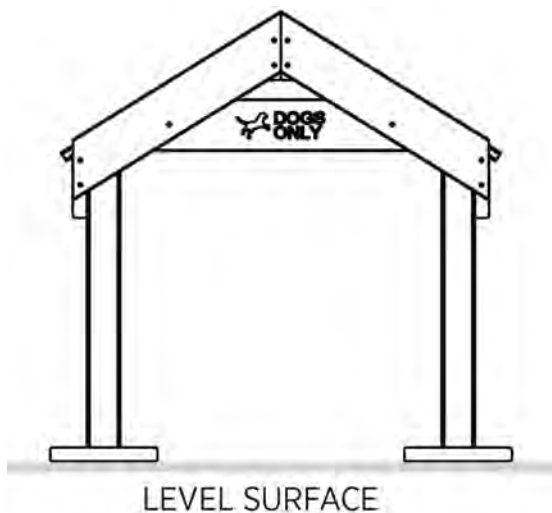
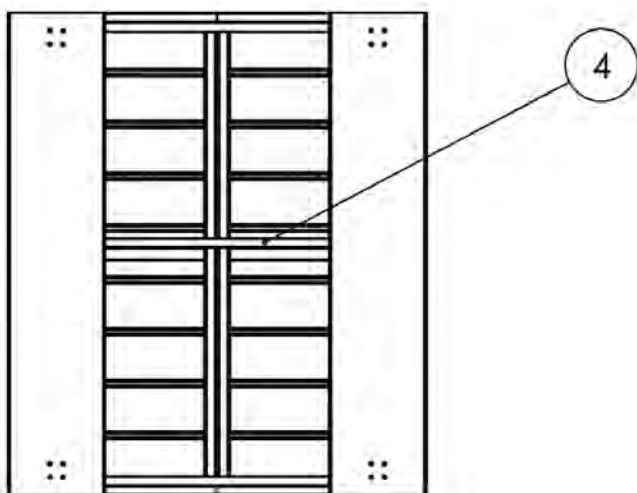
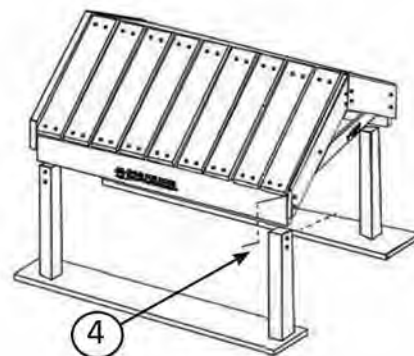
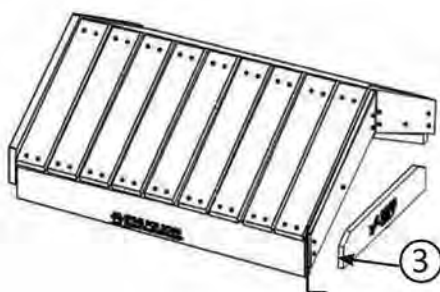
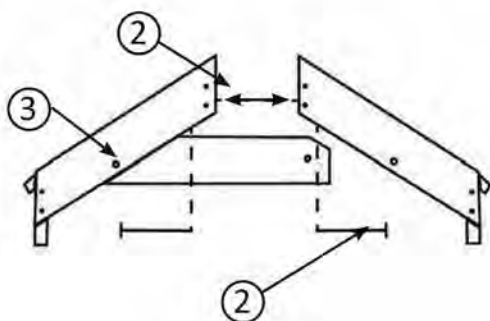
Item	Part #	QTY	Description
1	81-011-20015	2	ASSEMBLY, TUNNEL LEG
2	81-011-20016	2	ASSEMBLY, TUNNEL ROOF
3	81-011-30142	2	BOARD, GUSSET W/ LOGO
4	81-011-30143	1	BOARD, UNDER FRAME GUSSET
Hardware Kit Packs			
5	81-110-40005	1	HARDWARE KIT, ROOF CONNECT
6	81-110-40006	1	HARDWARE KIT, ROOF GUSSET
7	81-110-40007	1	HARDWARE KIT, LEG CONNECT

Warranty

1 year craftsmanship, 5 years hardware, 50 years materials against rotting, insect manifestation, splitting or materials failure.

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TUNNEL HOUSE (L/X)



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TUNNEL HOUSE (L/X)

LAST SAVED: FRIDAY, OCTOBER 11, 2019 1:31:14 PM BY:TMTR

ITEM	PART	QTY.	DESCRIPTION
1	81-011-20015	2	ASSEMBLY, TUNNEL LEG
2	81-011-20016	2	ASSEMBLY, TUNNEL ROOF
3	81-011-30142	2	BOARD, GUSSET W/ LOGO
4	81-011-30143	1	BOARD, UNDERFRAME GUSSET
5	81-011-40005	1	HARDWARE KIT, ROOF CONNECT
6	81-011-40006	1	HARDWARE KIT, ROOF GUSSET
7	81-011-40007	1	HARDWARE KIT, LEG CONNECT

STEP 1 OF 3: ROOF ASSEMBLY
ATTACH (2) ROOF ASSEMBLIES USING ITEM NO. 5 HARDWARE KIT: (4) 1/2" X 3-3/4" HEX BOLTS, (4) 1/2" HEX NUTS & (8) 1/2" FLAT WASHERS. DO NOT FULLY TIGHTEN HARDWARE. HAND TIGHTEN ONLY.

STEP 2 OF 3: GUSSET BOARD ATTACHMENT
ATTACH (2) GUSSET END BOARDS & (1) GUSSET CENTER BOARD TO ROOF USING ITEM NO. 6 HARDWARE KIT: (6) 1/2" X 3-1/4" HEX BOLTS, (6) 1/2" HEX NUTS & (12) 1/2" FLAT WASHERS. ORIENT THE BOLTS AS SHOWN. DO NOT FULLY TIGHTEN HARDWARE. HAND TIGHTEN ONLY.

STEP 3 OF 3: FINAL ASSEMBLY
ATTACH ROOF ASSEMBLY TO (2) LEG ASSEMBLIES USING ITEM NO. 7 HARDWARE KIT: (8) 1/2" X 7" HEX BOLTS, (8) 1/2" HEX NUTS & (16) 1/2" FLAT WASHERS. HAND TIGHTEN ONLY. AFTER THIS STEP IS COMPLETE, FULLY TIGHTEN ALL HARDWARE.

NOTE: USE A SMOOTH LEVEL SURFACE FOR ASSEMBLY

NOTE: USE A SMOOTH LEVEL SURFACE

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GYMS FOR DOGS™
Natural Dog Park Products

TITLE: ASSEMBLY, TUNNEL L/XL

SCALE: 1:18 DO NOT SCALE

ITEM: DL-TH2-RPW

REV B

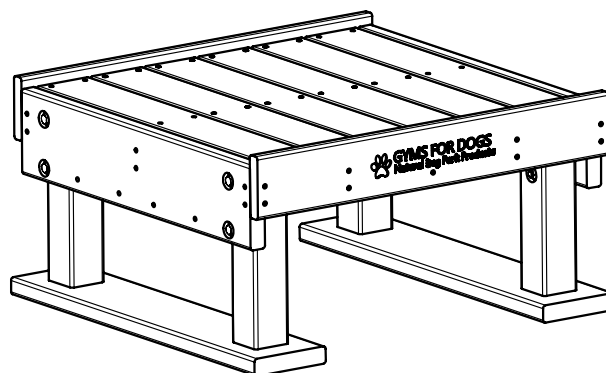
T:\CNC Router\Customer parts\81-xxx\0311 - Living The Dogs Life\81-011-10017

TRAINING PLATFORM (S/M)



Assembly Notes

- Step 1: Remove shrink wrap and product pieces from the pallet to make it easier to wheelbarrow individual pieces to final destination within the park.
- Step 2: Find level ground and place platform upside-down on ground.
- Step 3: Place platform feet on corresponding platform legs.
- Step 4: Assemble – Make sure drill holes on platform legs and platform feet are in line. Then screw in platform feet.

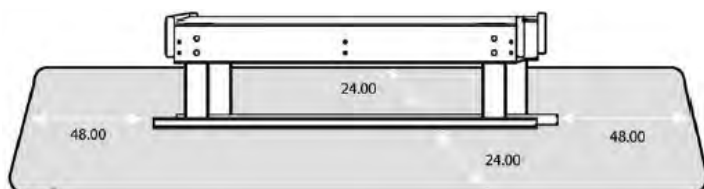


Important

- Make sure this product is on level ground and install this product on level surface.
- DO NOT tighten the bolts down until the product is fully assembled and adjusted to fit properly and level, then tightened all of the bolts down. This applies to all products listed in this manual.
- Upon completion, add mulch (if using) around and under equipment.

Safe Landing Zone

Provide a 6" absorption layer of cypress or cedar mulch or some form of absorption in the defined landing zone (see below) around the equipment to provide a safe landing zone. For indoor installations we recommend using soft cushion jumping mats.



Warranty

1 year craftsmanship, 5 years hardware, 50 years materials against rotting, insect manifestation, splitting or materials failure.

Item	Part #	QTY	Description
1	81-011-30101	2	FOOT BOARD
2	81-011-30102	4	POST, FRAME 4 X 4
3	81-011-30103	2	FRAME CLAMP BOARD
4	81-011-30104	2	PLATFORM, SIDE FRAME
5	81-011-30105	3	SUPPORT, UNDERSIDE
6	81-011-30106	6	PLANK, PLATFORM
Hardware Kit Packs			
PRE-ASSEMBLED	7	71-82SSFH-TG	36 SCREW, #8 X 2 SS FH TAN GRAY HEAD, TORQUE
	8	71-102SSFH	10 SCREW, #10 X 2 SS FH BLK OXIDE SQ DRIVE
	9	71-1213FW	16 WASHER, 1/2 FLAT
	10	71-1213N	8 NUT, HEX 1/2-13
	11	71-10212SSFH	36 SCREW, #10 X 2-1/2 SS FH BLK OXIDE, SQ. DRIVE
	12	71-1213475HB	8 BOLT, HHCS 1/2-13 X 4-3/4

Shade Recommended

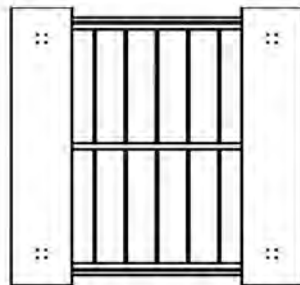
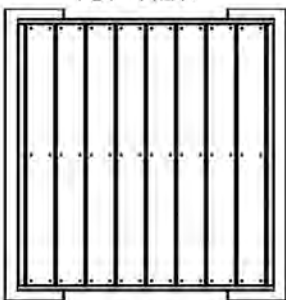
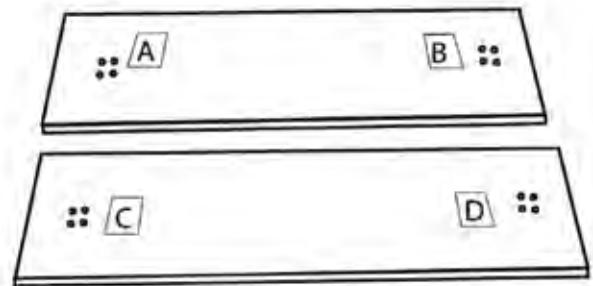
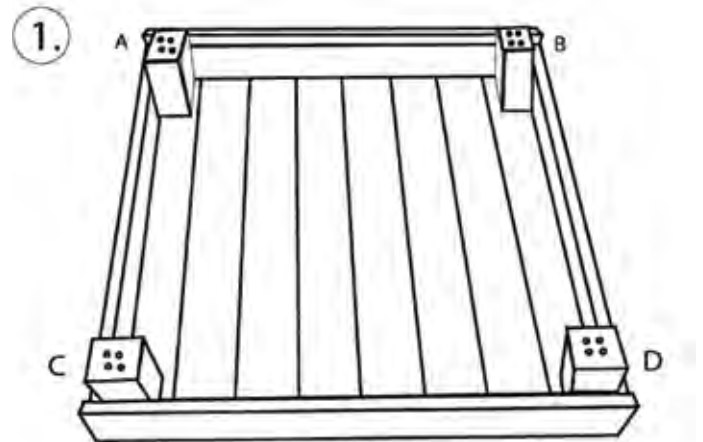
Equipment should be placed in an area that is shaded during the hottest times of the day.



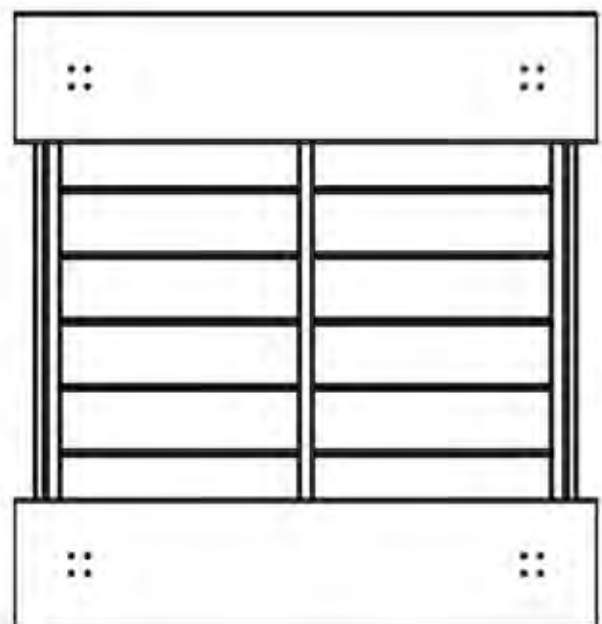
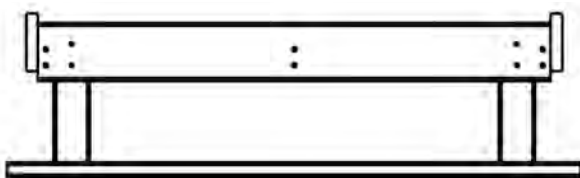
EAST ← SHADE → WEST

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TRAINING PLATFORM (S/M)



LEVEL SURFACE



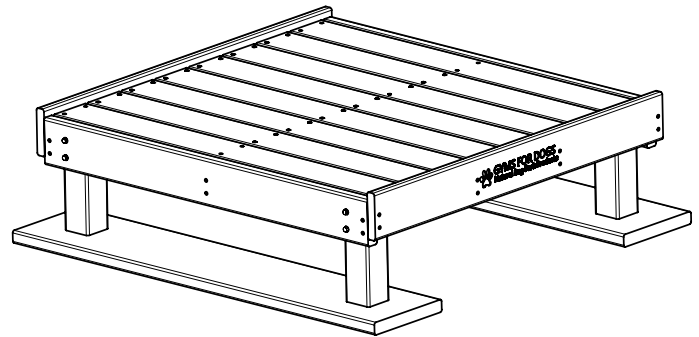
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TRAINING PLATFORM (L/X)



Assembly Notes

- Step 1: Remove shrink wrap and product pieces from the pallet to make it easier to wheelbarrow individual pieces to final destination within the park.
- Step 2: Find level ground and place platform upside-down on ground.
- Step 3: Place platform feet on corresponding platform legs.
- Step 4: Assemble – Make sure drill holes on platform legs and platform feet are in line. Then screw in platform feet.

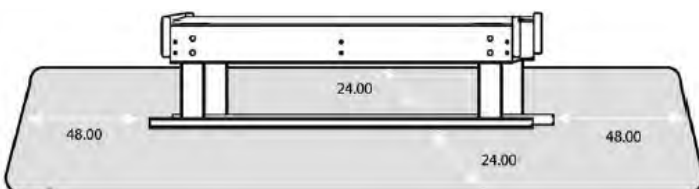


Important

- Make sure this product is on level ground and install this product on level surface.
- DO NOT tighten the bolts down until the product is fully assembled and adjusted to fit properly and level, then tightened all of the bolts down. This applies to all products listed in this manual.
- Upon completion, add mulch (if using) around and under equipment.

Safe Landing Zone

Provide a 6" absorption layer of cypress or cedar mulch or some form of absorption in the defined landing zone (see below) around the equipment to provide a safe landing zone. For indoor installations we recommend using soft cushion jumping mats.



Warranty

1 year craftsmanship, 5 years hardware, 50 years materials against rotting, insect manifestation, splitting or materials failure.

Item	Part #	QTY	Description
1	81-011-30101	2	FOOT BOARD
2	81-011-30102	4	POST, FRAME 4 X 4
3	81-011-30103	2	FRAME CLAMP BOARD
4	81-011-30104	2	PLATFORM, SIDE FRAME
5	81-011-30105	3	SUPPORT, UNDERSIDE
6	81-011-30106	6	PLANK, PLATFORM
Hardware Kit Packs			
7	71-82SSFH-TG	36	SCREW, #8 X 2 SS FH TAN GRAY HEAD, TORQUE
8	71-102SSFH	10	SCREW, #10 X 2 SS FH BLK OXIDE SQ DRIVE
9	71-1213FW	16	WASHER, 1/2 FLAT
10	71-1213N	8	NUT, HEX 1/2-13
11	71-10212SSFH	36	SCREW, #10 X 2-1/2 SS FH BLK OXIDE, SQ. DRIVE
12	71-1213475HB	8	BOLT, HHCS 1/2-13 X 4-3/4

PRE-ASSEMBLED

Shade Recommended

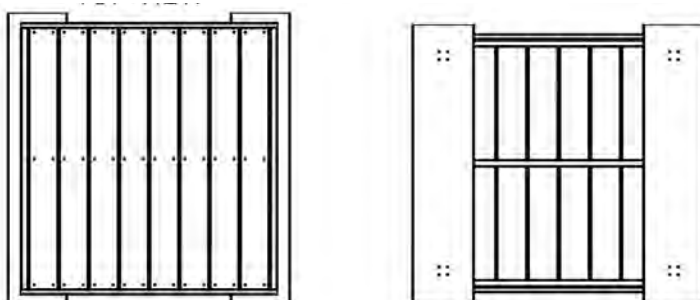
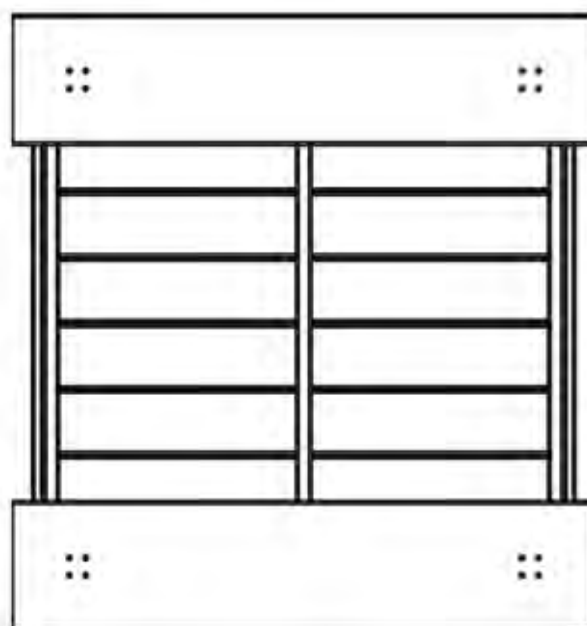
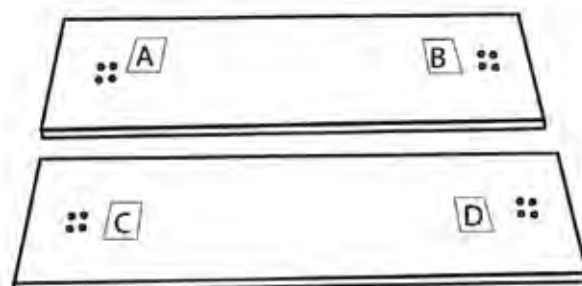
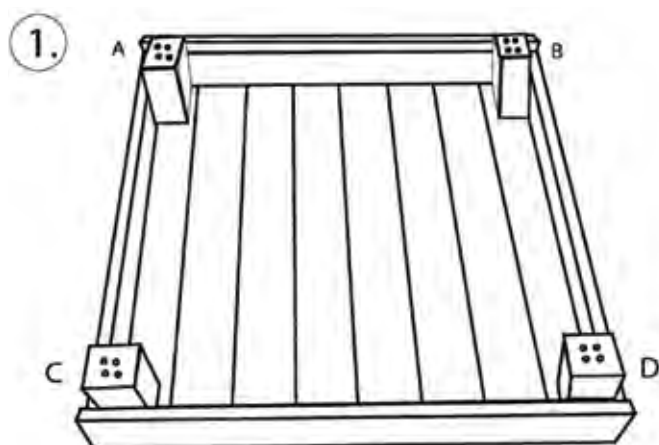
Equipment should be placed in an area that is shaded during the hottest times of the day.



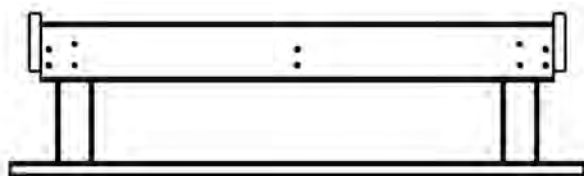
EAST ← SHADE → WEST

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TRAINING PLATFORM (L/X)

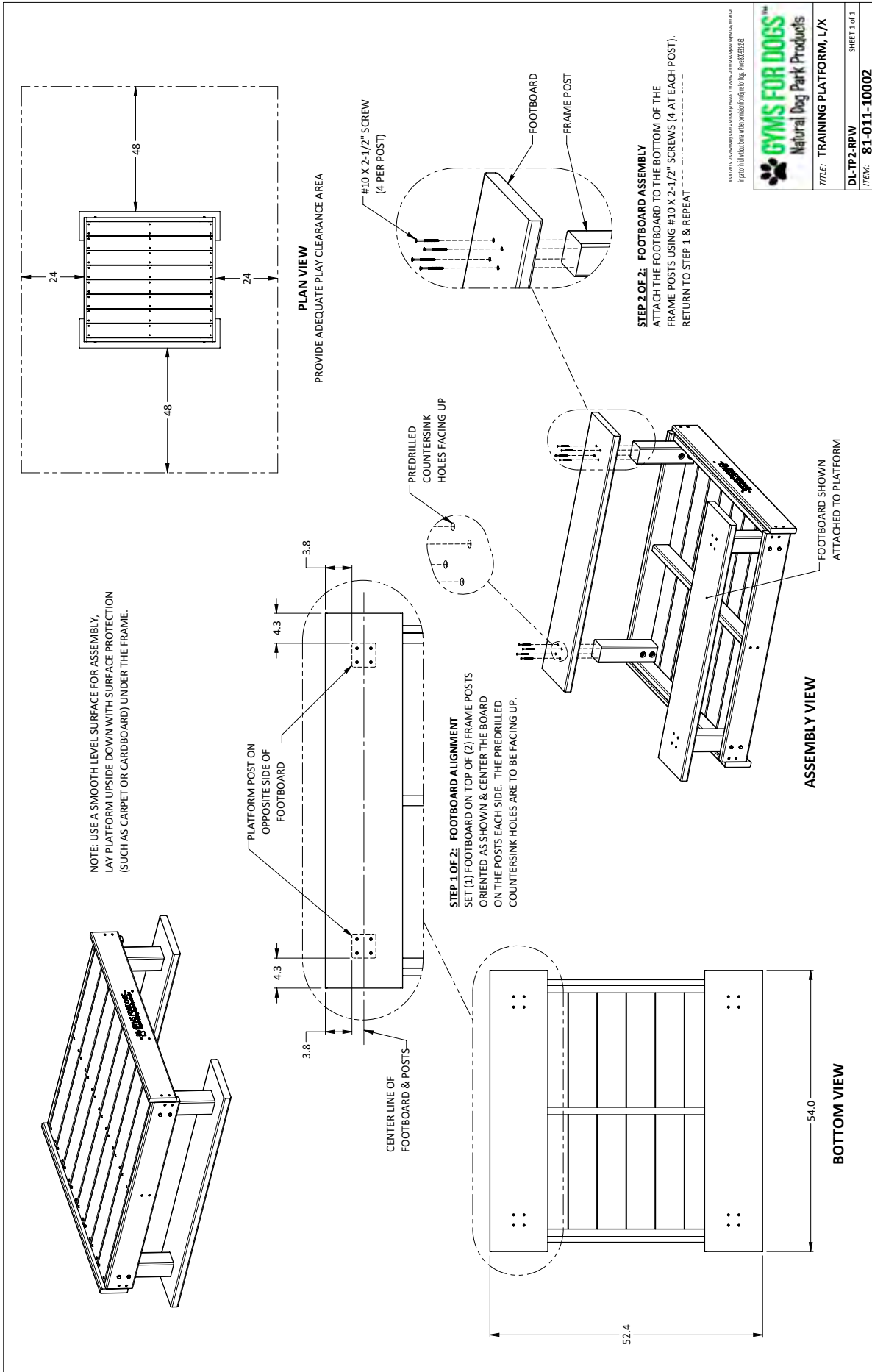


LEVEL SURFACE



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TRAINING PLATFORM (L/X)



JUMP BALANCE BEAM



Assembly Notes

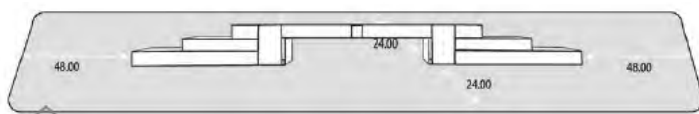
- Step 1: Remove shrink wrap and product pieces from the pallet to make it easier to wheelbarrow individual pieces to final destination within the park.
- Step 2: Find level ground and place (2) base feet on ground.
- Step 3: Place walking plank on feet and line up predrilled holes.
- Step 4: Assemble – Bolt walking plank to feet.

Important

- Place base feet on level ground and make sure beam is on level ground.
- DO NOT tighten the bolts down until the product is fully assembled and adjusted to fit properly and level, then tightened all of the bolts down. This applies to all products listed in this manual.
- IF USING MULCH: Make sure ground is level and clean of debris. Upon completion add mulch around and under equipment.

Safe Landing Zone

Provide a 6" absorption layer of cypress or cedar mulch or some form of absorption in the defined landing zone (see below) around the equipment to provide a safe landing zone. For indoor installations we recommend using soft cushion jumping mats.



Item	Part #	QTY	Description
1	81-011-2023	2	ASM, BALANCE BEAM FEET
2	81-011-20024	1	ASM, BALANCE BEAM
Hardware Kit Packs			
3	810-011-40012	1	KIT, BEAM CONNECTION HARDWARE

Warranty

1 year craftsmanship, 5 years hardware, 50 years materials against rotting, insect manifestation, splitting or materials failure. The beam is subject to naturally bending due to the nature of materials & span of beam.

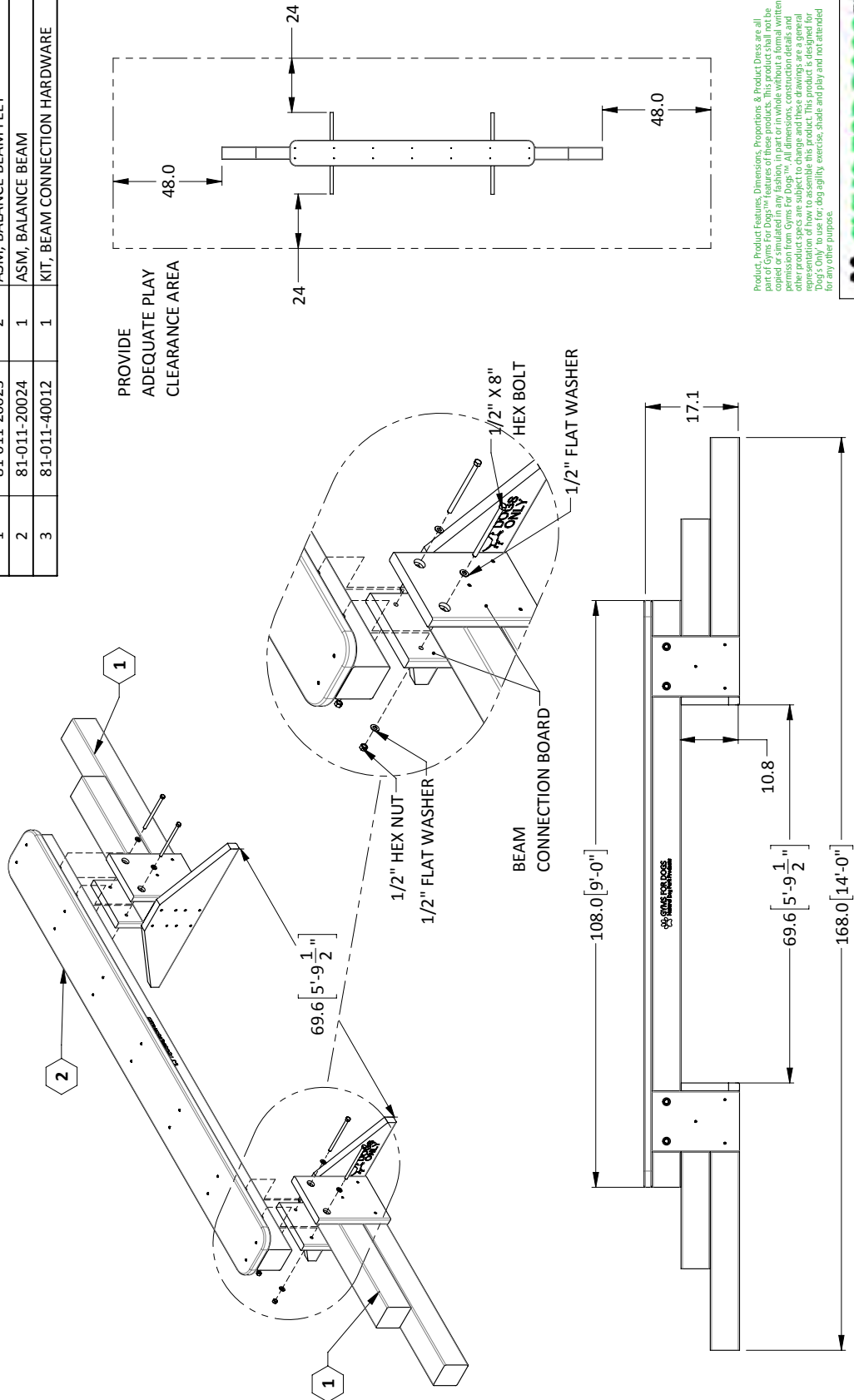


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JUMP BALANCE BEAM

LAST SAVED: FRIDAY, FEBRUARY 26, 2021 11:18:15 AM BY:DAVERE

ITEM	PART	QTY.	DESCRIPTION
1	81-011-20023	2	ASM, BALANCE BEAM FEET
2	81-011-20024	1	ASM, BALANCE BEAM
3	81-011-40012	1	KIT, BEAM CONNECTION HARDWARE



Product, Product Features, Dimensions, Proportions, & Product Drawings are all part of Gyms for Dogs' features of these products. This product shall not be copied or simulated in any fashion, in part or in whole without a formal written permission from Gyms for Dogs. All dimensions, construction details and materials shall be as shown on the drawings and shall be subject to change without notice. This product is designed for use as a dog agility exercise, shade and play and not intended for any other purpose.



GYMS FOR DOGS™
Natural Dog Park Products

TITLE: JUMB BALANCE BEAM

DL-JBB-RPW SHEET 1 of 1

ITEM: 81-011-10021 REV A

ASSEMBLY INSTRUCTIONS:
PLACE THE (2) FOOT BASES IN LINE & APART 5'-9" AS SHOWN.
SET THE BEAM ON TOP OF THE BASES & LINE UP THE HOLES
ON THE BEAM WITH THE HOLES IN THE BEAM CONNECTION BOARDS.
INSTALL THE HARDWARE AS SHOWN. HAND TIGHTEN ONLY.
FULLY TIGHTEN AFTER EACH SIDE IS ASSEMBLED.

THE DOG POST

LEASH POST, TOY BOX AND SANITATION DEPOT

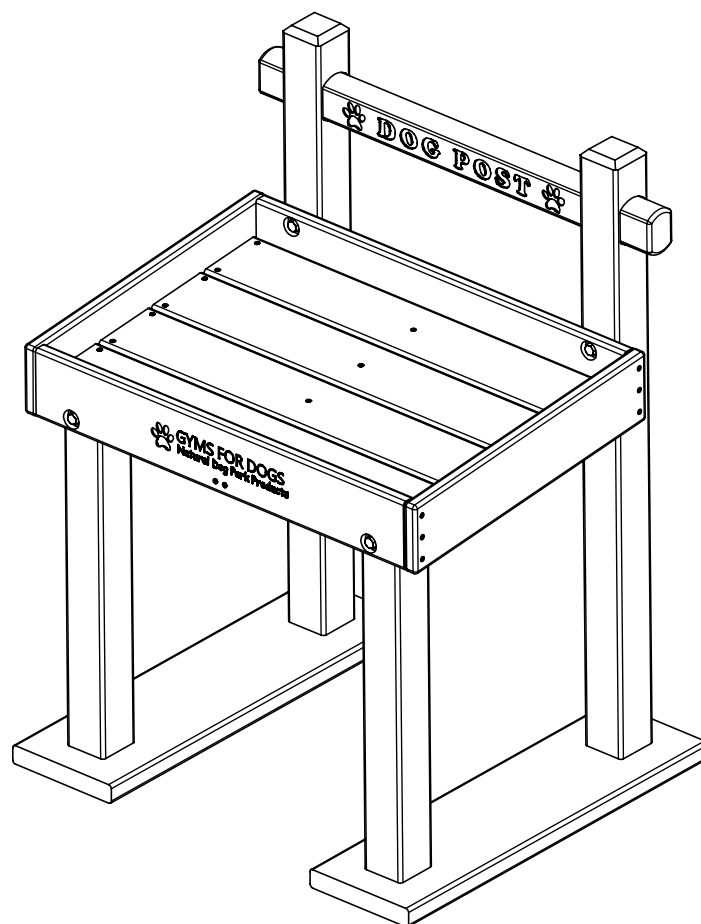


Assembly Notes

- Step 1: Remove shrink wrap and product pieces from the pallet to make it easier to wheelbarrow individual pieces to final destination within the park.
- Step 2: Find level ground near entrance and place legs.
- Step 3: Place toy box on legs. Make sure drill holes on legs and toy box match up.
- Step 4: Assemble – Bolt the toy box to each leg (x 4).
- Step 5: Slide the leash hanging post into the pre-cut slot on both back legs.
- Step 6: Assemble – Drill in 4 screws on the back of each leg to secure the leash hanging post.

Important

- Place base feet on level ground and make sure beam is on level ground.
- DO NOT tighten the bolts down until the product is fully assembled and adjusted to fit properly and level, then tightened all of the bolts down. This applies to all products listed in this manual.
- IF USING MULCH: Make sure ground is level and clean of debris. Upon completion add mulch around and under equipment.



Item	Part #	QTY	Description
1	81-011-20010	2	LEG ASM, LEASH STAND
2	81-011-20011	1	ASM, TOY BOX
3	81-011-30100	1	RAIL, UPPER CROSS
Hardware Kit Packs			
4	71-10212SSFH	8	SCREW, #10 X 2-1/2 SS FH BLK OXIDE, SQ. DRIVE
5	81-011-40008	1	LEASH STAND HARDWARE KIT

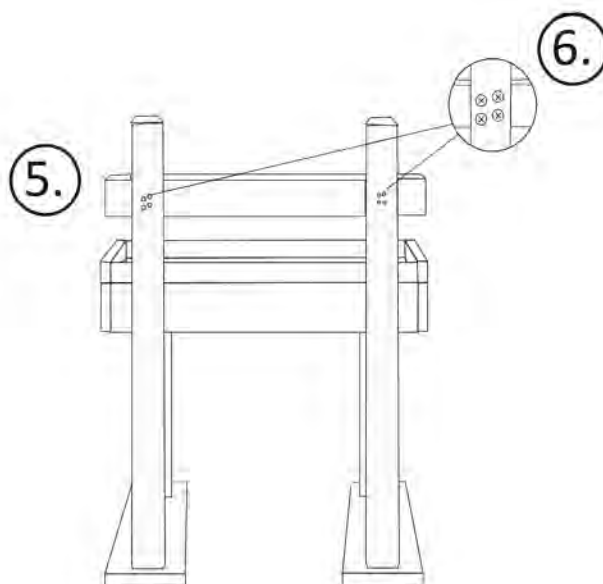
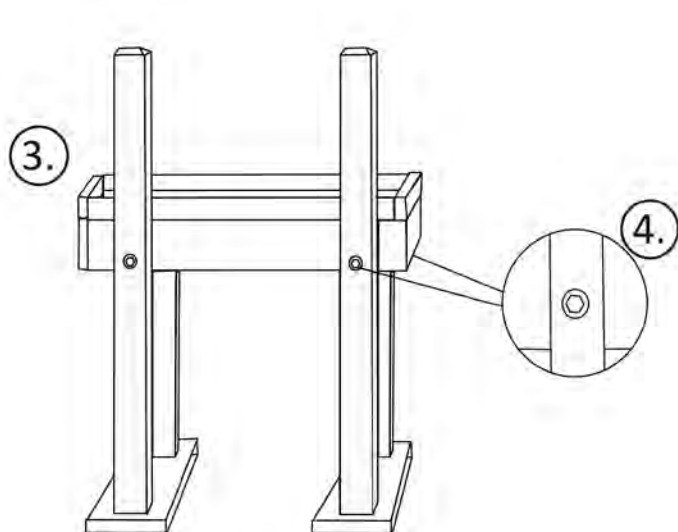
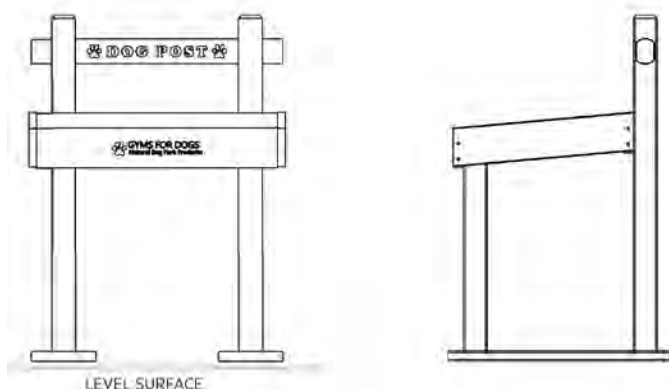
Warranty

1 year craftsmanship, 5 years hardware, 50 years materials against rotting, insect manifestation, splitting or materials failure.

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THE DOG POST

LEASH POST, TOY BOX AND SANITATION DEPOT



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ADJUSTABLE JUMP HURDLE



Assembly Notes

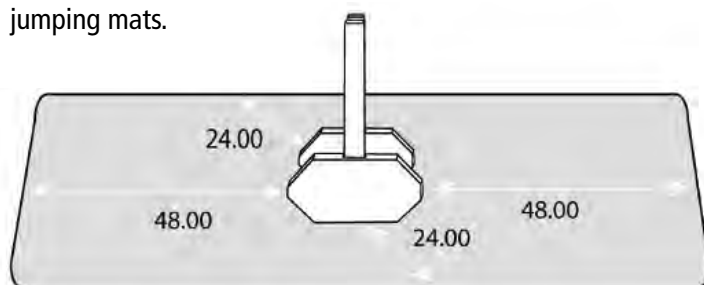
- Step 1: Place post/jump hurdle leg on it's side.
- Step 2: Assemble – Place hurdle foot on top and line up predrilled holes, then screw the screws in place.
- Step 3: Flip jump hurdle over and repeat Step 1.

Important

- Place base feet on level ground and make sure beam is on level ground.
- DO NOT tighten the bolts down until the product is fully assembled and adjusted to fit properly and level, then tightened all of the bolts down. This applies to all products listed in this manual.
- IF USING MULCH: Make sure ground is level and clean of debris. Upon completion add mulch around and under equipment.

Safe Landing Zone

Provide a 6" absorption layer of cypress or cedar mulch or some form of absorption in the defined landing zone (see below) around the equipment to provide a safe landing zone. For indoor installations we recommend using soft cushion jumping mats.



Item	Part #	QTY	Description
1	81-011-30087	1	BRACE, BOTTOM SUPPORT
2	81-011-30089	2	POST, FRAME 4 X 4
3	81-011-30090	2	JUMP RAIL
4	81-011-30117	6	SUPPORT, JUMP BAR
Hardware Kit Packs			
5	71-82SSFH-TG	26	SCREW, #8 X 2 SS FH TAN GRAY HEAD, TORQUE

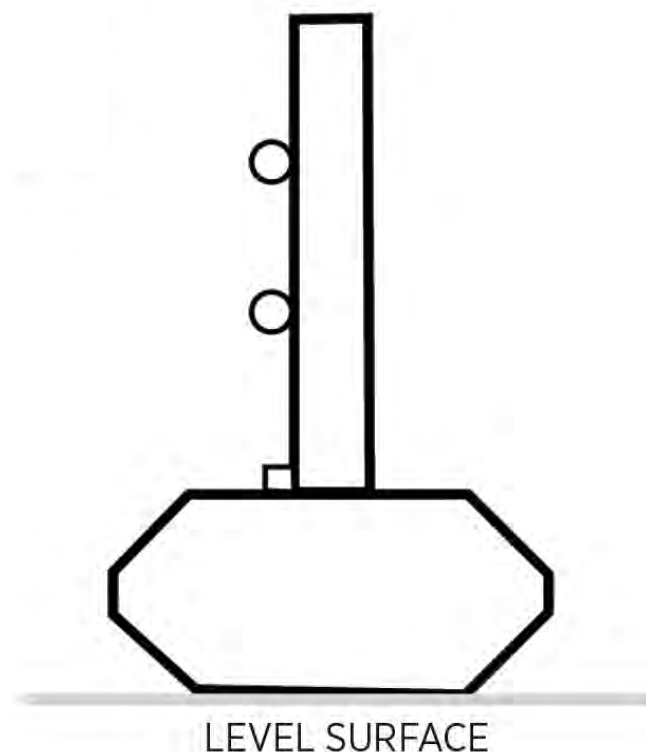
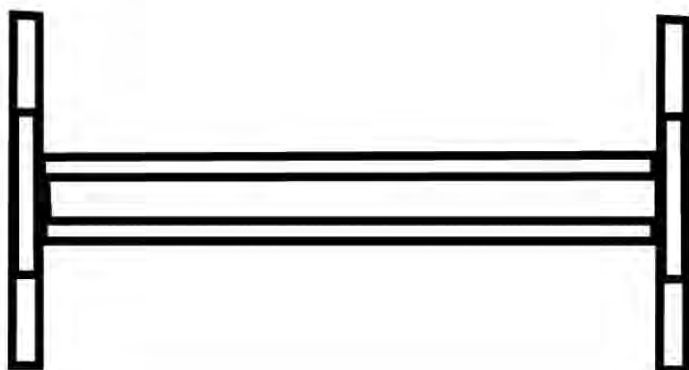
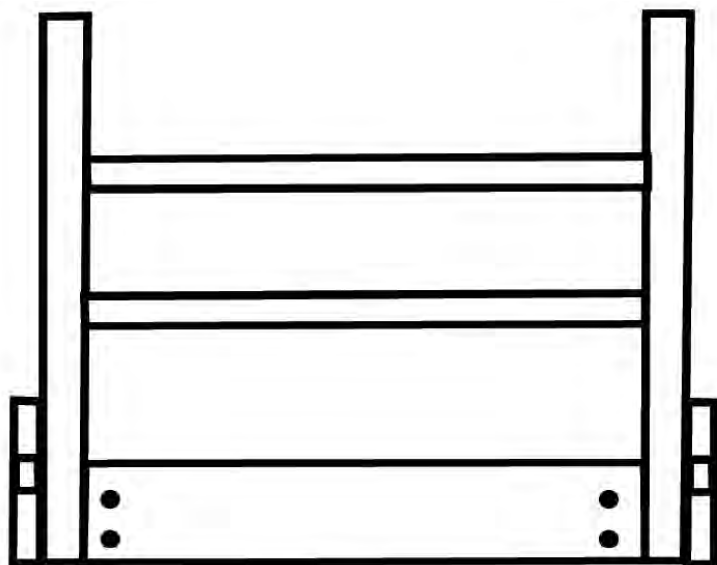
Warranty

1 year craftsmanship, 5 years hardware, 50 years materials against rotting, insect manifestation, splitting or materials failure.

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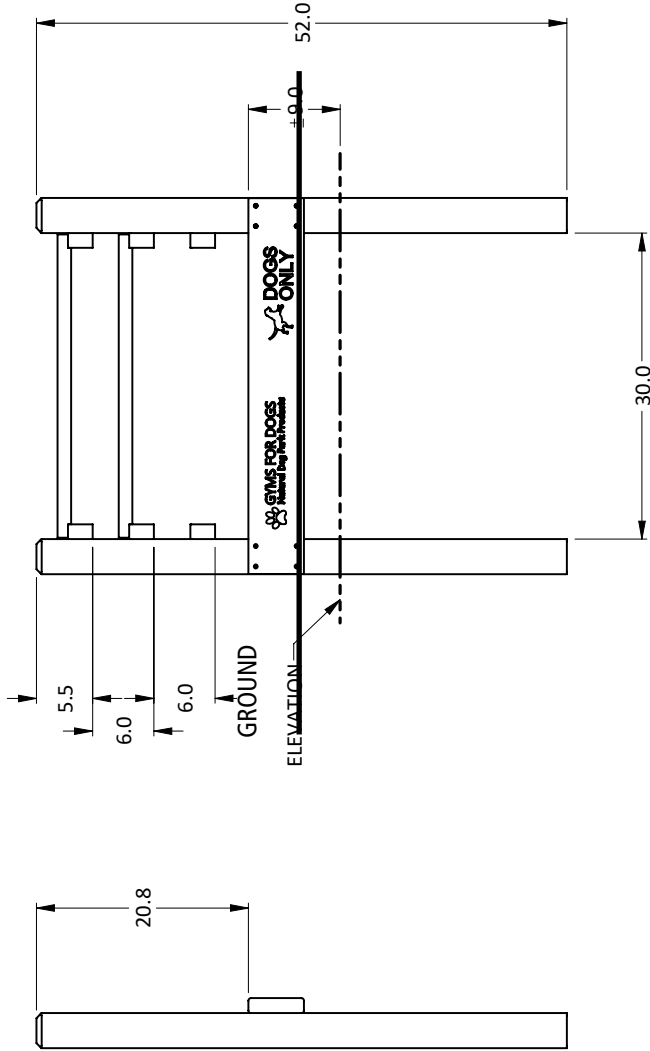
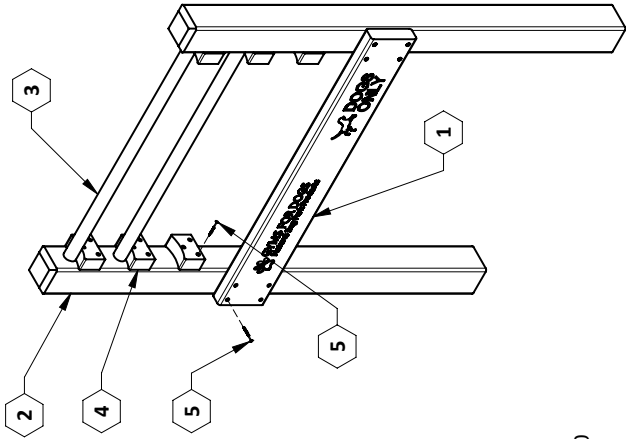
ADJUSTABLE JUMP HURDLE

FREE STANDING PORTABLE OPTION



ADJUSTABLE JUMP HURDLE

ITEM	PART	QTY.	DESCRIPTION
1	81-011-30087	1	BRACE, BOTTOM SUPPORT
2	81-011-30089	2	POST, FRAME 4 X 4
3	81-011-30090	2	JUMP RAIL
4	81-011-30117	6	SUPPORT, JUMP BAR
5	71-82SSFH-TG	26	SCREW, #8 X 2 SS FH TAN GRAY HEAD, TORQUE



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GYMS FOR DOGS™
Natural Dog Park Products

TITLE: **ADJUSTABLE JUMP HURDLE**
IN GROUND

DL-AJHG-RPW

SHEET 1 of 1

ITEM: **81-011-10010**

JUMP HURDLE (S/M)

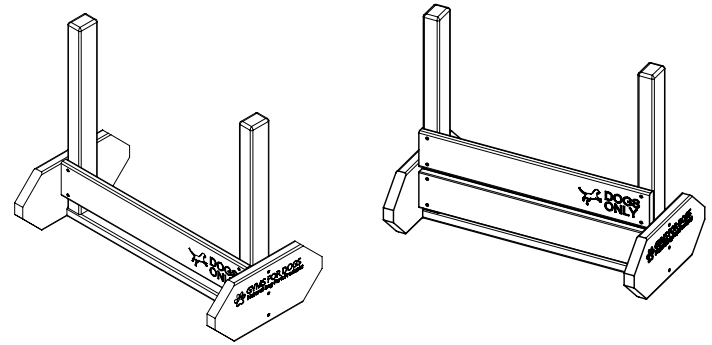


Assembly Notes

- Step 1: Place post/jump hurdle leg on it's side.
 Step 2: Assemble – Place hurdle foot on top and line up predrilled holes, then screw the screws in place.
 Step 3: Flip jump hurdle over and repeat Step 1.
 *NOTE – JUMP HURDLE & ADJUSTABLE JUMP HURDLES HAVE SAME ASSEMBLY

Important

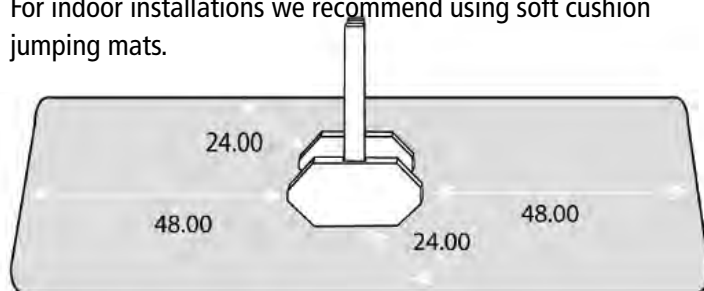
- DO NOT tighten the bolts down until the product is fully assembled and adjusted to fit properly and level, then tightened all of the bolts down. This applies to all products listed in this manual.
- IF USING MULCH: Make sure ground is level and clean of debris. Upon completion add mulch around the hurdles. We recommend putting 8 – 12' between each hurdle when doing a hurdle run to allow dogs to get momentum and power to jump next hurdle – make sure to provide generous room between hurdles when doing a run of hurdles.



Item	Part #	QTY	Description
1	81-011-30087	1	BRACE, BOTTOM SUPPORT
2	81-011-30089	2	POST, FRAME 4 X 4
3	81-011-30090	2	JUMP RAIL
4	81-011-30117	6	SUPPORT, JUMP BAR
Hardware Kit Packs			
5	71-82SSFH-TG	16	SCREW, #8 X 2 SS FH TAN GRAY HEAD, TORQUE

Safe Landing Zone

Provide a 6" absorption layer of cypress or cedar mulch or some form of absorption in the defined landing zone (see below) around the equipment to provide a safe landing zone. For indoor installations we recommend using soft cushion jumping mats.

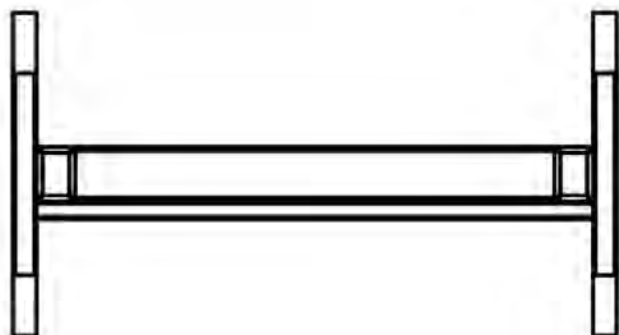
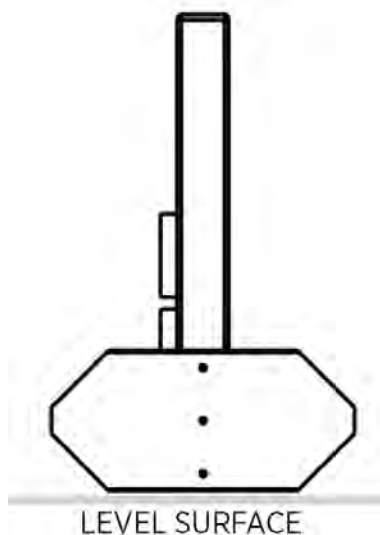
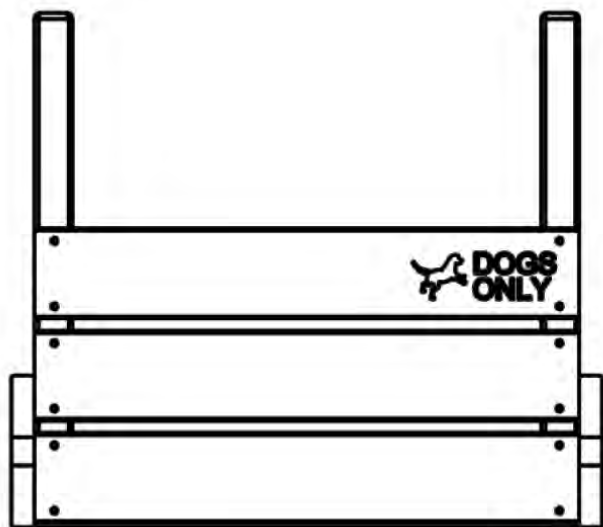
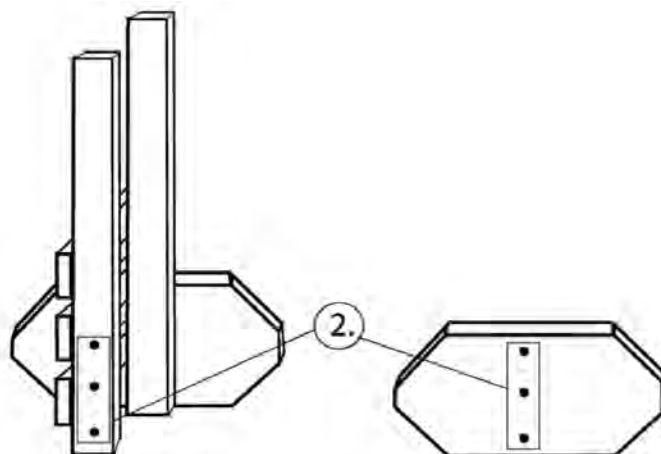
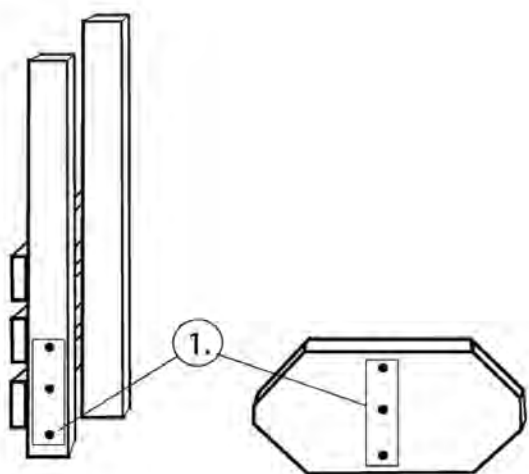


Warranty

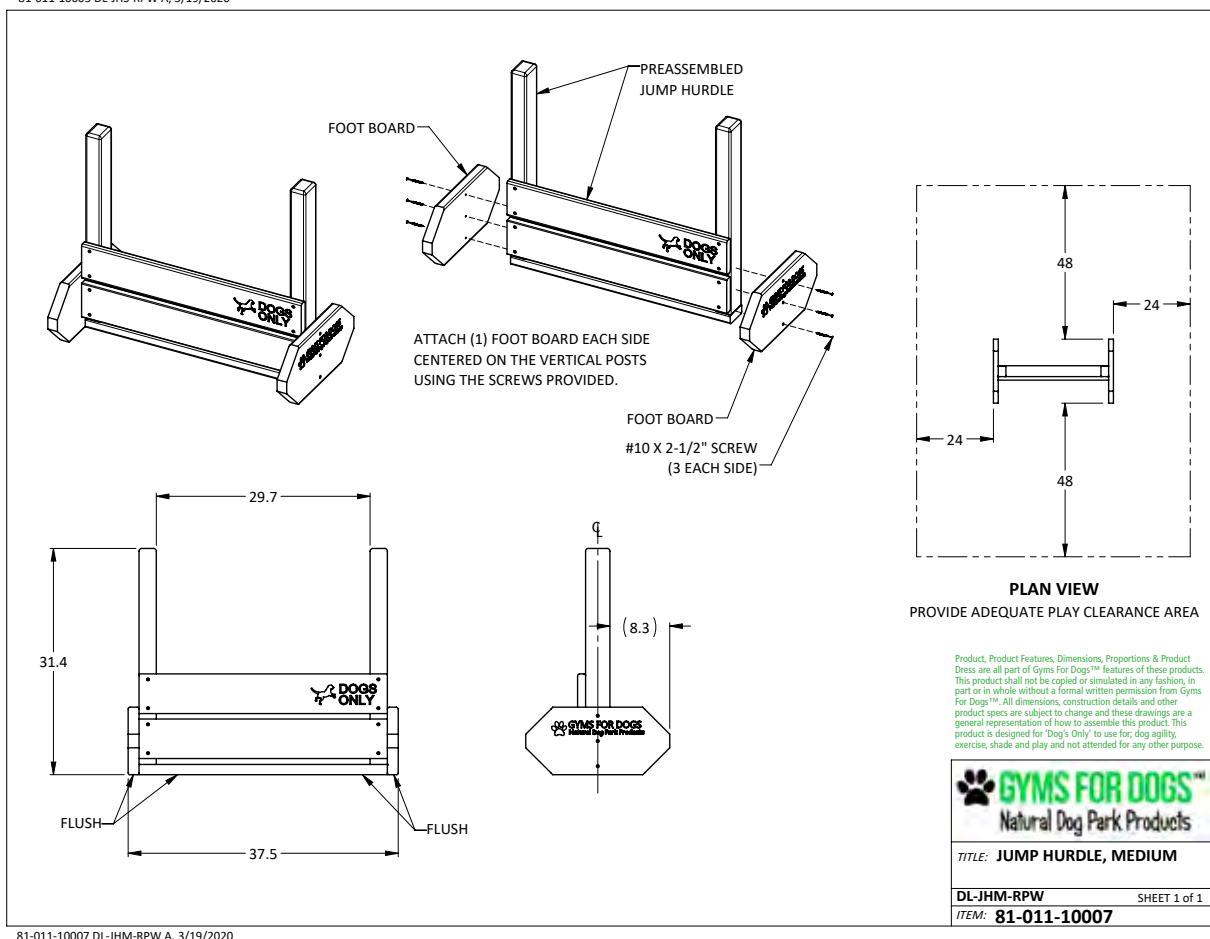
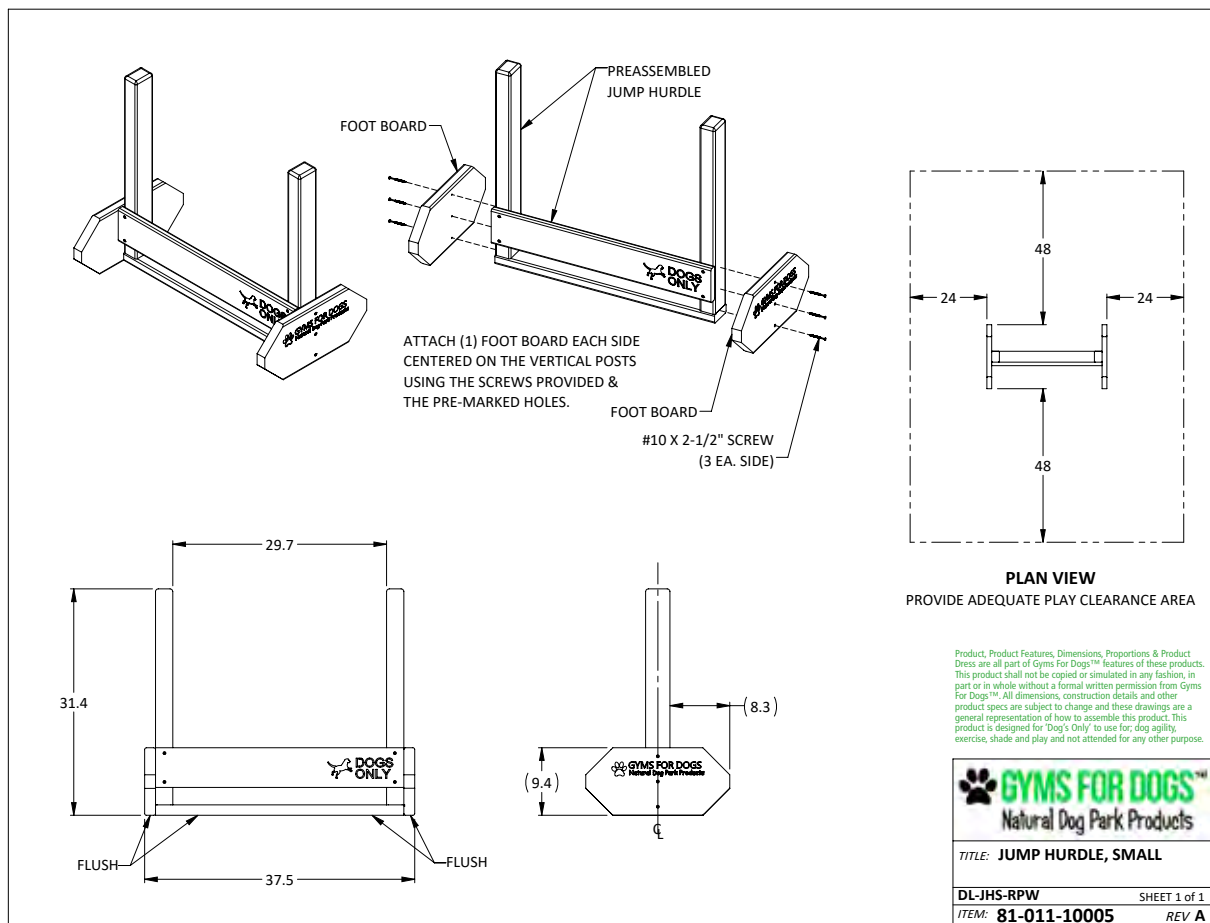
1 year craftsmanship, 5 years hardware, 50 years materials against rotting, insect manifestation, splitting or materials failure.

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JUMP HURDLE (S/M)



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JUMP HURDLE (LARGE)



Assembly Notes

Step 1: Place post/jump hurdle leg on it's side.

Step 2: Assemble – Place hurdle foot on top and line up predrilled holes, then screw the screws in place.

Step 3: Flip jump hurdle over and repeat Step 1.

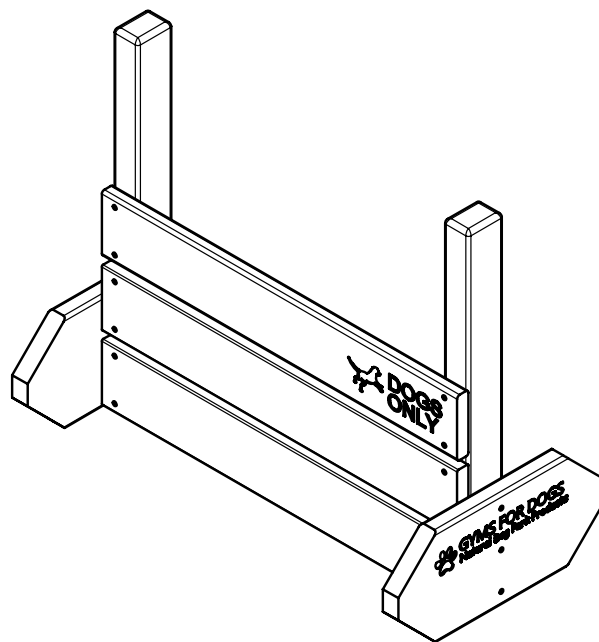
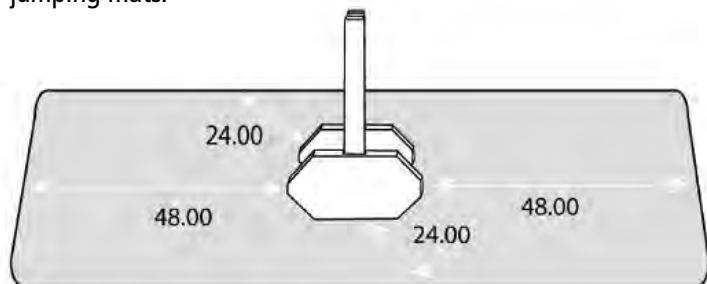
*NOTE – JUMP HURDLE & ADJUSTABLE JUMP HURDLES HAVE SAME ASSEMBLY

Important

- DO NOT tighten the bolts down until the product is fully assembled and adjusted to fit properly and level, then tightened all of the bolts down. This applies to all products listed in this manual.
- IF USING MULCH: Make sure ground is level and clean of debris. Upon completion add mulch around the hurdles. We recommend putting 8 – 12' between each hurdle when doing a hurdle run to allow dogs to get momentum and power to jump next hurdle – make sure to provide generous room between hurdles when doing a run of hurdles.

Safe Landing Zone

Provide a 6" absorption layer of cypress or cedar mulch or some form of absorption in the defined landing zone (see below) around the equipment to provide a safe landing zone. For indoor installations we recommend using soft cushion jumping mats.



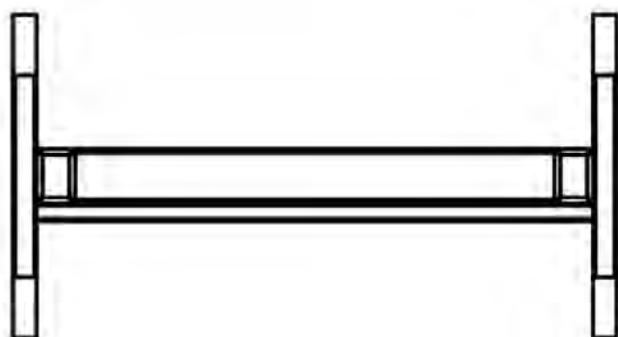
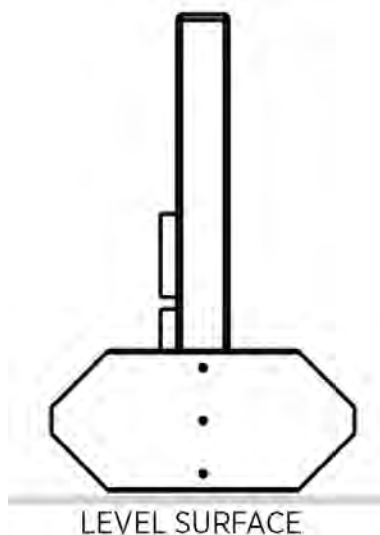
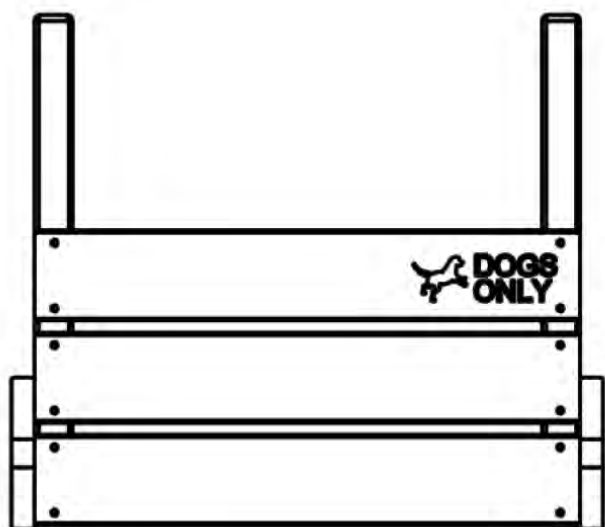
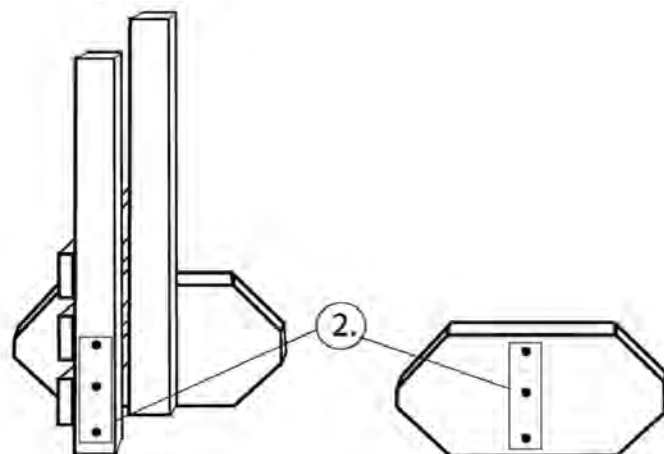
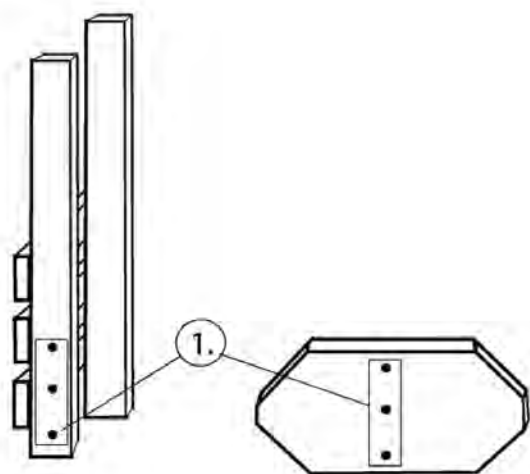
Item	Part #	QTY	Description
1	81-011-30087	1	BRACE, BOTTOM SUPPORT
2	81-011-30089	2	POST, FRAME 4 X 4
3	81-011-30090	2	JUMP RAIL
4	81-011-30117	6	SUPPORT, JUMP BAR
Hardware Kit Packs			
5	71-82SSFH-TG	16	SCREW, #8 X 2 SS FH TAN GRAY HEAD, TORQUE

Warranty

1 year craftsmanship, 5 years hardware, 50 years materials against rotting, insect manifestation, splitting or materials failure.

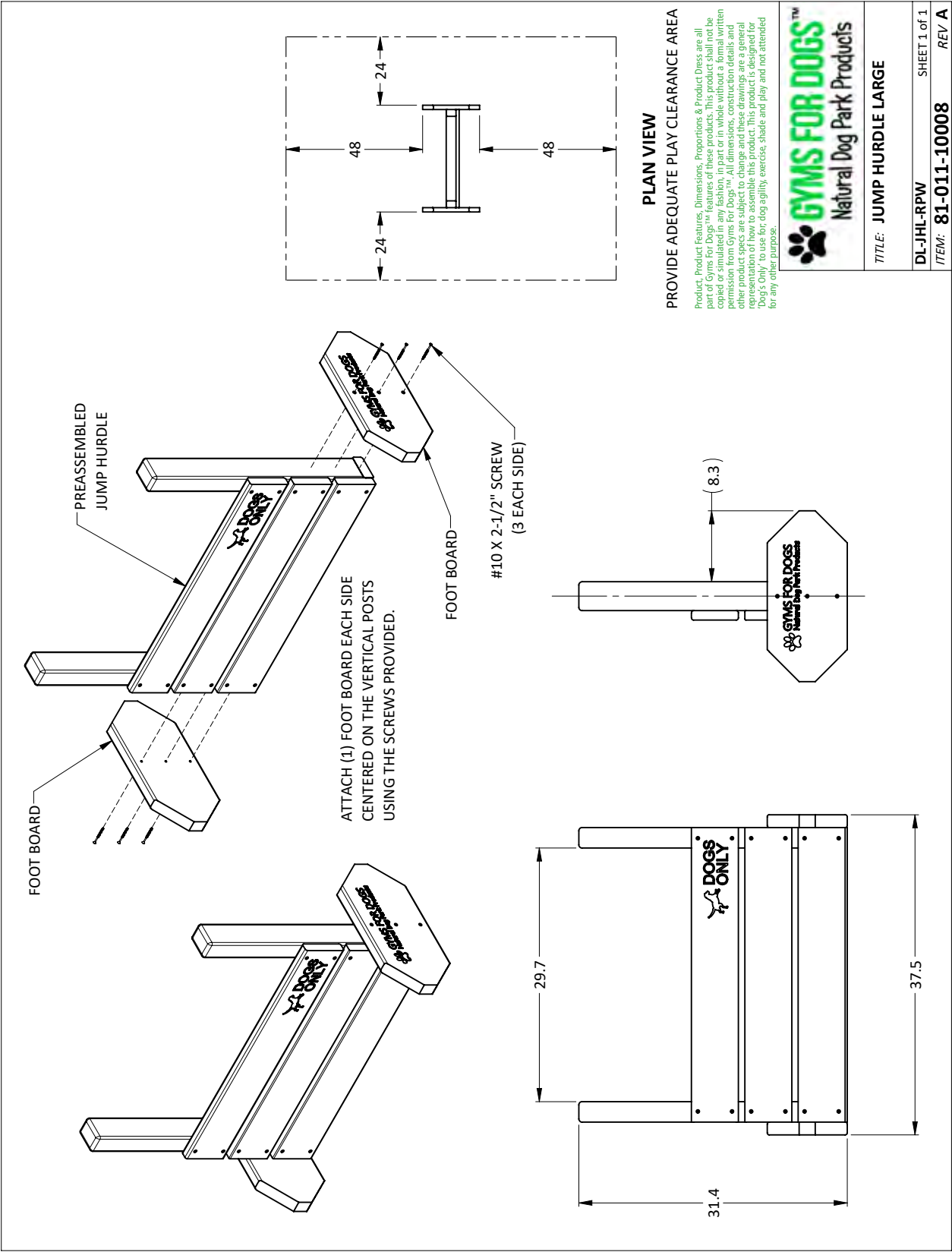
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JUMP HURDLE (LARGE)



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JUMP HURDLE (LARGE)



81-011-10008 DL-JHL-RPW A, 3/19/2020

ELLIE'S BOULDER BRIDGE



Assembly Notes

- Step 1: Find level area.
- Step 2: Place boulders on ground.
- Step 3: Place bridge on rocks, snug fit.
- Step 4: Level bridge using bumper plates.
- Step 5: (Optional) Screw bridge to rocks (see page 57)

Important

- Place base feet on level ground and make sure beam is on level ground.
- DO NOT tighten the bolts down until the product is fully assembled and adjusted to fit properly and level, then tightened all of the bolts down. This applies to all products listed in this manual.
- IF USING MULCH: Make sure ground is level and clean of debris. Upon completion add mulch around and under equipment.

Safe Landing Zone

Provide a 6" absorption layer of cypress or cedar mulch or some form of absorption in the defined landing zone around the equipment to provide a safe landing zone. For indoor installations we recommend using soft cushion jumping mats.

Bridge Warranty

1 year craftsmanship, 5 years hardware, 50 years materials against rotting, insect manifestation, splitting or materials failure.

Item	Part #	QTY	Description
1	81-011-30162	2	PLANK, END BRIDGE
2	81-011-30163	15	PLANK, BRIDGE WALKING
3	81-011-30164	2	PLATE, HEADER
4	81-011-30165	2	JOIST, OUTSIDE
5	81-011-30166	1	JOIST, CENTER
6	81-011-30167	2	SUPPORT, CROSS
Hardware Kit Packs			
7	71-10212SSFH	30	#10 X 2-1/2" DECK SCREW, SS, SQ. DRIVE BLACK OXIDE COATED
8	71-102SSFH-TG	83	#10 X 2" DECK SCREW, SS, SQ. DRIVE
9	RUBBER BUMPERS	8	3.5" X 6.5" X 1/2"

Support Rock Warranty

Products are warranted to be free from manufacturing defects, workmanship and materials, under normal use for a period of five (5) years. The warranty does not cover minor chips, hairline cracks or efflorescence, which can be normal and not a defect. All rocks will vary in size, shape, coloring, and weight as each rock is made individually.

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ELLIE'S BOULDER BRIDGE



Securing bridge



You can secure the Bridge to the Boulder by screwing the black board (with the blue dot) into the Boulder in the darker colored image of the Boulder. You can use a decking screw approximately 2.5" long. The darker area on the Boulder indicates the area where there is a special surface that you can drill into to secure the Bridge to the Boulder.



The darker area on the boulder indicates a special reinforced area. If you want to secure the bridge to the boulder, screw through the bridge in this area.

Leveling the bridge



Level bridge (wide)



Level bridge (long)



Bumper plate (rubber or foam)
Approx. 3.75" wide x 6.75" long x 1/2" + thick



Placement of bumper plates

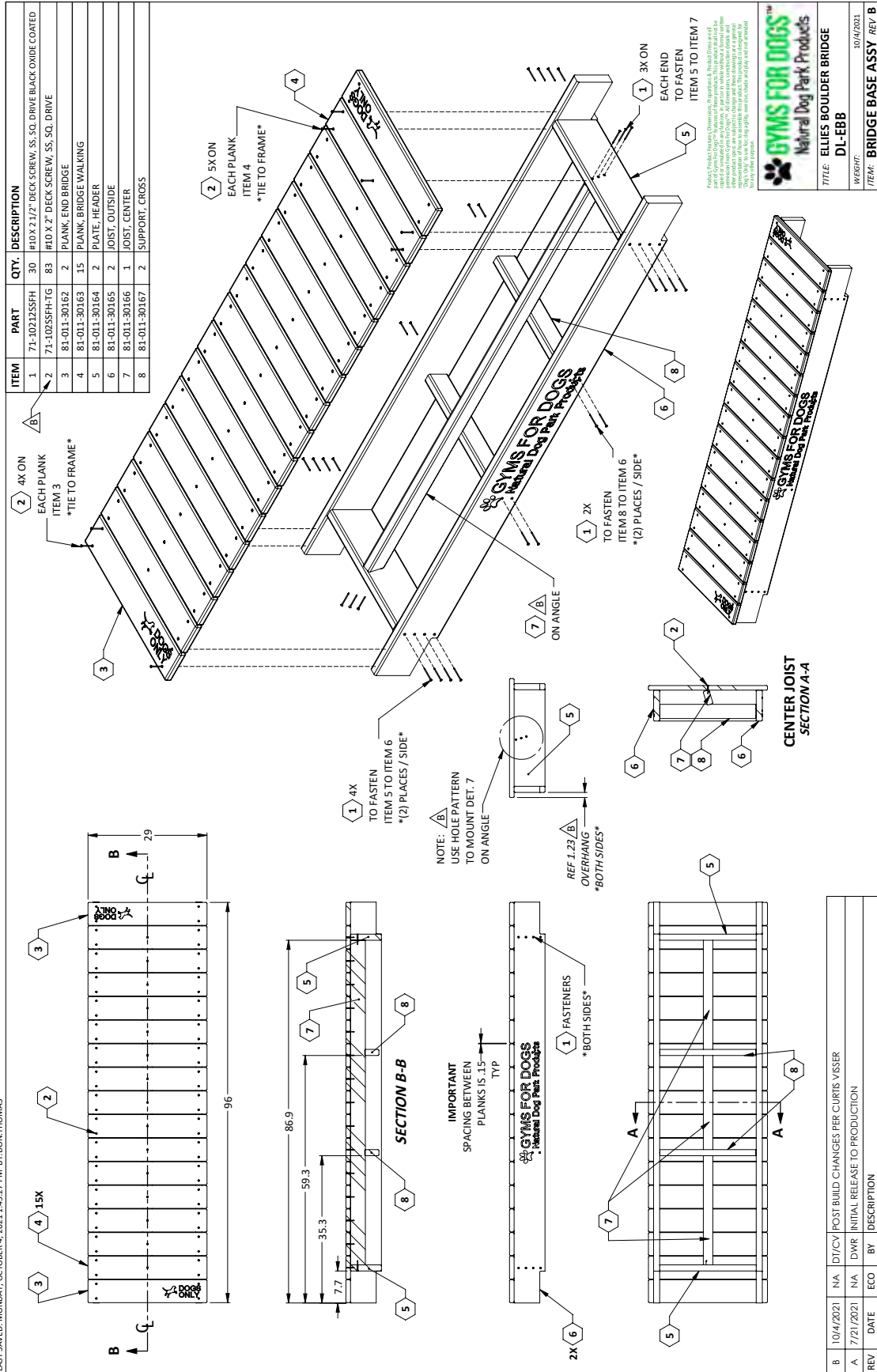
Leveling the Bridge. Use rubber or soft foam bumper plates underneath the ends of the bridge between the bridge and the boulders to use as Leveling plates to Level the Bridge both long direction and width direction. These plates can also serve as a soft absorbing surface to soften the walking bridge.

IMPORTANT

Check the bridge periodically to ensure that it has not moved from its secure spot on the boulders.

ELLIE'S BOULDER BRIDGE

LAST SAVED: MONDAY, OCTOBER 4, 2021 11:45:27 PM BY: DON THOMAS



DIY Customers (customers that have purchased the GFD boulders)
Customers that make their own bridge are granted limited use of this drawing to help construct a bridge for their boulders.

TRAIL BENCH WITH BACK



Assembly Instructions

Surface Mount version 140401, In-Ground version 140402

Call 811 before you dig.

1. Unpack and lay out pieces to assemble. Verify that the parts, quantity and dimensions match those on the enclosed bill of material.
2. Begin by setting up two support frame weldments on a smooth, level surface roughly 30 inches apart on centers laying them on their back with "seat" in a "vertical" direction. **Diagram 1.**
3. Make marks on each plate at a distance of 2 7/8, 7, and 11 1/4 inches from the end of the plate. **Diagram 2.**
4. Locate one bull nose board on the weldment at a distance of 8 1/4 inches from end of the board to edge of weldment plate and flat edge on the 11 1/4 inch mark. Make certain curved edge is facing bend in plate.
5. Clamp board to weldment and locate the other weldment at distance of 36 1/4 inches from end of board and the board flat edge on the 11 1/4 inch mark. Clamp board to weldment. Use a hand square to align plates perpendicular to board.
6. Drill 5/32 diameter pilot hole (four places) into the board and install four 1/4 x 2 screws into the board. Use end line of 2 holes in metal plates of weldment as a drill guide. **Diagram 2.**
7. Set one rectangular board at a distance of 8 1/4 inches from plate side edge to end of board with flat edge on the 7 inch marks. Suggest placing a 3/4 inch thick spacer between the bull nose and rectangular board at each end to maintain 3/4 inch gap. Clamp board in place. **Diagram 2.**
8. Drill 5/32 diameter pilot hole (four places) into the board and install four 1/4 x 2 screws into the board. Use second line of 2 holes in metal plates of weldment as a drill guide. **Diagram 2.**
9. Set the second rectangular board at a distance of 8 1/4 inches from plate side edge to end of board with flat edge of board on 2 7/8 inch mark. Suggest placing a 3/4 inch thick spacer between the two rectangular boards at each end to maintain 3/4 inch gap. **Diagram 2.**
10. Drill 5/32 diameter pilot hole (four places) into the board and install four 1/4 x 2 screws into the board. Use third line of 2 holes in metal plate of weldment as a drill guide.
11. Locate second bull nose board at a distance of 8 1/4 inches from plate side edge to end of board and at a gap distance of 3/4 inch between bull nose and rectangular board. Suggest placing a 3/4 inch thick spacer between the bull nose and rectangular board at each end to maintain 3/4 inch gap. **Diagram 2.**
12. Drill 5/32 diameter pilot hole (four places) into the board and install four 1/4 x 2 screws into the board. Use fourth line of 2 holes in metal plate of weldment as a drill guide.
13. Place center support plate 10084 centered between two weldments. **Diagram 2.** Align the boards and clamp them to the plate to maintain the 1/2 inch gap and to remove any curvature from the boards. Drill 5/32 diameter pilot hole (eight places) into the board and install eight 1/4 x 2 screws into the boards using the plate as a drill guide.
14. Check squareness of boards with plates with hand square before tightening screws.
15. Set the bench upright to fasten the boards on the back. Check that weldments are vertical when bench is upright on level surface.
16. Make marks on each plate at a distance of 2 7/8, 7 1/8 inches from the end of the plate. **Diagram 2.**
17. Locate one bull nose board on the weldment at a distance of 8 1/4 inches from end of the board to edge of



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TRAIL BENCH WITH BACK



Diagram 1

Call 811
before
you dig.

140402
in-ground

140401
surface mount

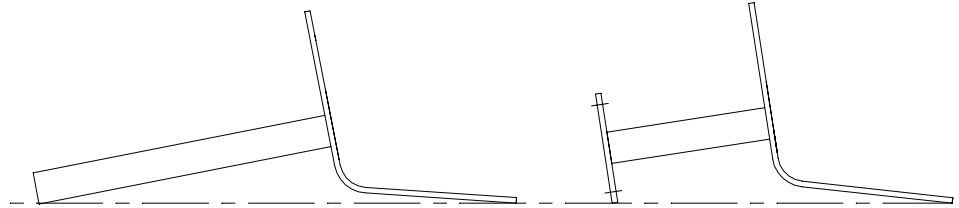


Diagram 2: Bench 4-foot length 140401 shown (attaching seat boards)

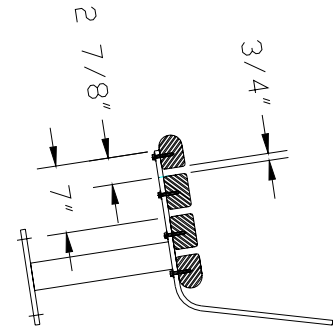
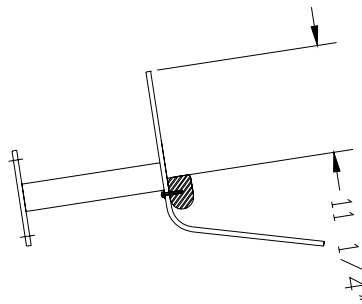
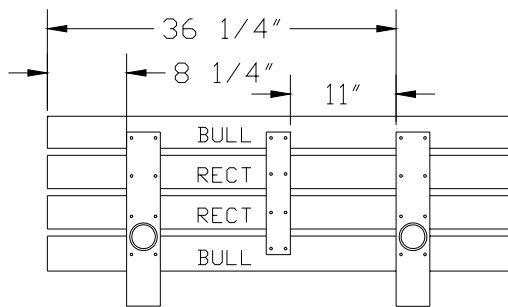
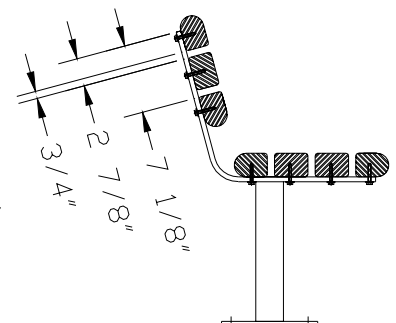
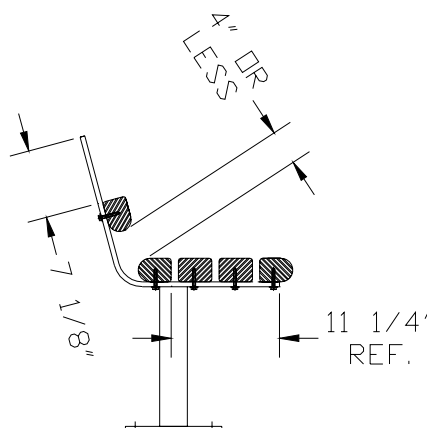
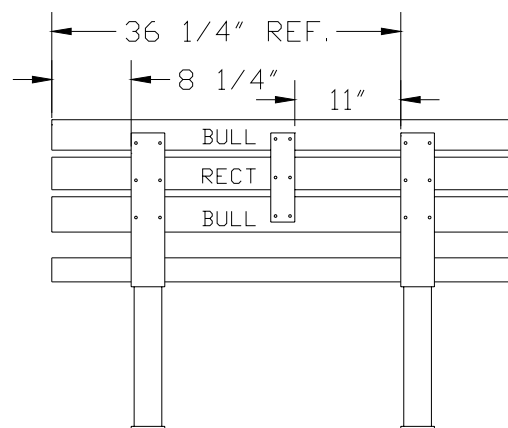


Diagram 3: Bench 4-foot length 140401 shown (attaching back boards)



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TRAIL BENCH WITH BACK



weldment plate with flat edge of board on the 7 1/8 inch marks. Make certain curved edge is facing bend in plate. Clamp board in place. **Diagram 3. IMPORTANT: Make sure that the distance between the two bull nose boards where seat meets the back measures 4 inches or less. Adjust the board on the back to meet 4 inch maximum dimension.**

18. Drill 5/32 diameter pilot hole (four places) into the board and install four 1/4 x 2 screws into the board. Use third line of 2 holes in metal plate of weldments as a drill guide.

Diagram 3.

19. Set one rectangular board at a distance of 8 1/4 inches from plate side edge to end of board with flat edge of board on the 2 7/8 inch mark. Clamp board in place. Suggest placing a 3/4 inch thick spacer between the bull nose and rectangular board at each end to maintain 3/4 inch gap. **Diagram 3.**
20. Drill 5/32 diameter pilot hole (four places) into the board and install four 1/4 x 2 screws into the board. Use third line of 2 holes in metal plate of weldments as a drill guide. **Diagram 3.**
21. Locate second bull nose board at a distance of 8 1/4 inches from plate side edge to end of board with a gap distance of 3/4 inches between bull nose and rectangular boards at both ends. Suggest placing a 3/4 inch thick spacer between the bull nose and rectangular board at each end to maintain 3/4 inch gap. Clamp board in place. **Diagram 3.**
22. Drill 5/32 diameter pilot hole (four places) into the board and install four 1/4 x 2 screws into the board. Use third line of 2 holes in metal plate of weldments as a drill guide. **Diagram 3.**
23. Place center support plate 10085 centered between two weldments. **Diagram 3.** Align the boards and clamp them to the plate to maintain the 1/2 inch gap and to remove any curvature from the boards. Drill 5/32 diameter pilot hole (six places) into the board and install six 1/4 x 2 screws into the boards using the plate as a drill guide.
24. Check squareness of boards with plates before tightening all screws.

SURFACE MOUNT BILL OF MATERIAL – 140401

Item	Part #	QTY	Description
1	72-100005	2	WELDMENT, BENCH, SURFACE MT
2	PLANK	4	3 X 4 X 48" BULL-NOSE PLASTIC LUMBER
3	PLANK	3	3 X 4 X 48" ROUND CORNER PLASTIC LUMBER
4	72-100084	1	STRAP 2-1/2 X 12-3/4
5	72-100085	1	STRAP 2-1/2 X 9-1/4
71-0014 FASTENER KIT INCLUDES			
6	71-TP142SS	44	SCREW, BUTTON HEAD STAINLESS 14 X 2 SECURITY
7	71-532HEXKEY	1	HEX KEY, 5/32" SECURITY
8	71-532BIT	1	BIT, DRILL 5/32" DIAMETER
9	71-532HEXBIT	1	HEX BIT, 5/32" HEX SECURITY

IN-GROUND MOUNT BILL OF MATERIAL – 140402

Item	Part #	QTY	Description
1	72-100010	2	WELDMENT, BENCH, EMBEDDED
2	PLANK	4	3 X 4 X 48" BULL-NOSE PLASTIC LUMBER
3	PLANK	3	3 X 4 X 48" ROUND CORNER PLASTIC LUMBER
4	72-100084	1	STRAP 2-1/2 X 12-3/4
5	72-100085	1	STRAP 2-1/2 X 9-1/4
71-0014 FASTENER KIT INCLUDES			
6	71-TP142SS	44	SCREW, BUTTON HEAD STAINLESS 14 X 2 SECURITY
7	71-532HEXKEY	1	HEX KEY, 5/32" SECURITY
8	71-532BIT	1	BIT, DRILL 5/32" DIAMETER
9	71-532HEXBIT	1	HEX BIT, 5/32" HEX SECURITY

Warranty

1 year craftsmanship, 5 years hardware, 50 years materials against rotting, insect manifestation, splitting or materials failure.

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TRAIL BENCH WITH BACK



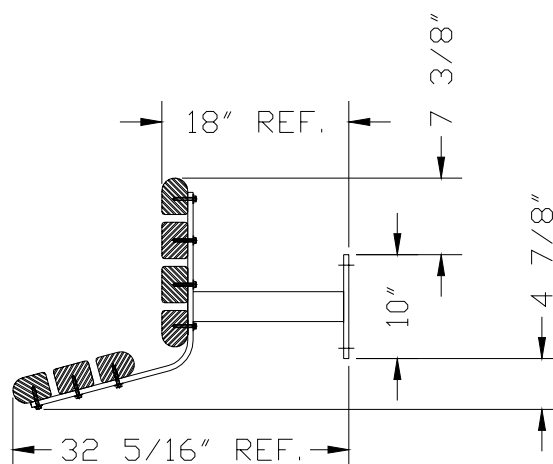
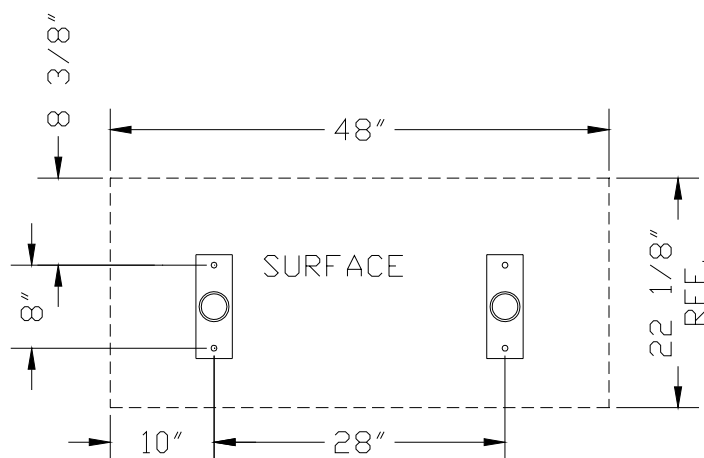
Mounting Instructions

Bench 4-foot length 140401, 140402 and 140403

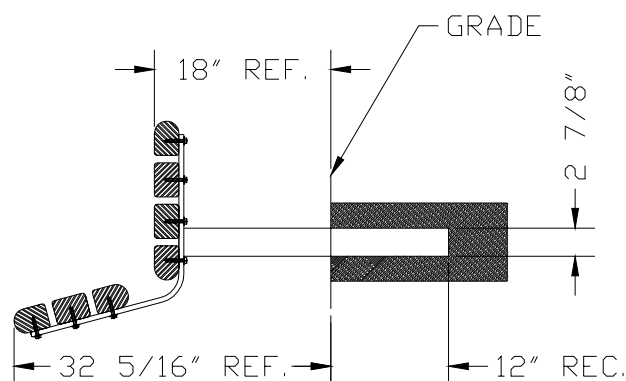
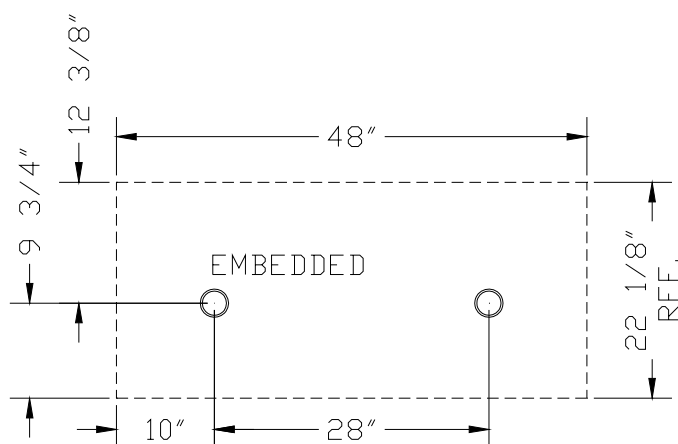
1. Surface mount bench 140401 mounts with 1/2 inch anchors into concrete surface at dimensions as shown on **Diagram 3**.
2. Embedded mount bench 140402 mounts by setting in filled holes at dimensions as shown on **Diagram 3**.
3. Portable bench 140403 will rest on any flat, even surface-no mounting required

Diagram 4: Surface mount 140401 concrete anchors 4, in-ground mount 140402 holes 2 places

Surface 140401



In-ground 140402



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TRAIL BENCH WITH BACK



Line Up Boards,
Bullnose Boards
on outside.



Make sure there is approximately 1/8" tolerance between boards. To Ensure these are evenly spaced, drill the center 2 boards 1st, then drill the outside 2 boards.



Place center bar in middle of back and middle of seat then drill in holes/screws. Make sure holes are in the center of each board.



Place main leg assembly on the back, then attach the seat.



Drill holes/insert screws on the outside of right foot then move on to next foot.



Drill Holes/insert screws on the outside of right foot then left foot.



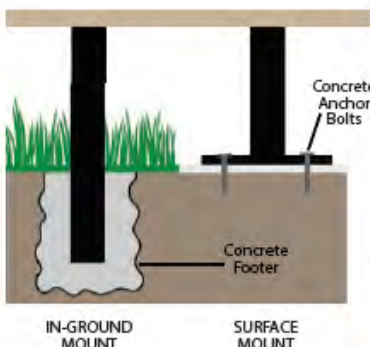
Drill holes in to the plastic before inserting screws.



Drill holes/insert screws on the outside of the left foot.



Now drill the remaining drilled holes/screws on each foot.



MOUNTING INSTRUCTIONS

1. Portable seat will rest on any flat, even surface -no mounting required.
2. Surface mount seat mounts with 1/2 inch anchors into concrete surface at dimensions as shown on diagram 2.
3. In-ground mount: mounts by setting in filled holes at dimensions as shown on diagram 2.



surface mount



in-ground mount

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TRAIL BENCH SEAT



Line Up Boards,
Bullnose Boards
on outside



Make sure edges
are straight
and there is
approximately 1/8"
tolerance between
Boards



Measure about 8"
in from the edge
and place feet.



Drill holes in to
the plastic before
inserting screws



Drill Holes/insert
screws on the
outside of right
foot then move on
to next foot



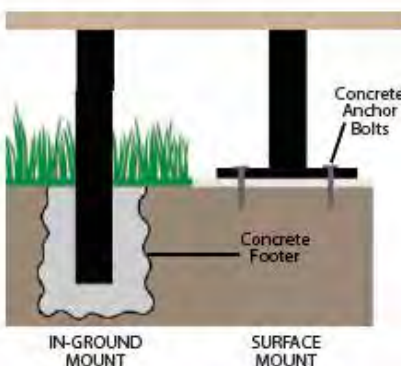
Drill holes/insert
screws on left
foot



Now come back and do all 8 drilled holes/
screws on each foot.



Place center bar in middle
of bench and drill in holes/
screws.



MOUNTING INSTRUCTIONS

1. Portable seat will rest on any flat, even surface -no mounting required.
2. Surface mount seat mounts with ½ inch anchors into concrete surface at dimensions as shown on diagram 2.
3. In-ground mount: mounts by setting in filled holes at dimensions as shown on diagram 2.



Surface Mount

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TRAIL BENCH SEAT IN-GROUND MOUNT



Assembled trail bench



Post Hole - Use auger to dig initial hole.



Post hole clean out shovel - Dig and clean both holes for 2 feet posts.



Cut two 1 foot concrete form cardboard tube sections.



Cut down center of concrete form and place into hole.



Set posts into center of post holes making sure to level/straighten.



Pour in concrete mix



Aerate the cement



Pour in water



Aerate the cement again once water is poured



In-Ground Mount

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NATURAL PARK BENCH



Assembly Instructions

Item DL-NPB-4-RPW Part 300401

1. Unpack and lay out pieces to assemble. Verify that the parts, quantity, and dimensions match those on the enclosed bill of material.
2. Begin by setting up seat boards with two rectangular boards in center and one bull nose board on each side with curved section facing out. Set boards on flat work surface with best surface down as this will be the top of the seat. **Diagram 1.**
3. Use a square to line up all the board ends so they are parallel. Then locate the center support casting 100036 flat side down on the boards, at a distance of 21 3/4 inches from end of the boards to the edge of casting plate. Make certain the spacing lugs of the support casting all fit between the edges of the boards. Make certain there is a 3/8 inch gap between all boards.
4. Drill 5/32 diameter pilot hole (eight places) into the board and install eight 1/4 x 1 screws into the board. Use holes in casting as a drill guide.
5. Locate one seat end casting 100033 at the ends of the boards, making sure that the spacing lugs of the casting all fit between the board edges. Press casting firmly against board ends to seat the casting. **Diagram 2.** Use a hand square to line up board on plate.
6. Lay the support tubes 100035 (two items) onto the center support and gently seat the ends of each tube into the receiving hole on the end casting. **Diagram 2.**
7. Install two 1/2 x 1 1/2 cap head screws through spacers into the threaded end of the tube and tighten just enough to make sure tubing will stay in receiving hole of casting. **Detail A.**
8. Locate the other seat end casting 100033 at the other ends of the boards, making sure that the spacing lugs of the casting all fit between the board edges. Press casting firmly against board ends to seat the casting. **Diagram 2.**
9. Install two 1/2 x 1 1/2 cap head screws through spacers into the threaded end of the tube and tighten just enough to make sure tubing will stay in receiving hole of casting. **Detail A.**



10. Set the seat upright on a flat level surface and tighten the four cap screws securely seating the tubing firmly in the receiving holes of the castings.
11. Mount the seat using 4 concrete anchors at dimensions shown in **Diagram 3.**

Item	Part #	QTY	Description
1	73-100033	2	SEAT END
2	73-100036	1	SEAT CENTER SUPPORT
3	73-100034	2	4' TUBE
4	SEAT PLANKS	2	2 X 4 X 46-5/8" BULL-NOSE PLASTIC LUMBER
5	SEAT PLANKS	2	2 X 4 X 46-5/8" ROUND CORNER PLASTIC LUMBER
71-0022 FASTENER KIT INCLUDES			
6	71-TP141SS	16	SCREW, BUTTON HEAD STAINLESS 14X1 SECURITY
7	71-TP1213112CHSS	4	SCREW, CAP HEAD STAINLESS 1/2-13X1-1/2 SECURITY
8	71-FW500125	4	SPACER, NYLON
9	71-14HEXKEY	1	HEX KEY, 1/4" HEX SECURITY
10	71-532HEXKEY	1	HEX KEY, 5/32" HEX SECURITY
11	71-532BIT	1	BIT, DRILL 5/32" DIAMETER

Warranty

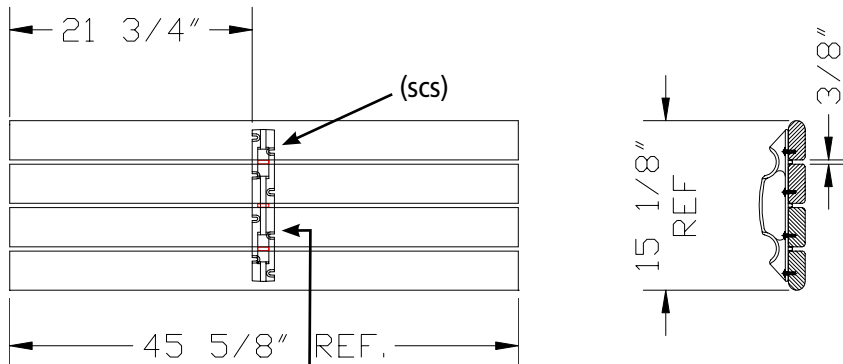
1 year craftsmanship, 5 years hardware, 50 years materials against rotting, insect manifestation, splitting or materials failure.

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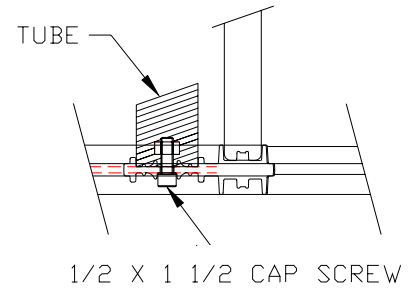
NATURAL PARK BENCH



Diagram 1: Seat 4-foot length 300401 attaching support castings (two)



Detail A: Attaching end castings and fastening tubes



VERY IMPORTANT

Make sure to attach the center seat plank support (73-1000036) (scs). See Diagram 1 above.

Diagram 2: Seat 4-foot 300401 shown attaching seat end castings and tubes

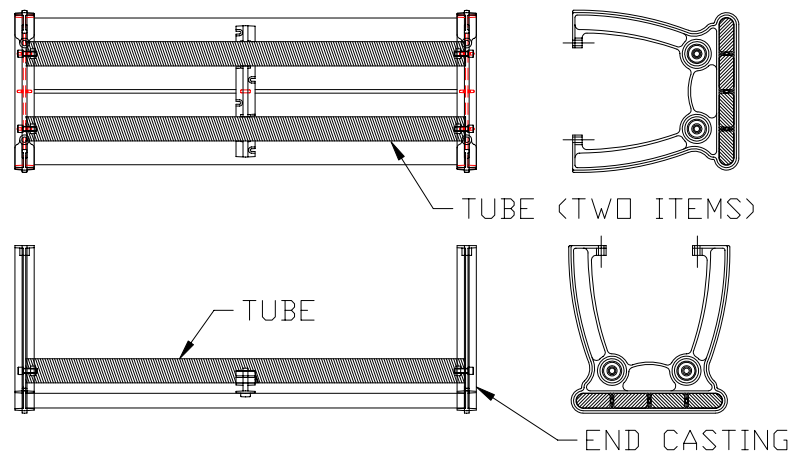
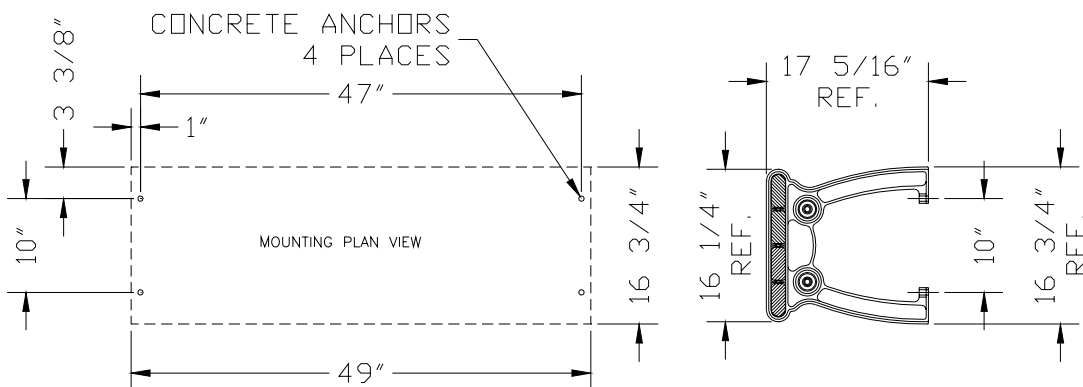


Diagram 3: Seat 4-foot length 300401, surface mounting



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NATURAL PARK BENCH



IMPORTANT STEP



Line Up Seat boards, Bullnose Boards on outside with curved section facing out.



Place (4) Boards and (2) support tubes in one leg of the natural park bench. Assemble - Hand tighten bolts on support poles.



Place middle support bracket between boards and support tubes.



Place the other leg on top and guide the boards and support tubes into place. Assemble - Hand tighten Bolts on support poles.

If this step is not completed, bench will sag in the middle over time.



Place support casting in the center of bench. Assemble - Drill 5/32 diameter pilot hole (6 places) into the board and install eight 1/4 x 1 screws into the board (use holes in casting as a drill guide)



Set the seat upright on a flat level surface and tighten the four cap screws securely seating the tubing firmly in the receiving holes of the castings.



PORTABLE or SURFACE MOUNT

MOUNTING INSTRUCTIONS

1. Portable seat will rest on any flat, even surface -no mounting required.
2. Surface mount seat mounts with 1/2 inch anchors into concrete surface at dimensions as shown on diagram 2.



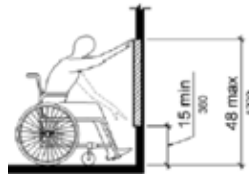
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PET WASTE STATION IN-GROUND



Assembly Instructions

1. Review accessibility standards and recommendations on placement
2. Identify the best area for pet waste station to be installed
3. If placing near sidewalk, station should be placed close to sidewalk edge so the bag dispenser is accessible and people don't have to step in the grass to use. Make sure to measure post and calculate bury depth so station is accessible.
4. Rake area clean and prepare to dig hole
5. **Call 811 or call before you dig**
6. Dig hole in clear area with shovel or auger
7. Hole should be approximately 34" deep x 12-18" wide
8. Fill bottom of hole with approximately 6-8" of compacted gravel
9. Place concrete form into hole so form is below grade
10. Place in-ground post into hole in the center of form
11. Pour ready mix or quick dry concrete into hole around post up to close to grade level
12. Settle post and concrete – LEVEL post on all sides to verify post is straight
13. Make sure the bag dispenser is at an accessible height so bags can be dispensed at a proper height of 40-48". The 69" post is buried 24". Figuring how far to bury the post is a formula whereas the bag dispenser box must be accessible at 40-48" maximum height.
14. Let concrete dry so post is firmly in the ground
15. Attach Bag Dispenser to post
16. Attach Waste Cane to post
17. Attach optional Pooper Scooper Station to Post
18. Cover top of concrete and post with decorative stones or mulch
19. Keep waste station serviced & inspected on regular basis
20. Make sure maintenance cleans waste station on a regular or daily basis



DL-PWS Hardware
9/16" wrench socket

For mounting

- Bag dispenser box to post
- Waste receptacle box to post
- Pooper scooper storage box to post

A CLEAN park area makes for a SAFE park area – enforce proper pet waste.

PART #	DESCRIPTION	INSTALLATION
DL-PWSBAG	PET WASTE BAG DISPENSER BOX WITH FLIP LID AND STORAGE (COMES IN SEVERAL COLORS – MOUNTING HARDWARE IN BOX)	BOLTS TO POST
MOUNTING POST OPTIONS		
DL-PWSIGP	IN-GROUND POST WITH HARDWARE	IN-GROUND MOUNT (IGM)
	HARDWARE PACK OF BOLTS	
Waste Can Receptacle		
DL-PWS10G	WASTE CAN RECEPTACLE WITH EASY FLIP LID AND HARDWARE	BOLTS TO POST
Optional: The Park Caddy Pooper Scooper Station		
DL-PWSPSC	POOPER SCOOPER STORAGE BOX W DRAIN HOLES	BOLTS TO POST
DL-PWSSCP	SANITARY POOPER SCOOPER	GOES IN STORAGE BOX

Warranty

1 year craftsmanship & materials, 1 year powder coat

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PET WASTE STATION IN-GROUND



Post Hole - Use auger to dig initial hole.



Post hole clean out shovel - Dig and clean both holes for 2 feet posts.



Cut two 1 foot concrete form cardboard tube sections.



Cut down center of concrete form and place into hole.



Set posts into center of post holes making sure to level/straighten.



Pour in concrete mix



Aerate the cement



Pour in water



Aerate the cement again once water is poured

PET WASTE STATION SURFACE MOUNT



Assembly Instructions

1. Review accessibility standards and recommendations on placement
2. Identify the best area for pet waste station to be installed
3. If near sidewalk make sure the pet station is close enough to sidewalk where people don't have to step in grass to use station
4. Clean and prepare area
5. Settle post and concrete – LEVEL post on all sides to verify post is straight
6. Make sure bag dispenser is accessible height so bags can be dispensed at proper height
7. Place base on concrete as a template and mark hole location indicators on the concrete
8. Drill holes in the concrete for surface mounting
9. Place base on concrete and bolt base down with concrete anchor bolts (not included)
10. Attach Post to the base
11. Attach Bag Dispenser to post
12. Attach Waste Can to post
13. Attach optional Pooper Scooper Station to Post
14. Keep waste station serviced & inspected on regular basis
15. Make sure maintenance cleans waste station on a regular or daily basis



A CLEAN park area makes for a SAFE park area – enforce proper pet waste.

Warranty

1 year craftsmanship & materials, 1 year powder coat



DL-PWS Hardware
9/16" wrench socket

For mounting

- Bag dispenser box to post
- Waste receptacle box to post
- Pooper scooper storage box to post

PART #	DESCRIPTION	INSTALLATION
DL-PWSBAG	PET WASTE BAG DISPENSER BOX WITH FLIP LID AND STORAGE (COMES IN SEVERAL COLORS – MOUNTING HARDWARE IN BOX)	BOLTS TO POST
MOUNTING POST OPTIONS		
DL-PWSSMP	SURFACE MOUNT POST WITH HARDWARE (ANCHOR BOLTS NOT INCLUDED)	SURFACE MOUNT (SM)
DL-PWSFSP	PAW BASE W/ HARDWARE (ANCHOR BOLTS NOT INCLUDED)	FREESTANDING AND (SM)
	HARDWARE PACK OF BOLTS	
Waste Can Receptacle		
DL-PWS10G	WASTE CAN RECEPTACLE WITH EASY FLIP LID AND HARDWARE	BOLTS TO POST
Optional: The Park Caddy Pooper Scooper Station		
DL-PWSPSC	POOPER SCOOPER STORAGE BOX W DRAIN HOLES	BOLTS TO POST
DL-PWSSCP	SANITARY POOPER SCOOPER	GOES IN STORAGE BOX

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CONCRETE ITEMS



Hammie's Tunnel House

- Place on level ground.
- DO NOT drag Hammie's Tunnel House. It must be picked up on both sides to move. Four people required.
- IF USING MULCH: Make sure ground is level and clean of debris. Upon completion add mulch around and under equipment.

Warranty

1 year craftsmanship & materials, 1 year powder coat

Hammie's Tunnel House is heavy. Special equipment may be needed to move product into park.



Heavy equipment may be needed to place these items.

Agility Bone

- Place on level ground.
- DO NOT drag Hammie's Tunnel House. It must be picked up on both sides to move. Four people required.
- IF USING MULCH: Make sure ground is level and clean of debris. Upon completion add mulch around and under equipment.

Warranty

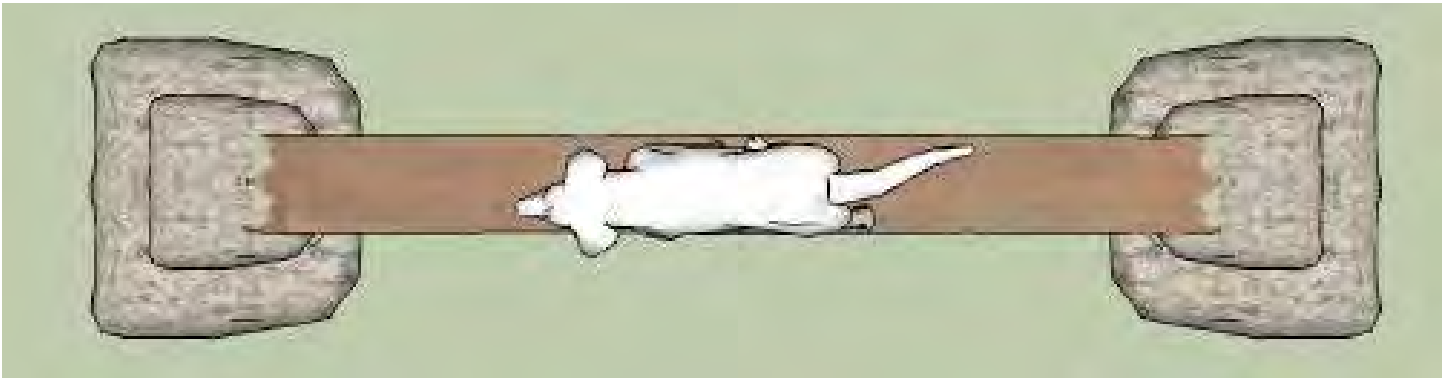
1 year craftsmanship & materials, 1 year powder coat

Agility Bone is heavy. Special equipment may be needed to move product into park.



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ELLIE'S JUMP BALANCE BEAM – PRO



Installation

- Place on level ground.
- DO NOT drag Ellie's Jump Balance Beam. It must be picked up on both sides to move.
- IF USING MULCH: Make sure ground is level and clean of debris. Upon completion add mulch around and under equipment.
- DIY – Build your own beam - see dimensions

Warranty

1 year craftsmanship, 5 years hardware, 50 years materials against rotting, insect manifestation, splitting or materials failure.



Secure Fixture Mounting Bolt underneath the beam where the rock and beam can be mounted to each other using an L bracket. This will provide a more secure fitting on the beam to the boulder.



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ELLIE'S JUMP BALANCE BEAM – STANDARD

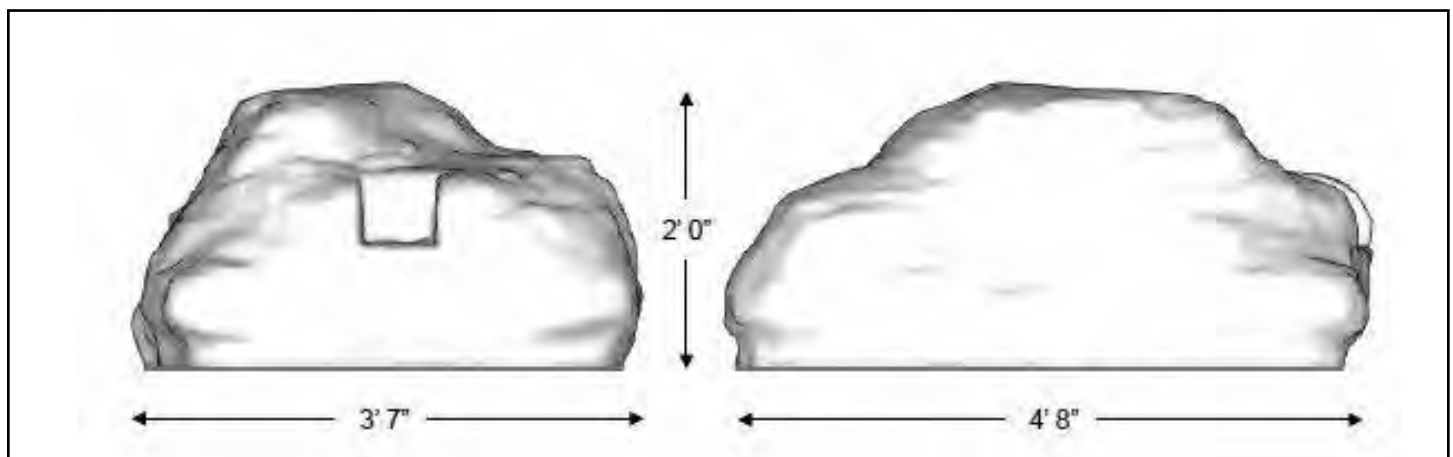
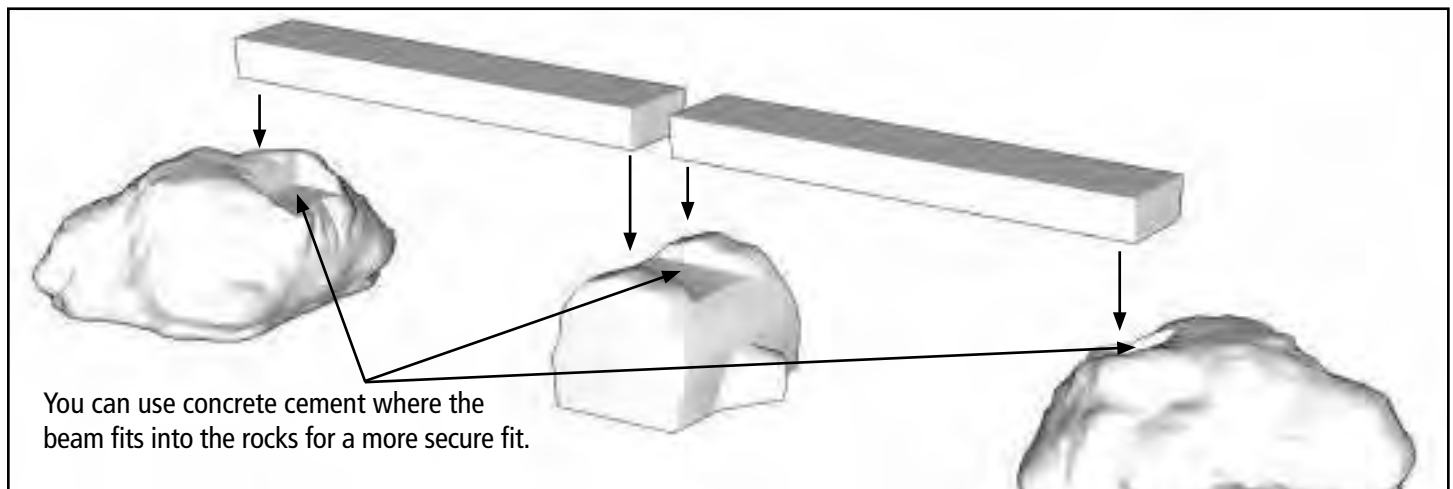


Installation

- Place on level ground.
- DO NOT drag Ellie's Jump Balance Beam. It must be picked up on both sides to move.
- IF USING MULCH: Make sure ground is level and clean of debris. Upon completion add mulch around and under equipment.

Warranty

1 year craftsmanship, 5 years hardware, 50 years materials against rotting, insect manifestation, splitting or materials failure.



IMPORTANT – This play equipment is intended to be used by dogs only and please do not let people play on the equipment. The equipment should be inspected and maintained on a regular basis. Some of these products offered may have special unique design features or specifications that may be reserved and should not be duplicated, copied, simulated in any manner without written consent or agreement.

CLIMBING BOULDERS



Installation

- Place on level ground.
- DO NOT drag Climbing Boulders.
- IF USING MULCH: Make sure ground is level and clean of debris. Upon completion add mulch around and under equipment.

Warranty

Products are warranted to be free from manufacturing defects, workmanship and materials, under normal use for a period of five (5) years. The warranty does not cover minor chips, hairline cracks or efflorescence, which can be normal and not a defect. All rocks will vary in size, shape, coloring, and weight as each rock is made individually.



COOL DOG SPLASH POOL



General Notes

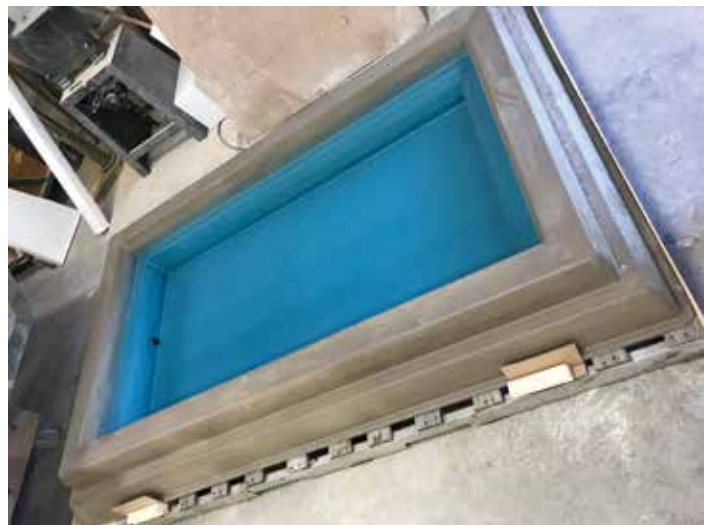
- This product is designed for **Dogs Only** and should not be used as a children's pool or in an environment with children.
- When not using the pool, drain the pool so there is no water in the pool
- In cold months or when not in use it is best to put pool away in weather protective storage, do not store on its side, store pool in its natural position
- Clean the product with pet friendly cleaners
- Do not drag the pool when moving it, use enough people supporting the product when moving it

Installation

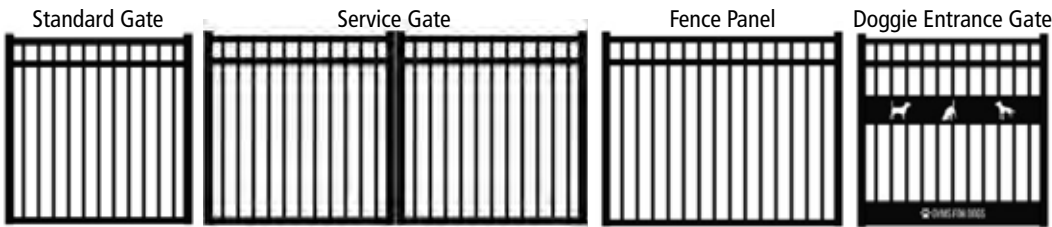
- Find Level ground that would provide good support for the whole dimension of pool
- The pool comes with a drain hole with a short jumper hose attached for the drain water
- You can add additional hose to drain the pool further away from the pool area
- Filling the pool it is best to spray the pool clean prior to filling and then fill with hose
- Consult with your local veterinary and/or pool supply company about any small salt tabs or other ways to keep the water clean while dogs are playing in it but also safe to use with dogs.
- Make sure any products you use to keep water clean are safe for dogs.
- It is best to put pool in area where dogs have already gone to the bathroom prior to going into pool
- If dogs do go to the bathroom in pool; then you need to drain the water, clean the pool and re-fill

Warranty

1 year materials and craftsmanship



DOG PARK FENCE – DVR SERIES



Installation

- **PREPARATION** Stake layout showing locations of all gates and posts. Contact "CALL BEFORE YOU DIG" prior to beginning any excavation or digging work.
- Install fences in accordance with in accordance with authorities having local jurisdiction and also remember ADA accessible standards when looking at gate swing and entrance's, exit's and companion zones, etc.
- **String Line** – it is always best to do a string line out line of the fence, so you can see what the fence looks like with strong first.
- Remember to space post properly based on the width size of the fence panels plus hardware
- Set post in concrete, dig hole in firm soil. Posts holes should be a minimum of 36" deep (environmental conditions or local codes may require a greater depth) with post being buried in approximately 24" of concrete. Some local codes may suggest doing deeper post burial based on frost line.
- Typically the post should be buried a minimum of 24" in concrete footer, measure the size length of your post and the height of your fence panels to make sure you are correctly mounting post properly – please allow for 2" spacing between ground and bottom of fence frame
- Fence post shall be spaced $95" \pm 1/4"$ on-center to accommodate installation of brackets on $2 \frac{1}{2}"$ square post. For non-level installations, the on-center post spacing must be measured along the grade.
- Leveling post make sure your post are put in level vertically by using a level prior to letting concrete set. On variable grades, place the fence closely (2") to the ground terrain
- Installation is to conform to the specifications referenced in architects or customers design plan.
- Install brackets onto fence panel section and posts. Attach fence panel sections to brackets with approved fasteners and techniques to insure that fence sections are parallel to grade within $\frac{1}{4}"$ in 12 feet.
- The spacing between the ground and the bottom of the fence should be approximately 2", this is proper spacing for weed eaters to get under the fence for proper park maintenance. For dog parks, do not let this ground to bottom of fence spacing exceed 2".
- **Gate Installation:** Do not mount gate from wall of a structure. Provide gate post on both sides of a gate. For double drive gate installation, provide concrete center drop to foundation depth and

drop rod retainers at center. Lubricate to insure smooth operation and verify proper latch operation.

- Remove all cutting and drilling chips that are attached to the fencing, post, brackets or additions to prevent corrosion.
- Repair scratches and other installation-incurred damage. Using a spray paint of the appropriate color that includes a zinc additive, repaint and seal any scratches or holes drilled in the fencing, post, brackets, or additions to prevent rust from forming. Clean up debris and unused material, and remove from site.
- For dog park installation after the fence is completed it is important to: walk the fence line and make sure there are no dangerous materials that have fallen from the fence during install (screw, hardware, metal, etc.) and also any space more than 2" at bottom of fence should be resolved immediately.
- Inspect fence on a regular basis and resolve any broken items, latches, hinges, spacing and any other areas of concern.

Warranty

Products are warranted to be free from manufacturing related structural defects in material and workmanship to the original consumer purchaser for a period of 15 years from the date of purchase. This Limited Warranty covers cracking, peeling, blistering, excessive fading of the finish, and extensive corrosion. Corrosion is termed extensive when multiple rust-through perforation instances occur on the same fence section or component. This warranty does not cover damage caused by abnormal or improper use, improper product application, accident, alteration, welding, neglect, abuse, lawn care equipment damage, abrasion, exposure to harsh chemicals such as chlorine, lawn or garden fertilizers, chemical or mineral laden irrigation water sources, chemicals used for ice removal, air pollutants, improper service or installation or lack of service, or damage caused by flood, fire or weather related damage. In order for this warranty to apply to any failure related to modification of the length of the panel, panels which have been cut to custom length must be properly cleaned, recoated and touched up with proper field powder coating touch up process. For installations located 1 mile or less from the ocean or other saltwater bodies of water, this Limited Warranty is applicable for a period of 3 years from the date of purchase. This limited warranty does not cover fence products that are in direct or incidental contact with salt water including water from saltwater swimming pools or other saltwater bodies of water.

EQUIPMENT RELOCATION

MUST DISASSEMBLE PRODUCTS BEFORE MOVING



Relocating, moving and sliding dog park and play equipment can damage your products if they are not properly handled. Just like moving a child's playset, moving a structure without first properly disassembling it can damage connections.

Before you relocate, move or slide dog park and play equipment, you must disassemble all ramps, stairs, steps and slides.

Attention Owners of Bridge Climb Products

If you move or slide the Bridge Climb without first removing the ramps or had people climbing on the equipment, it can potentially damage the structural integrity of the connections between the ramps and the platform. So please remember to remove the ramps if you need to relocate the product.

If you have moved or slid your Bridge Climb without disassembling it, have had people climbing on the equipment,

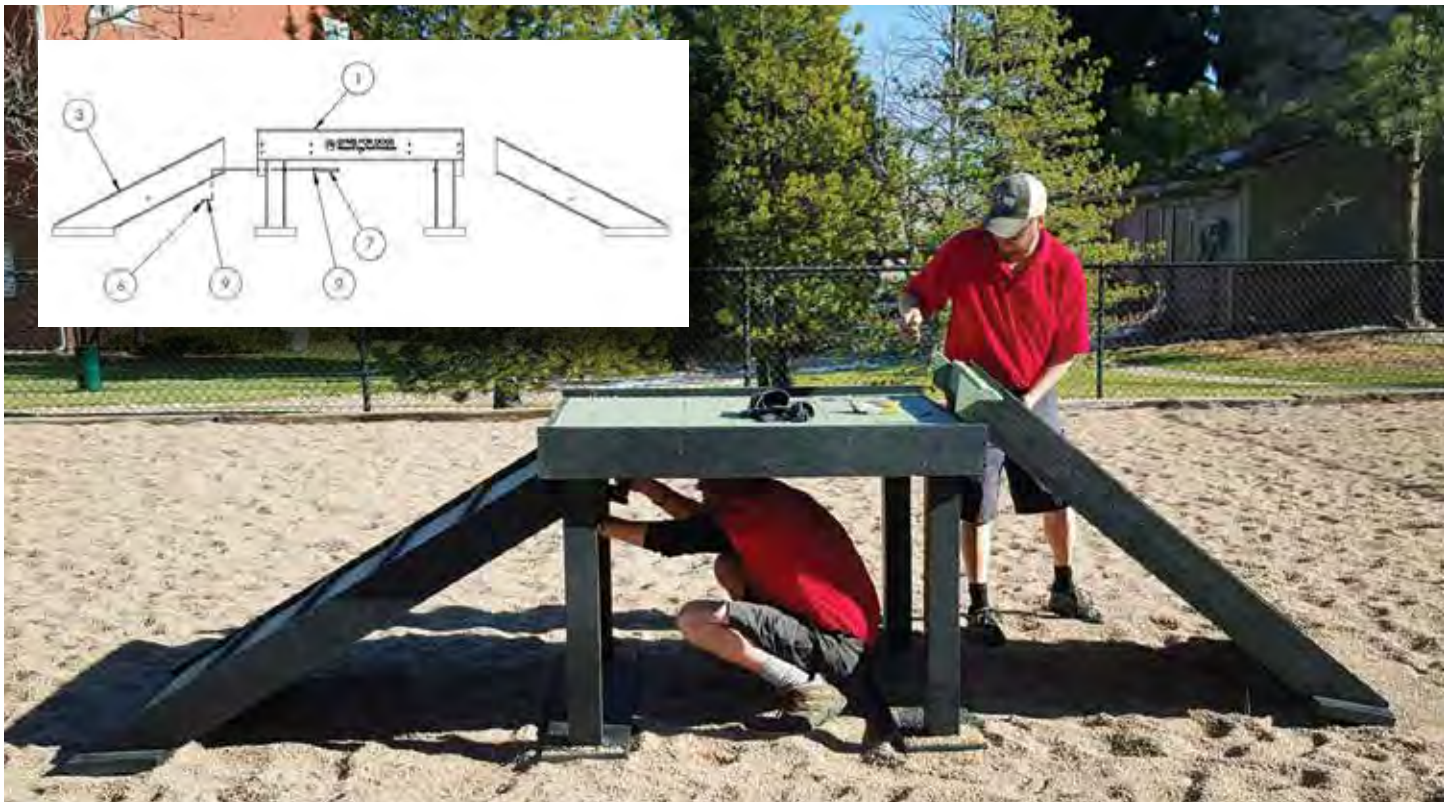
have an older unit or if you would like to reinforce your product, please contact Gyms For Dogs for a reinforcement kit.

White Chalky Substance

Black frame boards or post may have a white-grayish color chalky substance on the boards. It is a zinc residue that develops during forming with galvanized processing. The chalky substance is normal during its processing and it generally comes off over time with weather or can be wiped off with a non-abrasive organic pet friendly cleaner. It may not all come off but should weather out over time. The chalky substance does not affect the material or warranty on the material.

Supplies, Materials & Lead Times

We have worked hard to keep product costs reasonable for you. We'll continue to try to have our products as efficiently priced as possible. Thanks for your understanding as we navigate these hurdles.



THE IMPORTANCE OF KEEPING YOUR PARK CLEAN



Quickly pick up feces

Several common diseases of dogs are transmitted through feces and feces-contaminated food, water, or environments. Some of these include viruses (parvovirus, coronavirus), bacteria (Salmonella, Campylobacter), protozoa (Giardia, coccidia), and intestinal parasites (roundworms, hookworms, whipworms, tapeworms). After passing from an infected dog, most of these infectious agents remain in the environment for a long time (days to months) where they remain infectious to other dogs. To prevent exposure to intestinal infections and parasites, prompt dog feces removal and disposal should be encouraged and the eating of feces by dogs prevented.

In group settings, it should be required that dog feces be picked up, bagged, and disposed of immediately. This is especially important for dogs with diarrhea; ideally these dogs should be excluded from the setting. Supplies and trash receptacles for feces removal should be readily available. Accidents in common areas that are not intended as a place for elimination should be thoroughly cleaned and disinfected after the feces is removed. Whenever possible, exercise and play areas should be separate from elimination areas to further reduce potential contact with infectious agents that may accumulate in elimination areas. Prominent signage may increase compliance with the venue's rules.

Some intestinal parasites present a health threat to people as well as to dogs. Given this and the frequency with which dogs are diagnosed with intestinal parasites, all dogs in group settings should be on an effective deworming program based on risk. Such a program will include routine dewormer (i.e. effective medication to remove intestinal parasites) and/or testing feces for intestinal parasites.

All dogs in group settings should be fed a conventional commercial diet or thoroughly cooked homemade diet to decrease the risk of spreading intestinal infections. Raw meat diets are a known source of food-borne infections (e.g. E. coli, Salmonella, Campylobacter, Listeria). Event participants choosing to feed their dogs uncooked (raw) animal

product-based foods or treats that have not been treated to reduce pathogens (e.g. high pressure pasteurization, irradiation) should be directly responsible for ensuring that these are only fed to their dogs and for managing the infectious disease risk associated with this choice (e.g. promptly cleaning and disinfecting bowls and locations used to feed and prepare food items, prompt feces removal, hand washing).

Cleaning and Disinfection

Given the nature of most group settings, the grounds have a high risk of contamination with infectious agents. Proper cleaning and disinfection results in a cleaner, healthier environment and helps prevent the spread of infectious disease to both animals and people. A cleaning and disinfection program should be used for all outdoor dog areas. Key principles for preventing infection should be followed, including prompt removal of feces and debris, cleaning with detergent and water, and correct use of a disinfectant (appropriate product, dilution, and amount of time the disinfectant remains wet on the surface to ensure disease agents of concern are killed) in accordance with product instructions.

Cleaning and disinfection are two different processes. Cleaning entails removing all dirt, feces, and visible debris followed by a thorough scrubbing of all surfaces with a detergent to break down and remove oils and organic matter. Do not use high pressure water during the cleaning process as this can aerosolize pathogens, contaminating other areas; such equipment can be safely used following disinfection. The detergent should be rinsed off and surface allowed to dry before applying a disinfectant. Disinfection involves the use of a chemical disinfectant product selected for its effectiveness against specific infectious agents of concern. For instance, since canine parvovirus is notoriously difficult to kill and some disinfectants (e.g., quaternary ammonium compounds) are not reliably effective against it, organizers or owners concerned about parvovirus in their setting should select a disinfectant from those known to kill parvovirus. Label directions should be followed (e.g. proper dilution, contact time, safety precautions).

THE IMPORTANCE OF KEEPING YOUR PARK CLEAN



Management of Animal Waste

As explained in the Enteric Disease Recommendations, several important infectious disease agents are shed in feces. Prompt removal of feces from group settings helps minimize environmental contamination and reduce the risk of disease spread.

Removal of feces also aids in eliminating flies, which can aid in the spread of certain infectious agents. Specific areas should be designated for elimination and all supplies necessary to remove feces should be available. Feces should be collected in a small waste bag and placed in a trash receptacle that has a lid. Most infectious agents survive better in shady and damp areas, so whenever possible select an area

that is well drained with maximum sun exposure. The use of mulch, gravel or other substrates in the elimination area can also reduce infectious agents by allowing for drainage, however these will be difficult (impossible) to disinfect. In areas that experience a lot of use (or are used over a prolonged period), substrate may need to be replaced on a regular basis to reduce the accumulation of long-lived infectious agents. Animals known or suspected to be infectious should not be allowed to urinate or defecate on porous surfaces (mulch, gravel, grass); non-porous surfaces (e.g. concrete) are preferred as these can be disinfected.

Source: Infectious Disease in Dogs in Group Settings: Strategies to Prevent Infectious Diseases in Dogs at Dog Shows, Sporting Events, and Other Canine Group Settings



TERMS & CONDITIONS



Thank you for your purchase. Under the terms & conditions, the 'Buyer' is purchasing or reviewing to purchase goods and the 'Company' is providing the goods. The Buyer's signature is confirmation of acceptance and approval of an order. Upon acceptance of a signed order the Company has the right to acceptance or non-acceptance of the order. If the order is found to be acceptable, both parties are agreeing to do business under these terms & conditions set forth herein.

Warranty: Warranty assumes that all products are shipped free from manufacturing defects in materials, structure, workmanship or finish. The warranty does not include damage resulting from misuse, alteration, negligence, abuse, extreme weather conditions, accidents, shipping damage, fire, flood or any other condition that would not be considered normal use or normal facility application. Any warranty disputes will be at the sole discretion of the manufacturer who reserves the option to repair, replace, or refund if the product is found defective upon inspection. A clear photograph of the defect also may be necessary for such claims. Discoloration or color fading or warping are normal and common to most materials and are not considered as covered under warranty terms.

Prices and Products: All prices are FOB factory and are subject to change without notice. All products are manufactured to order by OEM manufacturers. Product pricing does not include any freight, installation, sales taxes or other misc. costs. Product specifications including color may vary from brochure. All prices listed are based on USD or United States Dollar.

Orders: Orders may be sent via fax, email or mail, and must include complete billing and shipping information as well as product color and item numbers. Minimum orders are based on case pack volumes only, as our casing programs are designed to minimize freight cost. All orders are subject to acceptance by Company. A signed order form may be required by Company to confirm an order, even if Buyer uses a purchase order.

Processing of Orders: Sales Transactions will be processed by sales rep groups, distributors or manufacturers. Some sales

order transactions may be processed directly by the company whereas as the manufacturer will directly fulfill the order factory direct. This may include the manufacturer entering the order, processing the payment, shipping and installing the products.

Change Orders: Product orders are scheduled for delivery when order is received, and placed into a specified production run based on your original required delivery dates. A minimum Fifteen (15) business day notice is required to change delivery or shipping dates. Shorter notice may cause you to incur; storage charges, re-consignment charges or redelivery charges.

Payment Terms: In most cases, orders and all custom orders require payment in full upon placement of order and prior to manufacturing or shipping. Repeat customers that have historically proven to company to be credit worthy may be offered payment terms of Net 15 to Net 30 depending on project amount and working history between Company and Customer. A monthly service charge of 1.8% of the outstanding balance will be added to all past due invoices. Buyer shall be liable to pay all reasonable attorney's fees, court costs and other related collection costs and expenses incurred by company in an effort to get an invoice paid.

Credit Card: If you have elected to pay any portion of the order with a credit card, your signature document will authorize Company to charge your credit card for payment of goods and services per agreement. You are welcome to call your credit card number in to accounting directly as well.

Prior To Ordering: Prior to ordering, it is the Buyer's sole responsibility, to verify such goods quoted or ordered meets required or reasonably acceptable architectural standards and specifications.

Assembly: Some products require assembly and will be shipped with directions. Professional installation and assembly services through is available thru third party companies. If you need these services, please inquire with customer service.

TERMS & CONDITIONS



Maintenance: All products require regular preventative maintenance and safety inspection. Preventative maintenance is required to provide property warranty coverage and is not covered by warranty, it is a general maintenance item. Painted surfaces should be touched-up with paint when scratched. All products should be kept clean and inspected on a regular basis to make sure they are safe and all hardware is intact in good shape.

Availability: Products are manufactured to order. Please allow 4-8 weeks for normal lead time. Some in-stock products may be available in 2-3 weeks. Typical shipping time is 5-7 business days for common carrier shipments in USA. Please contact customer service for availability and shipping options. Lead time subject to change without notice.

Parts and Repair: Replacement parts are available. In addition, local supply stores may have general components, hardware and touch up paint that would meet satisfactory repair expectations. Buyer understands that Company conducts best efforts in coordinating repairs on the goods purchased. Buyer understands that the Company is dependent on parts supply and warranty labor thru the OEM manufacturers. Company works with the manufacturer(s) to provide 'best efforts' to coordinate service and parts in a timely manner and are under the supply discretion of the OEM manufacturer of the particular product needing service.

Custom Orders: The Company welcomes custom orders to manufacture products to client's specifications whenever possible. Please submit custom requests to our corporate email address, and our manufacturing department will contact you to arrange pricing and availability.

Samples: Samples are available and are shipped upon receipt of payment in full.

Shipping: All products are priced FOB factory and are shipped freight collect, prepay and add to invoice or third party bill to the customer. On pre-approved orders we can provide a 'pre-pay and add to invoice' option. All products are generally

shipped on common carrier service. Other freight options may be offered at additional costs, including expedited service, special delivery, re-consignments, storage fees, van line service or installed delivery services.

Returns: Some products are made to color specifications and generally are not returnable or refundable. No returns are allowed without a Return Authorization (RA) number provided by the manufacturer prior to returning a shipment, and if a product is returned without this number it will be refused. No credit will be issued for goods without the manufacturer's written consent. A minimum (20%) re-stocking charge is required on approved returns, as well as return freight charges, handling charges and re-packaging charges.

Remedies: Company shall be authorized by and Buyer hereby grants Company permission to enter upon premises, leased or owned by Buyer, to recover goods that have not been successfully paid for under terms arrangement by Buyer.

Time of Essence: Company cannot be held responsible and Buyer agrees not to ask Company to be held responsible for default in delivery or delays in shipments and Buyer understands the Company is giving best efforts to meet delivery deadlines.

Taxes: Where applicable, recipient is responsible for state sales and/or use tax (unless applicant provides sales use tax exempt certificate), or by any other government authority, whether federal, state or local, upon the sale, use or transportation of goods sold shall be responsibility of buyer. Some manufacturers may charge sales tax in certain areas where they have nexus or presence, whereas those taxes may not appear on the original or initial quote but may be added to the final invoice as a factory sales tax.

Financing: Financing options and quotations are available upon request.

Product Information: The designs, information and specifications in this catalog are all subject to change without notice and

TERMS & CONDITIONS



may vary slightly from color samples, specifications listed or design changes. Most modifications are running changes for improvements. The product brochure is a good faith sampling of available products, but may vary slightly from actual product delivered, if running changes have been made prior to a new catalog or product sheet.

Freight Damage: Freight companies are responsible for any damages during the freight or shipping process. Before accepting merchandise from the carrier, please inspect all cartons for visible signs of damage and note any problems on the delivery receipt. In case of loss or damage, make an immediate claim with the freight carrier. Products are inspected prior to shipping, and recipient is fully responsible for filing and collecting on all freight claims. Company is not responsible for product damage or product loss incurred during transit.

Planning: Consult with your landscape architect, architect or local codes before planning your property's space to insure compliance with the Americans with Disabilities Act (ADA). Company representatives can help plan facilities that meet required specifications but plans should be reviewed by the project professionals.

Disclaimer of Warranties and Limitation of Liability: All representations and warranties concerning the equipment sold by Company will come from the equipment manufacturer. Buyer assumes all the risk of liability whatsoever resulting from the use of such goods and under no condition shall Company be liable for incidental or consequential damages. IT IS EXPRESSLY UNDERSTOOD AND AGREED THAT COMPANY MAKES NO REPRESENTATIONS OR WARRANTIES ABOUT THE EQUIPMENT, EXPRESS, STATUTORY OR IMPLIED. COMPANY FURTHER DISCLAIMS ANY REPRESENTATION OR WARRANTY, EXPRESS STATUTORY OR IMPLIED, OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

Disclaimer: Actual Product specifications and colors in products catalog and or website may vary slightly from photographs. Modifications or changes in actual delivered products represent product improvements.





For product information and other product needs, contact:

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www.GymsForDogs.com

800-931-1562 Customer Support